

# Operator Manual



an ARBOS Company



# **SUMMARY**

Chapter No.	Description
1	GENERAL INFORMATION
2	<b>GENERAL SAFETY RULES</b>
3	TECHNICAL CHARACTERISTICS
4	CONTROLS AND INSTRUMENTS
5	<b>OPERATING INSTRUCTIONS</b>
6	SERVICE PROCEDURES
7	TROUBLESHOOTING



# 1: General information

# Index

1.1	Introd	uction	1-2
1.2	Note f	or owner	1-2
1.3	Correc	t and incorrect use of tractor	1-4
	1.3.1	Intended use	1-4
	1.3.2	Improper and incorrect use	1-5
	1.3.3	Electromagnetic compatibility (EMC)	1-6
1.4	Gener	al information and required training	1-6
	1.4.1	Using the manual	1-6
	1.4.2	Unified indicator symbols	1-7
	1.4.3	Units of measurement used in this manual	1-9
	1.4.4	Terms used to denote direction	1-9
	1.4.5	Tractor delivery procedure	1-10
	1.4.6	Responsibilities of the owner of the tractor	1-10
	1.4.7	Responsibilities of operators	1-11
	1.4.8	Warranty	1-11
1.5	Identif	fication plates	1-12
	1.5.1	Location of machine identification data	1-12
	1.5.2	Engine information	1-13
	1.5.3	Chassis	1-16
	1.5.4	Tractor identification plate	
	1.5.5	Label with type of protective structure	1-18
1.6	Type a	pproval types	1-18



### 1.1 Introduction

Keep this "Use and maintenance manual" with care and remember to refer to it regularly.

Due to the considerable diversity possible in operating conditions, the documentation produced by the manufacturer cannot take every possible variable into account regarding the performance and operation of the vehicles it manufactures. It therefore cannot be held responsible for loss or damage deriving from the content of these publications or due to any errors or omissions. If the vehicle is be used in particularly heavy-duty and unusual conditions (e.g. in deep water or very muddy soil), we recommend contacting your dealer beforehand for specific instructions to prevent voiding the warranty.

The manufacturer of the tractor cannot be held liable for any damage or injury caused by improper use of the vehicle, the risks of which are solely the user's responsibility.

Compliance with and strict observance of the conditions of use, servicing and repair specified by the manufacturer are also an essential part of intended use.

To use, service and repair this tractor, you must be fully aware of all of its specific characteristics and be informed about the relative safety standards and regulations (accident prevention).

We recommend contacting an official dealer for any queries concerning servicing or settings.

All rights reserved. This manual may not be reproduced or copied, in whole or in part, without the prior written permission of the manufacturer.

Note that all brands other than brands owned by the ARBOS GROUP SpA, subsidiaries of the group, licensee companies and companies controlled by the group, and relative to third party products and/or services cited in this document, are the sole property of the respective trademark owners.

### 1.2 Note for owner

This manual contains the information necessary to ensure that the machine is serviced correctly. This machine is inherently reliable. However, the performance and durability of the machine depend on proper maintenance and correct operation. This manual must be read by all persons operating the machine and must be kept close at hand at all times.

Upon delivery of the new machine, the dealer will provide the owner with general instructions for operation. Our service personnel will be happy to answer any queries regarding the operation of the machine.

The dealer has a comprehensive range of genuine spare parts. These spare parts are manufactured and inspected with care to ensure the necessary superior quality and reliability. When ordering spare parts, provide the dealer with the product identification number and the model code. Copy these numbers into the relative spaces below as soon as you take delivery of the new product. See the section "General information" in this manual for the location of the product identification number and the model code.

Contact an authorised dealer for information on and ordering any additional equipment available. Use the identification information of you vehicle, copied manually onto this page from the identification plates.



Note

Using only original spare parts will protect the tractor and keep it in good working order. Using non-original spare parts or installing spare parts incorrectly will void the warranty.

#### COPY THE FOLLOWING DETAILS IN THE SPACE BELOW

Model:	
Tractor identification number:	
Engine identification number:	
Date of purchase:	
Name of authorised dealer:	
Telephone number of authorised dealer:	



A number of safety warning decals are applied to the machine, which may or may not also include a caution message, to warn the user of potential hazards which could lead to personal injury. Observe all safety messages to prevent the risk of injury or death

The machine has been designed and constructed in compliance with the quality standards required by current safety legislation. In spite of this, the risk of accidents can never be eliminated completely. This is why it is imperative to follow the basic safety rules and precautions given. To prevent the risk of injury when repairing the machine, before you start work, read this manual thoroughly and, in particular, the instructions concerning safety, operation and maintenance.

Only use this machine for the tasks and applications indicated in this manual. In the case of tasks requiring the machine to be used together with special implements, contact your dealer to be certain that the modifications necessary are compatible with the technical specifications of the machine itself and conformant with applicable safety regulations.

Modifications made to the machine without the approval of the manufacturer may render the machine no longer conformant with safety requirements.

The instruction manual must always be kept on board the machine. Make sure that the manual is complete and in good condition. Contact your dealer to request additional copies of the manual or versions in languages other than the language of the country of use.

The manufacturer is dedicated to continuously improving its products. The manufacturer therefore reserves the right to implement improvements or modifications as it deems necessary, without extending these modifications or improvements to any machine sold beforehand

The machine must be inspected periodically at intervals determined by the usage of the machine itself. Contact an authorised dealer for more information.



# Warning

The contents of this manual are based on the information available at the time of writing. Settings, procedures, part numbers, software and other elements may be subject to change, with possible ramifications for the maintenance procedures for the machine. Before operating the machine for the first time, contact your dealer to make sure that you have the latest and most complete version of the manual. All the contents of this manual may be subject to modification to reflect changes in production.



#### Attention

The injection system and the engine installed on this machine are conformant with governmental emissions standards. Any tampering with the machine is strictly prohibited by law. Non observance of this directive may:

- render you liable to fines;
- render you liable for repair costs;
- void the warranty;
- render you liable to legal action and lead to the vehicle being confiscated until it is restored to its original state.



#### Attention

Maintenance and/or repair work on the engine must only be performed by specialised technicians!



### 1.3 Correct and incorrect use of tractor

#### 1.3.1 Intended use



#### Note

The machine has been designed and constructed in conformity with EU directives for the prevention of risks to health and safety. This manual must be read in full in order to minimise risks and avoid exposing the operator and other persons to risk or danger. The operator must understand and comply with all the instructions and warnings indicated on decals, plates and labels applied to the machine. Contact you dealer for any queries on this matter.



#### Note

The tractor is approved for use on public road provided that it is registered correctly and carries a legal license plate.

To operate this tractor in accordance with its intended use, it is necessary to follow the instructions in this manual, along with the routine maintenance and repair rules stipulated by the manufacturer.

The persons who use, maintain and repair the tractor must have a good knowledge of the tractor and the associated risks, and must be suitably trained and informed with regards the correct way to drive the tractor, the contents of this manual and the rules stipulated by the manufacturer.

The persons who use, maintain and repair the tractor must always comply with the rules regarding workplace health and safety, occupational health and road traffic legislation in order to avoid accidents that could cause personal injury or death.

Any usage not complying with the conditions stated above will be deemed improper and incorrect use and will automatically relieve the manufacturer of any responsibility in the event of an accident. In this situation, the user will be entirely responsible and liable.

All persons using the machine must be in possession of locally valid authorisation to drive the vehicle or observe applicable local regulations.

Read and observe the following instructions with particular care:

- Only use the machine for the usage intended by the manufacturer and indicated in this manual.
- Use the tractor safely.
- Connect implements correctly. Using non-approved or incorrectly installed implements and accessories may result in overturning caused when the implement or accessory detaches from the tractor.
- Ensure that the three point linkage meets the requirements of ISO 730 standards.
- Check that the speed and dimensions of the power take off on the tractor are correct for the connected implement
- Read the specific instruction manual provided with the implement thoroughly before operating an implement connected to the tractor. The tractor is a tool that may be used in a variety of different configurations. It would not be possible to provide comprehensive safety information in this manual encompassing ever possible configuration of the machine.
- Before using the tractor for towing or stump-pulling, check carefully that the draft force setting is correct. When using the machine for pulling stumps in particular, the machine may overturn if the stump fails to yield from the soil.
- When lifting weights with a front loader or with the rear three point linkage, the centre of gravity of the tractor may raise. In these conditions, the risk of sudden overturning is increased.
- Only leave the driver seat and alight from the tractor after doing the following:
  - Set the gear lever to neutral.
  - Engage the parking brake and, if applicable, the park lock.
  - Disengage the PTO (unless the specific implement connected requires the PTO to remain running).
  - Lower any implements connected to the machine to the ground.



- Especially when in restricted spaces, make sure that there are no persons in the vicinity of the machine when manoeuvring.
- Inform all persons in the vicinity that they must leave and keep out of the work area before starting work. When working, there is a risk of being hit by objects expelled by the implement connected to the tractor (rotary mowers, rotary harrows etc.).
- Take particular care when working near roads or pathways. Objects may be projected out of the work area and hit passers-by. Stop and wait for the area to clear before continuing work.
- Nobody other than the operator is allowed on the tractor. Do not allow other persons to climb onto the cab access ladder while the tractor is moving. In addition to limiting the driver's field of view, there is also a risk of the person carried falling off the tractor.
- Keep at a safe distance from the work area of implements. Keep out of the space between the machine and the implement or towed vehicle when using the external lift controls. Ensure that there are no unauthorised persons in the work area.
- The tractor is equipped with software which controls a number of its safety functions. Never tamper with these functions for any reason or load software onto the system that is not certified by the constructor. Non certified software may compromise the functions of the tractor. Non certified software may cause abnormal tractor behaviour, reducing both performance and safety. Any procedure concerning the software must only be performed by your dealer.
- Certain safety functions are controlled by sensors. These sensors must be in proper working order for the safety functions to be effective.
- The tractor is equipped with a single driver seat only and is therefore only intended to be operated by one user at a time.

### 1.3.2 Improper and incorrect use

Any use other than those specifically intended by the constructor is deemed improper and incorrect. The constructor cannot be held liable in the event of any accident caused by improper use. The user is responsible for all risks deriving from improper use.

The following is a list of examples of improper usage of this tractor which will put the life of the operator at risk.

- Allowing the tractor to be operated by persons who have not received adequate training.
- Using the tractor in terrain conditions and spaces not classifiable as agricultural working areas or maintenance areas
- Carrying persons on the tractor without a passenger seat. Transporting persons not seated correctly in the passenger seat (on tractors equipped with a passenger seat). Carrying a passenger while driving in the field, even if seated in the passenger seat.
- Using the tractor for competitions or sports events.
- Using the vehicle to herd animals.
- Starting and operating the tractor from outside the cab.
- Exceeding the maximum permissible load.
- Non-observance of the warnings given on the tractor and in this manual.
- Performing repairs and maintenance on the tractor while it is running and/or moving.
- Performing maintenance, cleaning and adjustment without observing the safety rules given in this manual.
- Modifying the tractor without obtaining prior authorisation from the dealer or constructor.
- Connecting implements/equipment to the tractor that are incompatible with each other and/or with the tractor, or connecting unauthorised implements/equipment to the tractor.
- Using non-original spare parts.



#### 1.3.3 Electromagnetic compatibility (EMC)

This machine is conformant with EU regulations concerning electromagnetic radiation. However, interference may be caused by the use of auxiliary equipment. This may occur if the auxiliary equipment used does not comply with the standards defined by the aforementioned regulations.

This interference may cause severe malfunctions and compromise the safety of the machine.

Follow the instructions given below to avoid problems caused by interference:

- check that all third party equipment installed on the machine bears the CE mark;
- the maximum power of transmitting devices must not exceed the limits set by law in the country of use of the
- the electromagnetic field generated by auxiliary equipment must never exceed 24 V/m in any position near electronic components.

Non observance of these rules will render the manufacturer's warranty of the machine null and void.

# 1.4 General information and required training

#### 1.4.1 Using the manual

This manual contains comprehensive information relative to servicing and using the machine and the describes the procedures necessary to keep the machine in good working order.

Some of the procedures described may only be performed by the specialised personnel of the dealer as they may require special tools and equipment not included with the machine itself.

All persons using this tractor must read this manual thoroughly to allow them to:

- identify all hazards associated with using the tractor;
- identify the components of the tractor and understand their functions, and identify all controls and instruments correctly in order to operate the tractor safely;
- be aware of the correct regular maintenance intervals and procedures to ensure that the machine is used safelv and correctly:
- quickly identify and localise any faults and take the correct action necessary in an emergency.

The manual must always be kept in the specific document holder on board the tractor for the entire lifespan of the tractor itself.



If the tractor changes hands, the manual must always be passed on to the new owner. If the tractor is handed over to the new owner without the operator manual, this may put the new owner at risk as they will have no way of knowing the safety rules for usage and the functions and features of the tractor itself.

The following documents are provided together with the user manual:

- Warranty certificate: containing the details of the dealer and customer and spaces for service stamps.
- Warranty conditions: describing in detail all the components covered by the warranty, all components and faults not covered by the warranty and the conditions which will render the warranty null and void.



# 1.4.2 Unified indicator symbols

Symbol	Description	Symbol	Description	Symbol	Description
!	Fault indicator	b	Horn		Alarm indicator
≣D	High beam headlights indicator		Dipped headlights indicator		Work light indicator
治	Rotating beacon indicator	<u> </u>	Sidelights indicator		Read the instruction manual
<b>4</b>	Turn signal indicator	+	Battery state of charge indicator		Rear screen washer/wiper indicator
$ \nabla $	Windscreen wiper indicator		Windscreen wiper/washer indicator	⇒ <b>\</b>	Engine oil pressure indicator
	Engine water temperature indicator		Engine speed indicator	00	Engine preheat indicator
	Engine fault indicator		Engine air filter clogged indicator		Fuel level indicator
	Fuel system fault indicator	€5_0	Four wheel drive indicator		Differential lock indicator
F	Forward drive selected indicator	N	Neutral indicator	R	Reverse drive selected indicator
	Hydraulic fluid level indicator		Brake fluid warning indicator	(P)	Parking brake indicator



<b>⇒⊘</b> ¢	Transmission oil pressure indicator		Service indicator; see the technical manual	<b>€</b>	Rear PTO indicator
<b>⊕</b>	Front PTO indicator	750	Rear PTO 750 rpm mode indicator	540	Rear PTO 540 rpm mode indicator
Ы	Fluid level indicator	(1)	Braking system, first trailer or first auxiliary circuit	(2)	Braking system, second trailer or second auxiliary circuit
	Lift down indicator		Upper lift limit reached indicator	$\searrow$	Lower lift limit reached indicator
	Hydraulic oil filter indicator	<b>⇔</b>	Pressure indicator	===-5>	Diesel particulate filter sensor (emissions control system)



# 1.4.3 Units of measurement used in this manual

The units of measurement used in this manual are listed as follows:

Symbol	Description
°C	Degrees centigrade
Α	Amperes
cm	Centimetres
cm3	Cubic centimetres
dB(A)	Decibels
g	Grammes
rpm	rpm
h	Hour
kg	Kilogrammes
km/h	Kilometres per hour
kW	Kilowatts
I	Litres
m	Metres
m3	Cubic metres
min	Minutes
mm	Millimetres
N	Newtons
Nm	Newton metres
Pa	Pascals
s	Seconds
V	Volts
W	Watts

# 1.4.4 Terms used to denote direction

The following terms are used in this manual to denote directions and parts of the tractor as viewed from the driver seat:

- 1 Front
- 2- Right
- 3 Rear
- 4- Left

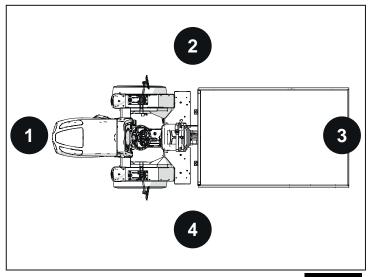


Fig. 1.1



## 1.4.5 Tractor delivery procedure

When the tractor is consigned, the dealer must:

- Check the tractor in accordance with the procedure defined by the constructor to ensure that it is immediately and safely operable.
- Explain the main safety rules and the controls and instruments of the tractor, and illustrate the positions of all components subject to maintenance to the user and to all operators which will be using the tractor. The description of the commands must include: indicators (including the display), settings, starting, stopping and the emergency stop procedure for the tractor and its components.
- Illustrate the different sections of the manual and inform the customer and operators that they are required to read the chapters on safety and on their responsibilities.
- Remind all operators who will be using the tractor and the owner that they are required to observe applicable national road traffic regulations if the machine is driven on public roads. Particular emphasis must be placed on the observance of speed limits and of regulations concerning towing and transporting implements.

When the tractor is consigned, the owner must:

- Receive the instruction and information necessary for themselves and for the designated operators of the tractor.
- Receive all the documentation accompanying the tractor, including the warranty conditions booklet

When the tractor is consigned, the operators must:

- Receive the necessary instruction from the dealer regarding safety rules, the controls and instruments of the tractor and the locations of components subject to regular maintenance.
- Receive an explanation from the dealer of the contents of this manual, as they are of fundamental importance for operating the tractor safely and correctly and performing all regular maintenance procedures correctly.

## 1.4.6 Responsibilities of the owner of the tractor

The tractor owner must:

- Read the chapter on safety in order to understand the possible risks to which operators are exposed.
- Order replacement decals if damaged to ensure the safety of operators.
- Notify the dealer immediately of any unclear information in the manual or of any inconsistencies between the manual and the tractor.
- Provide adequate training on using the tractor and the associated dangers for all persons who will be using the tractor
- Ensure that the tractor operators read the manual and understand its contents. This applies in particular to the chapter on safety.
- When necessary, contact the dealer/importer to request a copy of the manual translated into a language understood by the operators.



# 1.4.7 Responsibilities of operators



The term "tractor operators" denotes all persons using the tractor, even in the case of rental or loan of the tractor.

Read this manual thoroughly in order to:

- Read all safety related messages
- Know the functions of the tractor and how to operate the tractor correctly.
- Understand the possible risks associated with using the tractor incorrectly.
- Know how to perform maintenance correctly on the different components of the tractor.
- Understand which implements are suitable for different tasks and compatible with the tractor itself.
- Know the positions of the different controls and their respective functions.
- Know the positions in significance of the indicator lamps on board the tractor.
- Recognise and report faults which could compromise the functions of the tractor.
- Perform periodical inspections correctly as indicated in the manual.
- Perform regular maintenance procedures correctly. Unscheduled maintenance and repairs must be performed
  by an authorised service centre. The constructor cannot be held responsible for any damage due to repairs or
  maintenance work done privately or outside the authorised service network.
- Report or replace damaged components which could pose a risk of injury, damage to the vehicle or environmental damage.
- Use original spare parts only.
- Use the tractor only for its intended use. The constructor cannot be held responsible for any personal injury or damage to property caused by using the tractor for any purpose other those specified.

# 1.4.8 Warranty

The warranty offered for GOLDONI products covers material and manufacturing defects subject to certain conditions. Note that this manual is published for worldwide circulation. As a result, the terms and conditions applicable for products sold in each different individual country cannot be described in detail. Contact the dealer from which you purchased the tractor for comprehensive, detailed information concerning the terms and conditions of the warranty.

The warranty covering the tractor is subject to the terms and conditions stipulated in the warranty certificate.

The specialised personnel of our technical support service is trained and authorised to work on our products. No other service provider is authorised to work on products covered by a valid warranty.

The retailer or dealer is required to provide certain services when delivering a new tractor to a customer. These services include a thorough preliminary inspection at the time of delivery to ensure that the vehicle can be used immediately, as well as an explanation of all of the instructions on the main principles of use and maintenance. These instructions concern instruments and controls, periodic maintenance and safety precautions. This training course must be provided to anyone in charge of using and servicing the tractor.

Before delivery of a new tractor, the retailer or dealer must perform a pre-delivery inspection to ensure that the vehicle can be used immediately. The dealer must also illustrate the essential principles concerning the correct usage and maintenance of the tractor. These instructions concern instruments and controls, periodic maintenance and safety precautions. The owner of the tractor must undertake to convey this information to all personnel assigned to using and servicing the tractor.

Any unauthorised modification, alteration or installation of components, or the use of non-approved tools will release the constructor of all liability in the event of accident, injury or damage.



# 1.5 Identification plates

### 1.5.1 Location of machine identification data

The machine consists of a number of different main components, each one of which is identified by metal identification plates and/or punched information.

Identification data must be cited to the dealer whenever requesting spare parts or technical support. This data is also needed in the event of theft of the tractor.

Keep these plates and punched areas clean and legible. In the event of damage or loss, order new identification plates from your dealer and apply them in the original locations on the tractor.



# 1.5.2 Engine information

### Transcar 40

The engine identification plate is situated on the upper right hand side of the engine, underneath the tractor cowl.

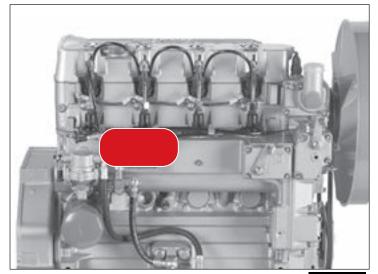


Fig. 1.2

Duplicate engine identification plate

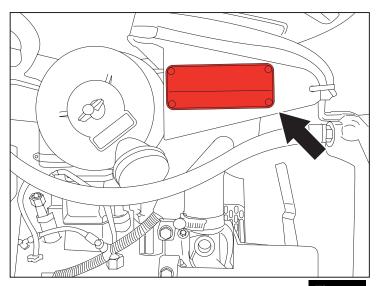


Fig. 1.3

- A Engine Type
- B Engine serial number
- C Homologation
- D DGM homologation
- E rpm
- F Client code

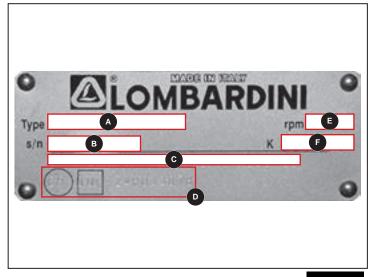


Fig. 1.4



#### **Transcar 60**

The engine identification plate is situated on the upper part of the engine on the belt side.

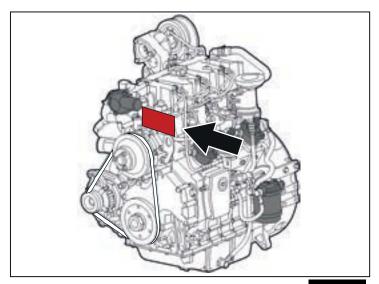


Fig. 1.5

Duplicate engine identification plate

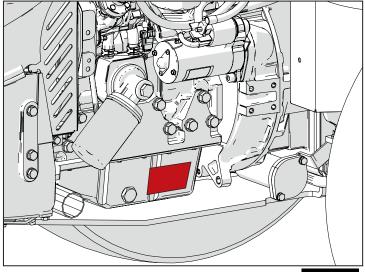


Fig. 1.6

- A Engine serial number
- B Dry weight
- C Engine Type
- D Family
- E Model
- F Version
- G Maximum power (kW)
- H Maximum engine speed (rpm)
- I Homologation
- L Characteristics of engine lubricant oil

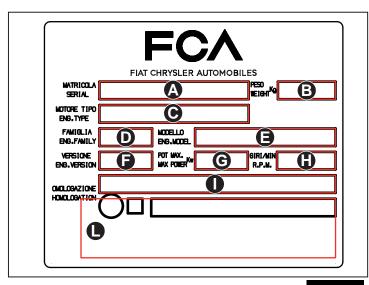


Fig. 1.7



#### **Transcar 80**

The engine identification plate is situated on the upper right hand side of the engine, underneath the tractor cowl.

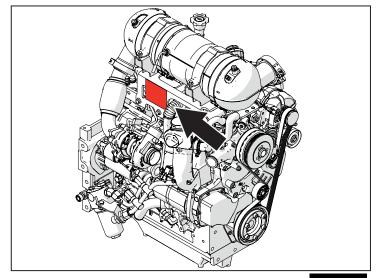


Fig. 1.8

Duplicate engine identification plate

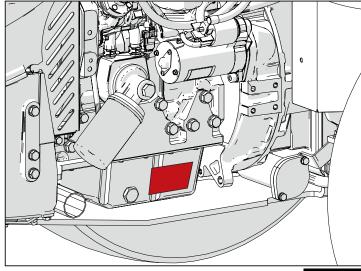


Fig. 1.9

- A Engine serial number
- B Dry weight
- C Engine Type
- D Family
- E Model
- F Version
- G Maximum power (kW)
- H Maximum engine speed (rpm)
- I Homologation
- L Characteristics of engine lubricant oil

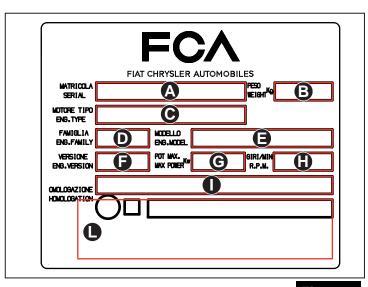


Fig. 1.10



### 1.5.3 Chassis

The characteristics are punched on the transmission casing near the battery master switch.

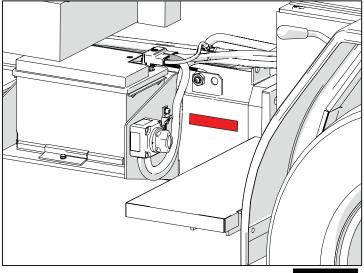


Fig. 1.11

- 1 Constructor brand code
- 2 Production series
- 3 Variant
- Y1/Y2- Engine power
- Y3- Protective structure
- 4 Version
  - Y4- Speed
  - Y5- Engine emissions compliance stage
  - Y6- Brand
- 5 Chassis number (serial number)

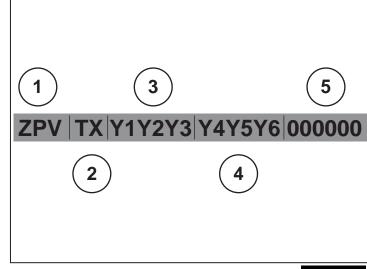


Fig. 1.12



# 1.5.4 Tractor identification plate

The plate is situated on the right hand side of the machine, under the tipper bed.

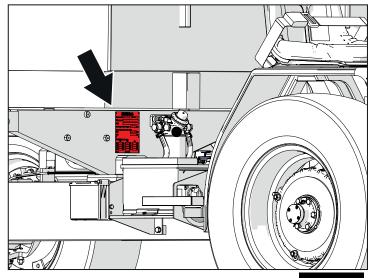


Fig. 1.13

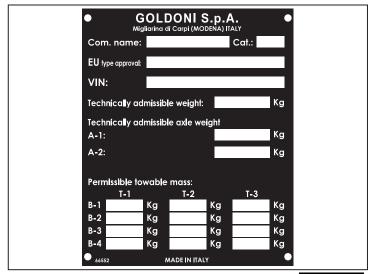


Fig. 1.14



## 1.5.5 Label with type of protective structure

The label is situated on the right hand pillar of the protective structure.

Meaning of OCSE/OECD codes:

- OECD/OCSE 6: The protective structure has passed front mounted Roll Over Protection Structure (ROPS) testing; the driver is protected in the event of overturning.
- OECD/OCSE 7: The protective structure has passed rear mounted Roll Over Protection Structure (ROPS) testing; the driver is protected in the event of overturning.
- OECD/OCSE 10: The protective structure has passed FOPS (Fall Over Protection Structure) testing; the structure is capable of withstanding impact from falling objects with an energy of 1365 Joules.

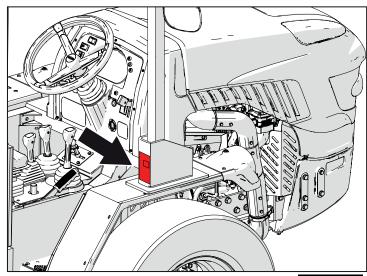


Fig. 1.15

- 1 Manufacturer of protective structure
- 2 Name of protective structure
- 3 EEC approval code
- 4 OCSE / OECD approval code
- 5 Chassis number (serial number)
- 6 Tractor brand
- 7 Variant/Version

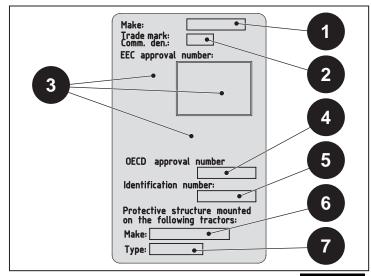


Fig. 1.16

# 1.6 Type approval types

#### STEERING WHEEL VERSION

Commercial name	Туре	Variant	Version
TRANSCAR 40 RS	PS	D1 1	3 A G
TRANSCAR 60 RS	PS	E11	3 A G
TRANSCAR 80 RS	PS	H0 1	3 C G

#### ARTICULATED VERSIONS

Commercial name	Туре	Variant	Version
TRANSCAR 40 SN	PA	D1 1	3 A G
TRANSCAR 60 SN	PA	E11	3 A G
TRANSCAR 80 SN	PA	H0 1	3 C G



# 2: General safety rules

# Index

2.1	Genera	al safety rules	2-3
	2.1.1	Important safety instructions	2-3
	2.1.2	General safety notices	
	2.1.3	Safety symbols	2-5
	2.1.4	Identification of dangerous parts of the machine	2-6
	2.1.5	Safety warning decals	2-7
	2.1.6	Positions of safety decals	2-8
	2.1.7	Using the tractor	
	2.1.8	Towing and transporting	
	2.1.9	Carrying passengers	2-20
	2.1.10	Lift points	2-20
	2.1.11	Using agricultural implements and machines	2-22
	2.1.12	Do not stand between the tractor and the implement	2-22
	2.1.13	Fire prevention	2-22
	2.1.14	Safety measures for tyre maintenance	2-23
	2.1.15	Checking wheel fasteners	2-23
	2.1.16	Maintenance and long-term storage	2-24
	2.1.17	Returning to service after long-term storage	2-24
	2.1.18	Safety measures when parking	2-24
	2.1.19	Work garments	2-25
	2.1.20	Safety measures for maintenance	2-25
	2.1.21	Take care when working with systems containing high pressure fluids	2-26
	2.1.22	Safety measures for handling fuel	2-27
	2.1.23	Operations necessary before refuelling	2-27
	2.1.24	Safety rules concerning electrical system	2-28
	2.1.25	Battery safety rules	2-28
	2.1.26	Safety rules for PTO	2-29
	2.1.27	Seat belts	2-29
	2.1.28	Safety rules - Lifting and suspended loads	2-30
		Roll over protection structure	
	2.1.30	Falling object protective structure (FOPS)	2-31
	2.1.31	Operator protective structure (OPS)	2-31
	2.1.32	Front loader (if applicable)	2-32
	2.1.33	Safety rules for air conditioning system	2-33

### **GENERAL SAFETY RULES**



2.1.34	Personal protective equipment	2-33
2.1.35	Safety rules - "Do not use" sign	2-33
2.1.36	Dangerous chemical substances	2-34
2.1.37	Safety information for the use of plant protection products (PPP)	2-34
2.1.38	Climbing onto and off the machine	2-35
2.1.39	Forestry use	2-36
2.1.40	Using crop sprayers	2-36
2.1.41	Vibration levels	2-37
2.1.42	Safety information regarding contact with overhead electrical power	er
	lines	2-38
2.1.43	Tractor electrical system	2-38
2.1.44	Machine stability	2-39
2.1.45	Environmental rules	2-39
2.1.46	Decommissioning and scrapping	2-40



# 2.1 General safety rules

# 2.1.1 Important safety instructions

Read the safety rules contained herein thoroughly and follow the precautions given to prevent risk and safeguard your health and safety.

This machine has been designed for agricultural usage only. Any other usage will be deemed incorrect and improper and will relieve the constructor of any liability in the event of any resulting damage to property, damage to the machine or personal injury.

This machine may only be used, serviced and repaired by persons authorised to work with the machine itself who have received adequate prior instruction on working with the machine and the relative safety rules.

Bear in mind that the user will be solely responsible for any consequences in the event of improper use of the machine.

Observing the instructions for using, servicing and repairing the machine given in this manual are essential requisites for what the constructor deems proper use.

Users must receive instruction on working with the machine and the relative safety rules before they are allowed to work with the machine.

Any modifications made to this machine without prior authorisation from the constructor will relieve the constructor of all liability in the event of damage or injury.

The constructor and all parties in its commercial network of cannot be held responsible for any damage caused by the abnormal behaviour of any parts and/or components that are not approved by the constructor itself.



## 2.1.2 General safety notices

This tractor has been designed to make your work as safe as possible. However, there is no substitute for prudence, which is crucial for preventing accidents. It's too late to remember what you should have done once the accident has already happened. Never try to start or manoeuvre the tractor from anywhere other than the driver seat.

Read this manual thoroughly before starting, using, fuelling the tractor or performing any other work on the tractor. The time spent reading this manual will provide you with an adequate understanding of your machine, which will save you time and trouble in future. It will also help you avoid accidents.

Read all the safety decals on the machine and follow all the instructions and rules given in this manual before operating, fuelling or servicing the machine. Replace any damaged, lost or illegible decals promptly. Clean any safety decals covered with mud or debris.

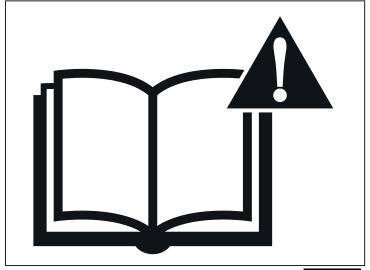


Fig. 2.1

Learn the characteristics of your tractor and how to use all of equipment on your vehicle and the implements and hitches used on it. Learn how to use each control, indicator and instrument, and learn their functions.

To prevent accidents and ensure that the tractor is used correctly, it is vital for you to know how to use all the controls and interpret all the indicators and instruments. You must be familiar with the rated load capacity of the tractor, the usable speed ranges, the characteristics of the braking system, the turning radius of the tractor and its working spaces.

Do not use the tractor if the cab or ROPS safety roll bar are not in good working order and fitted correctly on the tractor. Periodically check that the relative fasteners have not loosened and that the structural elements have not been damaged or bent by accidental impact. Do not modify structural elements by welding, drilling etc., as this will compromise the stiffness of the roll-over protection structure.

Keep a first aid kit at hand at all times in order to be able to respond to an emergency as quickly as possible. Make sure you know how to use this equipment.

Do not wear loose garments or jewellery which could tangle easily in moving parts or snag on the controls of the tractor. Tie back long hair.

Check that all rotating parts connected to the PTO shaft are suitably protected.



# 2.1.3 Safety symbols

The signal words DANGER, WARNING and ATTENTION are used in this manual followed by specific precautionary statements. These precautionary statements and instructions are given to protect the safety of the operator and any other workers.

Read all the safety statements in the manual thoroughly before performing any repair or maintenance work.

Contact your authorised dealer to determine if any additional equipment is needed and to order this equipment if necessary. The spare parts catalogue is only available from the authorised dealer. Use the identification information of you vehicle, copied manually onto this page from the identification plates.



Symbol used to warn the operator of potentially hazardous situations which, if not avoided, could result in injury. Observe all the safety statements preceded by this symbol to prevent the risk of injury or death.



These messages identify potentially hazardous situations which, if not avoided, could result in minor or moderate injury.



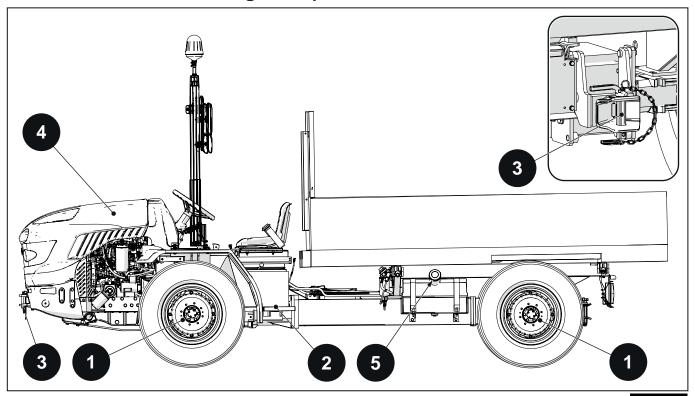
These messages identify potentially hazardous situations which, if not avoided, could result in minor injury.



These messages identify potentially hazardous situations which, if not avoided, could result in serious injury or death.



# 2.1.4 Identification of dangerous parts of the machine



1- Front/rear wheels	Risk of being run over by parts of moving vehicle.
	Risk of crushing by tyre.
	Tyre explosion.
2- Access to driver seat	Fall hazard.
	Avoid contact with hot parts.
3- Front/rear implement hitch	Rotating parts hazard (PTO).
	Risk of crushing caused by implements connected to PTO.
	Risk of falling suspended loads.
	High pressure oil leak hazard.
4- Engine cowl	Avoid contact with hot parts.
	Attention, possible contact with live parts.
	Avoid contact with sharp parts.
	Rotating parts hazard (e.g. fan).
5 - Refuelling	Avoid fuel spillage.
	Risk of fire.
	Avoid contact with hot parts.



# 2.1.5 Safety warning decals

Safety signs are applied to the machine to prevent the risk of injury to the operator and other workers.

Note the positions and take notice of the contents of these safety signs before using the machine.

The operator must read, understand and comply with the directions and warnings given on all safety decals and all the information given in the operator manual.

Never remove or cover safety and instructions decals.

Keep all safety signs clean, wiping with a soft cloth moistened with water and a mild detergent.

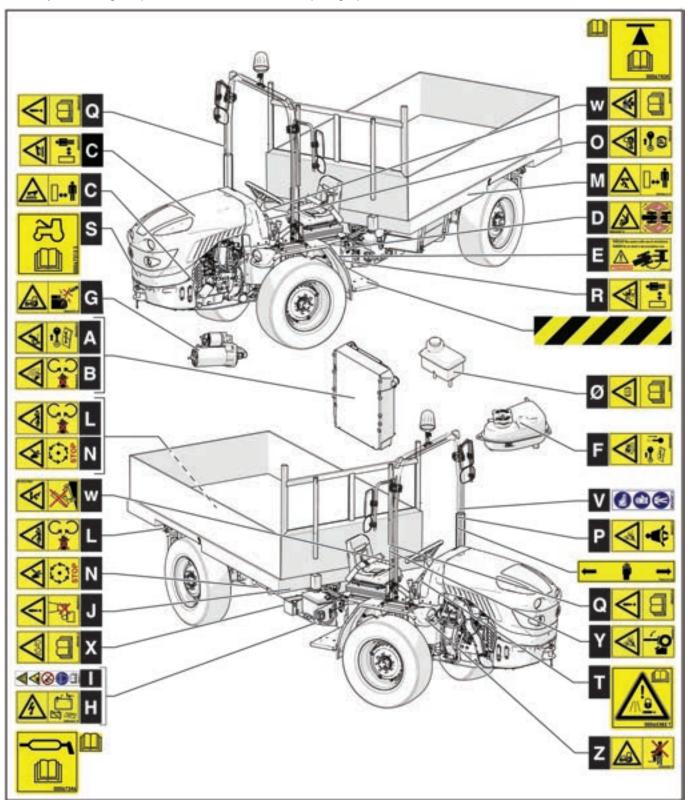
Replace any illegible or missing safety or instruction labels. These are available from your dealer.

If lost or damaged, replacement decals may be requested from an authorised dealer. When purchasing a pre-owned tractor, check that all the decals and instructions are complete, legible and in the correct locations on the vehicle. See the section describing the significance and illustrating the positions of these decals as reference.



# 2.1.6 Positions of safety decals

The following safety decals must never be removed from their original positions on the tractor. If, due to maintenance or wear, the safety decals must be removed or become illegible, they must be replaced with new decals, applied correctly in the original positions as indicated in this paragraph.





(A) 00065368 - Moving belt hazard

**WARNING:** Risk of entanglement in belt drive components. Keep your hands away from rotating parts and belts while the engine is running. Turn the ignition switch off and remove the key before working on the tractor. Read the technical manual for more information.

POSITION: Radiator, right and left hand sides.



Fig. 2.4

(B) 00065374 - Shear hazard - engine cooling fan.

**WARNING:** Keep your hands away from the fan and belts when the engine is running. Do not remove the safety guards. Stop the engine and remove the key from the ignition switch before performing maintenance or repairs.

**POSITION:** Water radiator, right and left hand sides.



Fig. 2.5

(C) 00065415 - Burn hazard - hot surfaces

**WARNING:** Keep away from hot parts of the engine when the engine is running. Stop the engine, remove the key from the ignition switch and wait for the system to cool before performing maintenance or repairs.

**POSITION:** Engine exhaust system, hot surfaces.





#### (C) 00065372 - Burn hazard - hot surfaces

**WARNING**: Keep away from hot parts of the engine when the engine is running. Stop the engine, remove the key from the ignition switch and wait for the system to cool before performing maintenance or repairs.

**POSITION:** Engine exhaust system, hot surfaces.



Fig. 2.7

#### (D) 00065407 - Articulated joint zone

**DANGER:** Keep clear of the articulation area while the engine is running.

**POSITION** (articulated machine): Front mudguards right and left hand sides. Machine's articulation area.

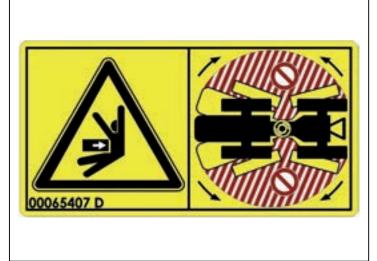


Fig. 2.8

#### (E) FEM51201101 - Articulated joint zone

**DANGER:** Keep clear of the articulation area while the engine is running.

**POSITION** (articulated machine): Front mudguards right and left hand sides. Machine's articulation area.





#### (F) 00065402 - Scald hazard

**ATTENTION:** Scald hazard - High pressure steam and hot water. Stop the engine, remove the key from the ignition switch and wait for the system to cool before removing the radiator cap. Remove the radiator filler cap with extreme caution. Read the technical manual for more information.

**POSITION:** Water radiator expansion tank.



Fig. 2.10

(G) 00065378 - Uncontrolled machine, run-over hazard

**DANGER:** Run-over hazard. Only start the engine when seated in the driver seat, with the PTO disengaged and the transmission in neutral. NEVER start the engine by short-circuiting the starter motor terminals.

**POSITION:** Starter motor, base.



Fig. 2.11

#### (H) 00065367 - Electric shock hazard

**WARNING:** Electric shock hazard - risk of personal injury and damage to components. Disconnect the battery before performing maintenance on the electrical system. Read the technical manual for more information.

**POSITION:** Battery master switch area.

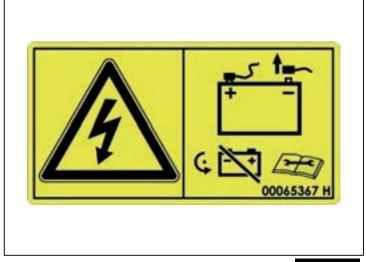


Fig. 2.12



#### (I) 00065377 - Battery hazards

**DANGER:** Hazards associated with lead used in battery, explosive gas, or corrosive liquid (sulphuric acid); Keep away from naked flame and sparks. Wear eye protection when working over or in the vicinity of the battery. Read the Safety and Operating instructions in the Operator Instruction Manual for more information.

POSITION: Battery mount area.

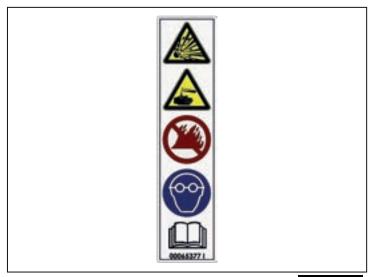


Fig. 2.13

#### (J) 00065413 - Risk of personal injury

**DANGER:** Do not climb or stand on any parts where this decal is applied.

**POSITION:** Towing hitch, any tool box at platform height, any fuel tank at platform height, tipper bed in vicinity of front winch.



Fig. 2.14

# **(L) 00065376** - Entanglement hazard – PTO, Rotating shafts

**DANGER:** Entanglement hazard – PTO transmission. Keep at a safe distance from rotating shafts. Keep all guards for the PTO and rotating shafts in place when working.

POSITION: PTO guards.





**(M) 00068616** - Crushing hazard between tractor and trailer.

**DANGER:** Keep at a safe distance from the machine when the rear tipper bed is raised.

POSITION: On all four sides of rear load bed.



Fig. 2.16

(N) 00065403 - Entanglement and shear hazard - PTO

**DANGER:** Entanglement and shear hazard – PTO transmission. Wait until all components of the machine have stopped completely before touching them.

**POSITION:** PTO guards.

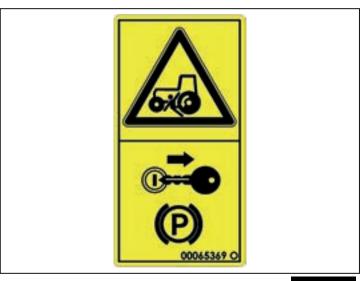


Fig. 2.17

(O) 00065369 - Uncontrolled machine, run-over hazard

**WARNING:** Uncontrolled machine. Run-over hazard. Stop the engine, remove the key from the ignition switch and engage the parking brake before leaving the tractor.

POSITION (ROPS Version): left hand pillar.





#### (P) 00065371 - Machine overturn hazard

**WARNING:** Risk of falling or crushing if tractor overturns. Keep the seat belt securely fastened during use. Do not attempt to jump off the tractor if it starts to overturn. Do not use the tractor on gradients or in conditions exceeding the operating limits of the tractor for safety and stability.

POSITION (ROPS Version):left hand mudguard.



Fig. 2.19

(Q) 00065370 - Read the Operator Instruction Manual

**WARNING:** To prevent the risk of personal injury, read the Operator Instruction Manual and the safety instructions before using the tractor.

POSITION (ROPS Version): right hand pillar.

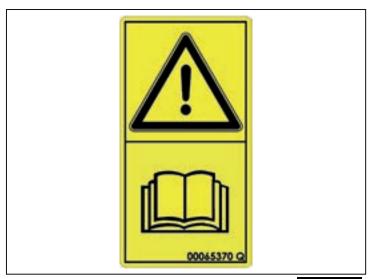


Fig. 2.20

#### (R) FEM51201103

**DANGER**: Keep clear of the articulation area while the engine is running.

**POSITION** (articulated machine): Front mudguards right and left hand sides. Machine's articulation area.





(S) 00067313 - Opening the engine cowl

**WARNING:** Opening the engine bonnet: Switch off the engine and read the instructions in the operator manual before opening the engine cowl.

**POSITION:** Engine cowl release area.



Fig. 2.22

**(V) 00065387** - Personal Protective Equipment (PPE)

**WARNING:** Use appropriate personal protective equipment (PPE) for the specific task, e.g. safety footwear, protective eyewear, face protection, hard hat, work gloves, respirators and hearing protection.

POSITION (ROPS Version):left hand side.

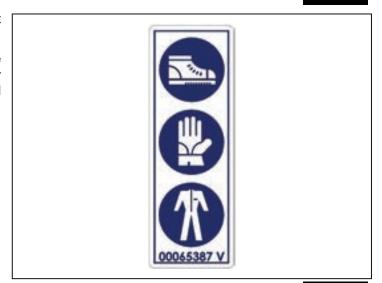


Fig. 2.23

A - category one

B - category two

C - category three



Fig. 2.24



(X) 00065381 - Towing hitch - Read the Operator Manual

**ATTENTION:** Towing hitch - Read the specific instructions in the Operator Instruction Manual thoroughly before towing the tractor.

**POSITION:** Towing hitch.

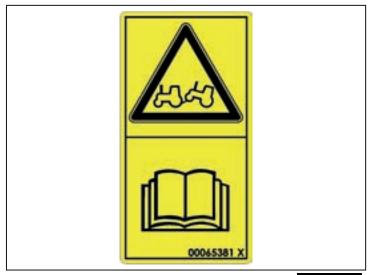


Fig. 2.25

(G) 00065386 - Always keep the roll bar locked

**DANGER:** Risk of overturn and personal injury. Always keep the ROPS protective structure in the raised working position. Always keep the ROPS locked in the raised position unless it is strictly necessary to fold the ROPS in order to work under trees or bushes.

POSITION: ROPS right hand area.



Fig. 2.26

#### (Z) 00065385 - Run-over hazard

**WARNING:** Do not sit on the mudguards while the tractor is moving and do not transport persons on the tractor. Passengers must sit on a passenger seat, and are only permitted on the tractor if they do not obstruct the vision of the driver.

POSITION (ROPS Version): Left hand mudguard.



Fig. 2.27



FEM51201102 - Step present

WARNING: -

**POSITION:** Left hand footboard

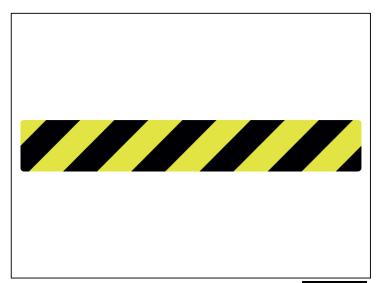


Fig. 2.28

00067346 - Lubricant grease

**ATTENTION:** The decals identify grease nipple points. Apply grease in the indicator positions. Read the instructions in the Operator Manual.

**POSITION:** Grease nipple area.



Fig. 2.29

00067434 - Lift point

**WARNING:** Used to identify the positions on the machine/implement in which a lift jack or support device may be used. Lift only at the front or at the rear. Never lift both sides simultaneously. Always place chocks under the wheels of the axle that is not lifted. Read the instructions in the Operator Manual.

**POSITION:** Centre of front and rear axles, front zone of machine.

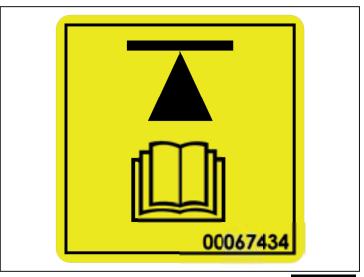


Fig. 2.30



FDM51201104 - Roll-bar grip point

WARNING: -

POSITION: Roll-bar pillar measuring 1500 mm

above ground at centre

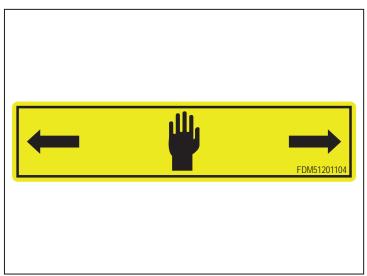


Fig. 2.31



## 2.1.7 Using the tractor

Choose the most appropriate track widths for the task in hand that will ensure the greatest stability possible.

Engage the clutch gradually. Engaging the clutch suddenly, especially when driving the tractor out of ditches or muddy terrain or when negotiating a steep gradient, may cause the tractor to rear dangerously. Disengage the clutch immediately if the front wheels lift from the ground.

Keep the tractor in gear when negotiating a downhill gradient. Do not disengage the clutch and never put the transmission in neutral.

Use extreme caution when working with the wheels close to ditches or embankments. If it is necessary to work with tractor in an inclined position, such as on hillsides for example, drive at reduced speed and avoid sudden or excessively tight steering manoeuvres.

The driver must always remain correctly seated in the driver seat when the tractor is moving.

Do not climb onto or off the tractor while it is moving.

If it is necessary to use the brake, press the pedal progressively.

Do not approach bends at high speed.

When driving on the road, observe the rules of the highway code.

Do not rest your feet on the brake and clutch pedals while driving.

Never carry passengers, even inside the cab, unless the tractor is equipped with a homologated additional seat. Passengers must remain seated correctly in the passenger seat with the seat belt fastened.

When driving on the road, the brake pedals must always be latched together with the specific plate. Braking with unlatched brake pedals may cause the tractor to skid and lose control. Do not overuse the brakes, and use the engine brake effect where possible.

### 2.1.8 Towing and transporting

#### **Towing**

Follow the guidelines given below to ensure the stability of the tractor when driving:

- Stopping distances increase with speed and with the weight of the towed weight. Drive slowly and allow more time and distance to stop safely.
- Set the towing device appropriately for vehicle or implement towed.
- Drive slowly when towing very heavy loads.
- For you own safety, never tow a trailer without its own independent braking system.
- Do not negotiate bends with the differential lock engaged when towing, as it may not be possible to steer the tractor.
- Never carry persons or allow children in or on the towed implement.
- Use only homologated towing hitches.
- Only tow with a machine with a suitable towing hitch. Towed implements must only be hitched to the approved hitching point.
- Never negotiate a downhill gradient with the machine in neutral.
- Keep out of the area between the tractor and the towed vehicle.
- Do not make sudden turns. Work with particular caution when turning or working on poor surfaces. Take extreme care when reversing.
- Towing an excessive load may cause loss of traction and loss of control on slopes. Reduce the weight towed by the tractor when working on slopes.
- The total towed weight must not exceed the combined weight of the tractor, the ballast and the operator. Apply counterweights or ballast weights to the wheels as described in the operator manual of the implement or of the tractor.

#### **Transporting**

- The tractor may only be towed for short distances and never on public roads.
- An operator must remain in the driver seat while the tractor is towed.
- Do not exceed 10 km/h when towing the tractor.



### 2.1.9 Carrying passengers

Only the operator is permitted on board the machine. Do not carry passengers. Passengers carried on the machine or implement may be struck by foreign objects or thrown off the machine, which may cause serious or even fatal injury.

Passengers not seated correctly in a passenger seat will be subject to violent impact in the event of an accident. DO NOT carry passengers unless a passenger seat has been installed on the tractor by the manufacturer.

Passengers obstruct the field of view of the operator. As a result, the machine is not considered safe to work with when carrying a passenger.

The passenger seat (if fitted) may only be used to carry a passenger when the tractor is driven on the road. DO NOT carry passengers when working the field.

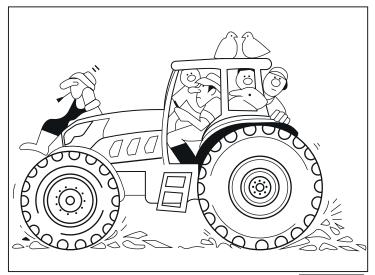


Fig. 2.32



Where permitted by local law, the a folding passenger seat is available in certain markets for certain models.

## 2.1.10 Lift points

Observe the following guidelines if it is necessary to lift the machine to work on it:

- Park the machine on a flat, level surface.
- Immobilise the wheels.
- Check that there are no persons in the vicinity before lifting the machine.
- Check that the equipment used is suitable for the load and for the job before starting.
- Use only tools and equipment capable of supporting the weight of the machine or the components lifted.
- Never work under the machine while is supported only by hydraulic jacks.
- Support the weight of the machine with safety stands.
- Use only the lift points indicated in the figure to lift the machine.
- Only lift the machine from the front or from the rear. Never lift both sides simultaneously.
- Always place chocks in front of or behind the wheels of the axle that is not lifted.



## Danger

When lifting the tractor from the front, place fixed support stands under the rear lateral half-axles to prevent the tractor from tilting.

When lifting the tractor from the rear, place fixed support stands under the front lateral half-axles to prevent the tractor from tilting.

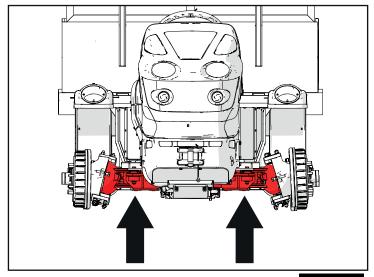


Fig. 2.33

The permitted tractor lift points are listed as follows:

Centre of front axle

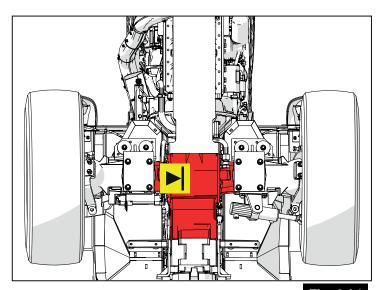


Fig. 2.34

Centre of rear axle

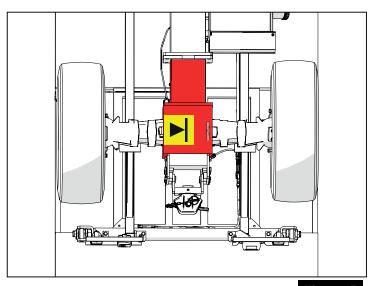


Fig. 2.35



## 2.1.11 Using agricultural implements and machines

Do not couple implements or machinery with power demands greater than the rated power of the tractor.

Do not negotiate tight bends while the PTO is under significant load; this is to avoid damage to the universal joints of the drive shaft connected to the PTO itself.

When working with implements requiring the tractor to remain stationary with the engine running, keep both the gearbox and creeper gear levers in neutral and engage the parking brake. Fitting chocks under the wheels is also recommended.

Before using the PTO when connected to an implement, always check that there are no persons in the working radius of the implement itself. Also check that all rotating parts connected to the PTO shaft are suitably protected with guards.



Fig. 2.36

## 2.1.12 Do not stand between the tractor and the implement

The tractor may move unexpectedly and the implement may start unexpectedly.

To avoid the risk of severe or fatal injury, never stand between the tractor and the implement or between the tractor and the trailer to assist the driver in connecting to the implement/trailer while the tractor is reversing.

- Always switch the engine off before carrying out any work in the space between the tractor and the connected implement.
- When it is necessary to operate the lift, make sure that there are no persons in the area involved.

The majority of accidents are caused by carelessness when working with or in the vicinity of moving machines.

## 2.1.13 Fire prevention

Remove grass and debris from the engine compartment and from the area surrounding the exhaust pipe before and after using the machine.

Always close the fuel cut-off valve (if applicable) when parking or transporting the machine.

Do not park the vehicle near naked flame or near sources of ignition, such as a water heater or boiler.

Frequently check that the fuel lines, tank, cap and connections show no signs of cracking or leakage. Replace damaged components if necessary.

Never store the machine with fuel in the tank in an enclosed space in which fuel vapours may come into contact with naked flame or sparks.

Leave the engine to cool before storing the vehicle in any enclosed space.



Fig. 2.37



## 2.1.14 Safety measures for tyre maintenance

The explosive separation of parts of the tyre and wheel may cause severe injury or death.

Never attempt to mount a tyre with inadequate tools and experience for the job.

Always maintain the correct tyre pressure.

Never inflate a tyre to above the recommended pressure.

Do not use the tyre at inflation pressures lower than the specified value. This will cause the tyre to overheat and may lead to:

- tvre failure:
- bead separation;
- internal tyre damage;
- uneven, premature wear.

Do not perform welds on or heat a wheel / tyre assembly. Heat may cause the air pressure to increase and lead to a tyre explosion. Welding may structurally weaken or warp the wheel.

When checking tyre pressure, do not stand in the possible path that the valve mechanism or cap could be ejected in.

When inflating tyres, use a suitably long inflation nozzle and extension hose to permit the operator to stand next to the tyre and NOT in front of or over the tyre.

Check tyres to ensure that they are inflated to the correct pressure and show no signs of cuts or bulges, check that the wheels are undamaged and check that there are no missing or loosened nuts or bolts.

Never exceed the speed indicated on the tyre. As well causing the tyre to overheat, this will also lead to premature tyre wear.

Do not park with the tyres on petroleum based substances such as oil, diesel fuel, grease etc

After fitting the tyres, check that the nuts are tightened correctly after 100 Km or 3 operating hours. Afterwards, check the tightness at regular intervals.

If any problems are noted, have the tyre checked by a specialist.

Tyres fitted on a tractor left parked for prolonged periods of time tend to deteriorate faster than tyres used more frequently. If the tractor is out of use for prolonged periods, raise it from the ground and protect the tyres from direct sunlight.



Tyres may only be changed by skilled personnel with the necessary equipment and technical knowledge. Tyre replacement performed by unskilled persons may cause severe personal injury, damage to the tyre and damage to the wheel.

## 2.1.15 Checking wheel fasteners

Insufficiently tightened wheel fasteners may cause a serious accident and severe injury.

Check the tightness of the wheel fasteners frequently during the first 100 hours of use.

The wheel fasteners must be tightened to the specified torque and with the correct procedure each time these components are loosened.



## 2.1.16 Maintenance and long-term storage

Keep nuts, bolts and screws correctly tightened to ensure that the machine is always safe to operate.

Never store the machine with fuel in the tank in an enclosed space in which fuel vapours may come into contact with naked flame or sparks.

Leave the engine to cool before storing the vehicle in any enclosed space.

To reduce the risk of fire, keep the engine, silencer, battery and refuelling area clean and free of grass, leaves and excess grease.

For safety, replace all worn or damaged parts.

If it is necessary to empty the fuel tank, this must be done outdoors.

When the machine is parked, put into storage or left unattended, lower the implement if it is not secured by a positive action mechanical locking device.

Never leave the machine unattended while it is running.

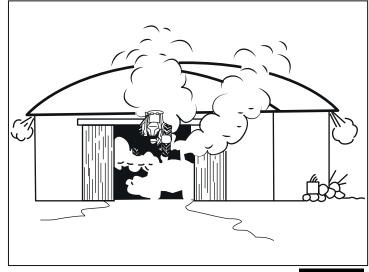


Fig. 2.38

## 2.1.17 Returning to service after long-term storage

Before using the machine for the first time or after a prolonged period with the machine not in use:

- check that the machine is undamaged;
- check that all mechanical components are in good condition and free of rust;
- grease all moving parts thoroughly;
- check that there are no oil leaks;
- check the engine oil level;
- check the transmission oil level;
- check that all protective devices and guards are correctly in place.

## 2.1.18 Safety measures when parking

Before leaving the machine:

- stop the machine on a flat, level surface;
- disengage the PTO and stop the implements;
- lower the implement to the ground;
- engage the parking brake;
- switch off the engine;
- remove the key from the ignition switch;
- wait for the engine and all moving parts to stop completely before leaving the driver seat;
- close the fuel cut-off valve if applicable.



## 2.1.19 Work garments

Always wear appropriate garments and personal protective equipment for the working conditions. The following items are necessary:

- safety glasses or safety glasses with side shields;
- a helmet when working with the machine;
- protective gloves (in neoprene for chemical substances, in leather for heavy jobs);
- ear defenders or ear plugs;
- respirator of filtering face mask;
- waterproof, close-fitting garments;
- reflective garments;
- safety footwear.

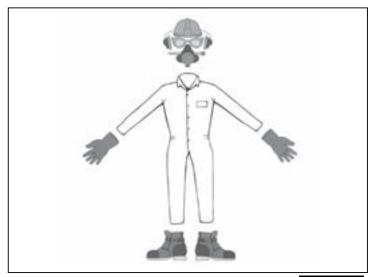


Fig. 2.39

## 2.1.20 Safety measures for maintenance

Only the procedures listed in the chapter MAINTENANCE are permitted. All other procedures must be performed by service centres authorised by the constructor. Contact your dealer for the details of authorised service centres.

Routing maintenance of the machine may only be performed by qualified, expert personnel. A thorough understanding of the procedure is necessary before starting any maintenance work.

Read the following instructions before starting any maintenance work on the vehicle, and observe them while working:

- never start the engine of the machine in an enclosed environment in which dangerous levels of carbon monoxide may accumulate;
- keep nuts, bolts and screws correctly tightened to ensure that the machine is always safe to operate:
- do not allow debris of any type to accumulate on or in the machine. Collect all spilt oil or fuel. Remove all debris contaminated with fuel. Wait for the machine to cool before putting into storage;
- Never perform any adjustment or repair work while the engine is running. Wait for all moving parts of the machine to come to a complete stop before starting any adjustment, cleaning or repair work;
- Frequently check that the brakes are working correctly. Have the necessary adjustment and maintenance work performed on the braking system by an authorised service centre;
- replace any damaged safety instruction labels;
- keep all parts of the body and clothing away from moving parts and control levers to prevent the risk of entanglement and snagging;
- always lower any connected implements to the ground before starting any cleaning or maintenance work on the machine:
- disconnect all electrical power connections and switch off the engine;
- Engage the parking brake and remove the key from the ignition switch. Wait for the machine to cool;
- support all parts of the machine which must be lifted for maintenance with suitable, safe support measures;
- use stands or lock the service latch mechanisms to support components if necessary;
- Disconnect the battery before starting any repairs. Disconnect the negative terminal first and then the positive terminal. Reconnect the positive terminal first and then the negative terminal;
- before starting any maintenance work on the machine or on implements, release the pressure or tension completely from all energy accumulating elements such as hydraulic components or springs;
- release the hydraulic pressure by lowering the implement or cutting attachment to the ground or to the mechanical stop, and then moving the hydraulic control levers forwards and backwards;
- keep all parts in good condition and correctly installed. Repair any damage immediately. Replace broken or worn parts;
- charge the battery in an open, well-ventilated space away from sparks. Disconnect the battery charger from mains power before connecting to and disconnecting from the battery. Wear protective garments and use insulated tools.



# 2.1.21 Take care when working with systems containing high pressure fluids

Hydraulic lines and hoses may fail due to mechanical damage, age and weathering. Check hoses and lines regularly. Follow the safety instructions given below:

- hydraulic connections may work loose as a result of mechanical damage or vibration.
   Check connections regularly. Retighten any loosened connections;
- escaping high pressure fluid may penetrate the skin and cause severe injury;
- release the pressure in the system before disconnecting hydraulic lines or other connections. Tighten all connections securely before re-pressurising the system;
- Use a piece of cardboard to locate leaks. Protect the hands and body appropriately against contact with high pressure fluids;
- seek medical assistance immediately in the event of an accident;
- any fluid injected through the skin must be removed surgically within the space of a few hours to prevent the risk of gangrene. Physicians who are not familiar with this type of injury must refer to a specialised medical source for information on how to treat the victim.

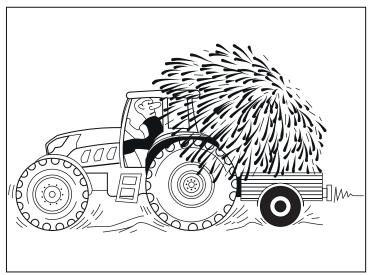


Fig. 2.40



## 2.1.22 Safety measures for handling fuel

Fuel is highly flammable and fuel vapour is explosive. To prevent the risk of personal injury and damage to property, use extreme caution and observe the following safety precautions when handling fuel:

- NEVER approach a flammable substance with a cigarette, cigar, pipe or any other source of ignition.
- Use only portable, non-metallic containers for fuel. Any funnels used must be made from plastic and contain no mesh or filter.
- NEVER remove the fuel cap or add fuel while the engine is running. Wait for the engine to cool before refuelling.



Fig. 2.41

- NEVER add fuel to or drain fuel from the machine in an enclosed space. Take the machine outdoors and ensure adequate ventilation.
- Clean up any fuel spillage immediately. If fuel is spilt onto your garments, change them immediately. If fuel is spilt near the machine, push the machine out of the area without starting the engine. Avoid sources of ignition in the area until all the fuel vapour has dissipated.
- Never keep the machine or the fuel container in the vicinity of open flames, sources of sparking or pilot light flames (such as pilot lights of water heaters or other similar appliances).
- Prevent fire and explosion caused by static electric discharge. A static electric discharge may ignite the vapour in an unearthed fuel container.
- Never fill fuel containers in a vehicle, on a trailer or on a trailer bed with plastic lining. Always place containers on the ground and at a safe distance from the vehicle before filling with fuel.
- consumable fluids are harmful to the health. Keep out of the reach of children.
- In the event of swallowing of a fluid, seek immediate medical attention to prevent severe damage to the health.
- All consumable fluids and the containers and materials coming into contact with them must be disposed of correctly in accordance with applicable legislation. Authorised service centres are equipped for a correct waste disposal, ensuring that the environment is respected.
- The use of additives may void the warranty. Do not use additives for lubricants.

## 2.1.23 Operations necessary before refuelling

Observe the following instructions in order to refuel the vehicle in complete safety:

- remove any fuel powered equipment from the trailer and refuel them on the ground. If this is not possible, refuel the equipment with a portable container instead of a fuel pump;
- keep the nozzle of the pump in constant contact with the edge of the tank filler neck or against the aperture of the container until refuelling is complete. Do not use a device to hold the nozzle in the open position;
- Do not overfill the tank. Refit the cap on the tank filler and tighten completely;
- after use, refit and tighten all fuel container caps;
- Do not use fuel containing methanol for petrol powered engines. Methanol is harmful for the health and for the environment.



## 2.1.24 Safety rules concerning electrical system

The electrical system has been designed and constructed in compliance with applicable safety standards and regulations.

The following is a list of precautions and warnings to ensure that the electrical system is used and functions correctly:

- Do not use boosters or quick starters to start the engine.
- Never disconnect the electrical power supply while the engine is running.



#### Attention

After switching off the engine, wait at least 2 minutes before disconnecting the electrical power supply to allow the electronic control unit to complete the "after-run" procedure.



#### **Attention**

ALWAYS remove the electronic control unit and protect all electrically connected devices situated near the negative terminal (ground) before performing any arc welding on the chassis in which the engine is installed.

## 2.1.25 Battery safety rules

Observe the following instructions in order to perform maintenance on vehicle batteries in safety:

- Always wear eye protection.
- Avoid sparks in the vicinity of the battery and keep naked flame away from the battery.
- Ensure adequate ventilation when charging or using the battery in a confined space.
- Always disconnect the negative terminal (-) first and reconnect last.
- Do not weld, grind metal or smoke in the vicinity of a battery.
- Follow the procedure illustrated in the instruction manual to start the engine with an auxiliary battery or jump leads.
- Never short-circuit the terminals. Follow the instructions given by the manufacturer for storing and handling batteries. The battery terminals and correlated accessories contain lead or lead compounds. Wash your hands after working with the battery.
- Keep batteries out of the reach of children and other unauthorised persons.
- Battery acid may cause burn injuries. Batteries contain sulphuric acid. Avoid contact with the skin, eyes or clothes.
- First aid (in case of external contact):
  - in case of contact with eyes:
    - rinse eyes with water for at least 15 minutes;
    - seek immediate medical attention;
  - - In case of swallowing:
    - drink plenty of water or milk;
    - do not induce vomiting;
    - seek immediate medical assistance.



#### Attention

If using a booster or external battery to power the electrical system of the tractor, do not remove the tractor battery.

Only remove the battery with the engine switched off. Removing the battery while the engine is running will damage the engine control unit.



## 2.1.26 Safety rules for PTO

Implements powered by the PTO may cause severe injury or death. Before working on or in the vicinity of the PTO shaft, and before performing any maintenance or cleaning work on the implement powered by the PTO, disengage the PTO, stop the engine and remove the key from the ignition switch.

Always observe the following safety instructions:

- NEVER remove the protective devices and guards of the PTO. Removing the protective devices or guards exposes the operator and any persons in the vicinity of the work area to the risk of severe injury or death.
- Do not wear loose-fitting garments when using implements powered by the PTO. Failure to comply with this safety rule may lead to severe injury or death;
- When using the PTO and, in particular, when changing the speed mode of the PTO, always ensure that the end coupling installed on the tractor is of the correct type for the selected speed.
- Ensure that there are no persons or objects in the work area before using the PTO.



Fig. 2.42

#### 2.1.27 Seat belts

Inspection and maintenance of seat belts:

- wear seat belts to minimise the risk of injury in the event an accident such as a rollover;
- check that the seat belt is undamaged;
- keep objects with sharp edges away from seat belts, as they may damage the belts and compromise their safety function;
- periodically check that the fastener bolts are tightened correctly.

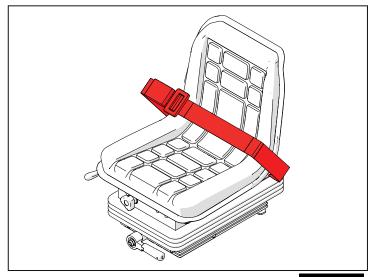


Fig. 2.43



## 2.1.28 Safety rules - Lifting and suspended loads

Raised loads may fall. Hydraulically raised implements or tractor components may fall accidentally, injuring or killing any persons below.

Observe the instructions given below to prevent the risk of serious or even fatal crushing injury:

- identify the manoeuvring area of the machine and the implement and keep all any other persons out of this area:
- keep out of the area beneath loads lifted by hydraulic means. Lower the lifted load to the ground before approaching;
- do not leave the implement raised from the ground while the machine is parked or during maintenance. If it is necessary keep the hydraulic cylinders in the raised position for maintenance or for access, support them appropriately or lock them mechanically in place;
- do not raise loads beyond the height strictly necessary. Lower loads for transporting. Remember to maintain a safe distance between the load and the ground or other obstacles.



#### Note

The manufacturer cannot be held responsible for any damage or injury resulting from the incorrect use of the loader shovel or any other implement posing a safety hazard for the occupants of the cab.

On versions with front loader:

- only use a front loader if the driver is adequately protected by a safety structure (FOPS), or if retainer devices are fitted on the loader;
- buckets, forks and other loader accessories, or other lifting, handling or digging equipment and the relative loads carried will alter the centre of gravity of the machine. This may cause the machine to overturn on slopes or poor terrain;
- suspended loads may fall from the loader bucket or from the lift equipment and crush the operator. Use extreme caution when lifting a load. Use the correct lifting equipment.

## 2.1.29 Roll over protection structure

The machine is equipped with a roll over protection frame or a cab. The structure protects the operator in the event of a roll over. For greater safety, observe the following instructions.

Observe the guidelines given as follows to prevent the risk of severe or fatal personal injury:

- do not use the tractor on gradients or in conditions exceeding the operating limits of the tractor for safety and stability. The tractor may roll or tip over if these limits are exceeded. Follow these safety rules;
- use particular caution when driving on steep gradients with the machine loaded;
- do not use the protective structure as a towing point;
- do not modify the roll over protection frame by welding, drilling, bending, grinding etc. These modifications will cause the structure to lose its original requisites for homologation;
- keep the seat belt fastened at all times when using the machine. The structure only offers adequate protection if the driver is restrained correctly in the seat;
- in the event of wear or damage caused by an accident or roll over, the original protective characteristics of the structure must be restored before the machine may be used again. The structure may only be repaired or replaced by qualified personnel;
- the roll over protection frame must always be raised and locked in position. Keep the seat belt fastened at all times;
- only fold the roll over protection frame down when strictly necessary. When the roll over protection frame is in the folded position, use extreme caution and keep the seat belts fastened at all times. As soon as the task is complete, raise the roll over protection frame and lock it in position before continuing to use the machine;
- do not use a machine equipped with only the roll over protection frame to apply plant protection products;
- do not use the machine for draft or pulling jobs where the effective draft force involved is unknown (e.g. stump pulling). The tractor may overturn if the stump fails to yield from the soil.



## 2.1.30 Falling object protective structure (FOPS)



Danger

These tractor models are not equipped with an FOPS certified cab.

Additional protective measures are necessary for applications with specific protection rating requirements.

The cab is constructed to avoid or limit the risks for the operator caused by objects falling from above during normal use only. A cab without FOPS certification offers insufficient protection against falling rocks, bricks or cement blocks.

The use of an FOPS structure is recommended when working with a front loader or for forestry applications.

## 2.1.31 Operator protective structure (OPS)



Danger

On machines equipped with this cab type, there are no fastener points for OPS operator protective structures as defined by the standard ISO 8084:2003. As this machine cannot be equipped with a protective structure capable of protecting the operator against the aforementioned hazards, it may not be used for forestry applications.

Additional protective measures are necessary for applications with specific protection rating requirements.

The OPS operator protective structure is installed on the tractor to limit the possibility of operator injury caused by objects intruding into the driver zone.

The air filtration and ventilation system of the cab cannot not offer complete protection against dust or gas when working with plant protection products. Employ the following precautionary measures to ensure increased protection and safety:

- always use personal protective equipment (PPE) and protective garments;
- keep the doors, windows and roof hatch closed when spraying;
- keep the interior of the cab clean;
- do not enter the cab with contaminated footwear and/or garments;
- keep all personal protective equipment (PPE) used outside the cab;
- bring the cable with the remote sprayer control button panel into the cab;
- use only original replacement filters and make sure that the filter is installed correctly;
- check the condition of seals and filters and replace if damaged.



## 2.1.32 Front loader (if applicable)

Objects may fall from the front loader and cause serious or fatal injury. Observe the following guidelines to prevent injury caused by falling objects:

- never install a front loader on a tractor not equipped with an FOPS protective structure;
- fit accessory retainer devices to the loader;
- do not raise the front loader to a height from which objects could fall onto the operator;
- keep all unauthorised persons out of the working or manoeuvring area of the tractor with front loader. Do not allow any persons near or underneath the raised bucket of a front loader;
- never use the front loader to lift persons;
- make sure that there are no overhead electric power lines in the working area of the front loader. If it is necessary to work in an area with overhead power lines, maintain a suitable safe distance from the lines at all times;
- Only use the front loader to handle hay bales, pallets, etc. if equipped with the necessary accessories;
- Before driving on the road, lock the front loader in the transport position. Do not exceed the maximum front overhang limits. If the overall width of the vehicle with the implement attached exceeds 3.5 m, additional road safety measures must be adopted. Transporting equipment and material on public roads with the front loader is prohibited;
- risk of front loader unintentionally lowering. For safety, lock the valves at the end of the job. Lower the front loader to the ground before leaving the tractor;
- for safety, the front loader may only be attached and detached by a single person the driver of the machine;
- the front loader may only be detached with an accessory fitted (shovel or fork) and only on firm, flat ground;
- all the hydraulic lines, including the hydraulic return line, must be coupled when attaching the front loader;
- maintenance procedures (greasing) must only be performed with the loader attached to the vehicle with the loader itself in the lowered position;
- risk of accident due to increased height of vehicle with lift raised in case of limited headroom (e.g. driving through underpasses, under bridges etc.).
- always drive at an appropriate speed for the conditions;
- carrying persons is strictly forbidden. Set the front loader down on the ground and secure it so that unauthorised persons or children cannot accidentally overturn it.



## 2.1.33 Safety rules for air conditioning system

The air conditioning system is under high pressure. Do not disconnect lines. The sudden release of high pressure gas may cause severe injury.

The air conditioning system contains a gas that is harmful to the environment if released into the atmosphere. Do not attempt to service or repair the system yourself.

The air conditioning system must only be serviced, repaired and recharged by specialised personnel.

### 2.1.34 Personal protective equipment

Personal protective equipment (PPE) consists of devices worn by workers to protect themselves against one or more risks existing during work processes, maintenance and repair which could pose a threat to health and safety at work.

Even if the risk of accident has been minimised, the required PPE must always be used during work processes and maintenance in order to avoid risks that cannot be eliminated, denominated residual risks.

Use the appropriate PPE for each specific procedure. The personal protective equipment which may be required includes safety footwear, protective glasses and/or face protection, hard hats, work gloves, respirators and ear defenders.



Fig. 2.44

## 2.1.35 Safety rules - "Do not use" sign

Before performing any maintenance on the machine, place a warning sign with the wording "Do not use" in a clearly visible area of the machine and remove the key from the ignition switch.



## 2.1.36 Dangerous chemical substances

Dangerous chemical substances may cause severe injury and harm to the health. The fluids, lubricants, paints, adhesives, coolants etc. necessary to operate and service the machine may be harmful.

The material safety data sheets (MSDS) provide information on the chemical substances contained in each specific product, on how to use the product itself safety and on what to do in the event of accidental spillage. The MSDS sheets are available from the dealer.

Before starting any maintenance work, read the material safety data sheets of the products used with the machine.

The information given in these sheets allow operators to work safely on the machine.

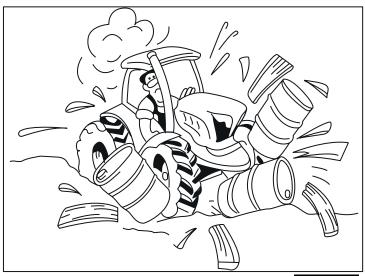


Fig. 2.45

Also observe the manufacturer's instructions regarding product containers and the indications contained in this manual.

Fluids, filters and containers must be disposed of correctly in accordance with applicable environmental regulations and law. Contact your local differentiated waste collection centre or your dealer for information on correct disposal.

Fluids and filters must be kept in accordance with the regulations applicable in the country of use. Chemical and petrochemical substances must only be stored in appropriate containers.

## 2.1.37 Safety information for the use of plant protection products (PPP)

The cab of this tractor is categorised as Class 1 in accordance with the standard EN 15695-1:2009 and does not offer protection against dangerous substances.

Tractors equipped with this cab cannot be used in conditions requiring protection against dangerous substances. The cab only offers partial protection against chemical substances and dust.

Observe the following instructions and precautions when treating crops with plant protection products:

- during treatment, wear specific PPE devices protecting against chemical mist and vapour even when seated in the cab;
- read and observe all the instructions and indications provided by the manufacturer of the dangerous substance given on the labels of the product containers;
- read all the user instructions provided by the constructor of the crop sprayer;
- as the ventilation and air filtration system does not offer complete protection, adequate additional protection measures must be used to increase operator safety;
- appropriate personal protective equipment (PPE) must always be used, irrespective of the type of plant protection product used.



## 2.1.38 Climbing onto and off the machine

Climb onto and off the machine only from the side indicated by the constructor and using the specific handrails, steps or ladders.

Never jump off the tractor, especially when moving.

The steps, ladders and platform must be kept clear of debris.

Do not stand on the steps or ladders while the tractor is moving.

Do not hold onto the steering wheel or other controls when climbing off and onto the tractor.

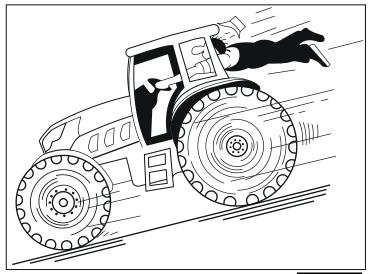


Fig. 2.46



## 2.1.39 Forestry use

If the machine is used in forestry, the greatest dangers are as follows:



Danger

If a log-gripper crane is fitted on the rear of the tractor, pay the utmost attention to falling trees and branches.



Danger

If a winch is fitted to the rear of the tractor, use with extreme caution to avoid the risk of trees or branches penetrating into the driver area.

#### Roll bar version



Attention

The machine equipped with rollbar are not provided with fastening points for adequate protection against hazards in forestry. The original protective structures installed on the machines are not certified as F.O.P.S. structures.



Attention

As this machine cannot be equipped with a protective structure capable of protecting the operator against the aforementioned hazards, it may not be used for forestry applications.

Additional protective measures are necessary for applications with specific protection rating requirements.

## 2.1.40 Using crop sprayers

#### Roll bar version

The version of the machine with foldable roll bar does not offer any protection against hazardous substances. Additional protective measures are necessary for applications with specific protection rating requirements.



Attention

Both towed and carried crop sprayers may be used with the tractor, but require the mandatory use of personal protective equipment to reduce the risk of poisoning.



Attention

Regardless of the type of chemical substance used, appropriate personal protective equipment must always be used



### 2.1.41 Vibration levels



## **Attention**

Vibration resulting from incorrect maintenance may be harmful to the health of the operator. To prevent damage to the health, ensure that the machine is in good condition and is maintained correctly in accordance with the indications given in this manual.

The vibration to which the operator is exposed depends on a number of factors:

- terrain or road conditions;
- maintenance;
- tyre pressure;
- type of seat and state of wear of the seat;
- ground speed;
- steering and brake system malfunctions.

The vibration transmitted from the machine to the operator may be detrimental to the operator.

In certain cases, prolonged exposure to vibration may cause health and safety problems.



# 2.1.42 Safety information regarding contact with overhead electrical power lines

There is a risk of the tractor coming into contact with overhead electric power lines when extending, retracting and using foldable implements, and as a result of aerials mounted on the tractor itself.

To avoid the risk of fatal electric shock or fire caused by contact with electrical power lines:

- keep at a safe distance from high voltage power lines when extending and retracting implements;
- do not extend or retract implements in the vicinity of high voltage power poles, pylons or lines:
- when working with an extended implement, keep at suitable distance from high voltage power lines to allow manoeuvring in safety;
- to avoid the risk of electric arcing, never leave the tractor under overhead electric power lines;
- electric arcing phenomena may occur accidentally when in the vicinity of high voltage overhead power lines. These arcing phenomena produce very high voltages in the exterior structure of the tractor, resulting in large differences in electric potential between the tractor and the surrounding terrain.

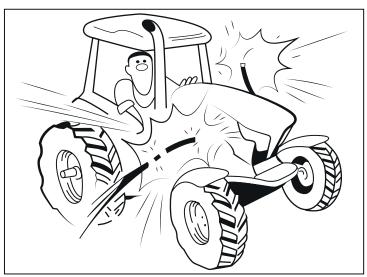


Fig. 2.47

To avoid serious or fatal injury due to high voltage:

- do not walk with long strides, do not lie down on the ground and do not touch the ground with your hands;
- do not touch any metal parts;
- do not create contact between the tractor and the ground:
- warn all persons in the area: DO NOT approach the machine. The voltage in the ground may cause powerful electric discharges;
- wait for the response of specialised emergency services. The overhead electric power line must be deactivated.

If you are forced to abandon the cab in spite of the electric arcing hazard to escape a situation of imminent peril of death due to fire:

- jump as far away from the tractor as possible to a safe position;
- avoid all contact with the exterior of the tractor and evacuate the danger area.

## 2.1.43 Tractor electrical system

Some parts of the tractor may be live.

Avoid contact with these parts to prevent the risk of electric shock.

To avoid the risk of serious injury or death, only specialised personnel may work on these parts.



## 2.1.44 Machine stability

The front/rear weight distribution is altered when implements are connected to the front and rear of the tractor.

Add or remove ballast weights to or from the tractor to attain the correct weight distribution for the implement in use.

Never exceed the maximum permissible axle and tyre loads.

A correct static weight distribution will maximise tractor performance and productivity, and extend the lifespan of the components of the tractor itself.

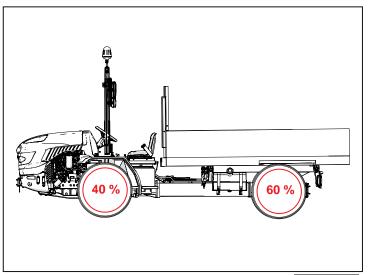


Fig. 2.48



The percentage values given in the figure for 4WD models are indicative only. These values refer to the tractor with all fluids, a full fuel tank and complete with ballast weights.



When connecting implements at the rear of the tractor, at least 20% of the weight must be distributed on the front axle.

#### 2.1.45 Environmental rules

Protecting the environment is extremely important. Disposing incorrectly of fluids may cause harm to the environment.

All fluids (lubricants, fuels, coolants etc.) must be disposed of correctly without contaminating the environment. These must disposed of in accordance with the regulations applicable in the country of use.

Contact an authorised waste collection centre or your dealer for information on disposing correctly of used products.

When performing any maintenance job requiring lubricants to be drained from the machine, always place a suitable container for collecting the lubricant under the relative component.

The containers used to collect drained fluids must be easily recognisable. Never use used food containers to collect these fluids as this may lead to accidental ingestion.



## 2.1.46 Decommissioning and scrapping

Certain materials and parts used in the construction of the tractor are subject to regulations and legislation regarding waste disposal. As a result, at the end its service life, the tractor must be scrapped by an authorised centre.

Do not dispose of the end-of-life tractor or its components in the environment.



## Warning

When scrapping the tractor, the engine must be handed over to a specialised waste treatment centre in accordance with applicable legislation.

Before scrapping the tractor, separate all plastic and rubber components from the rest of the components.

Parts consisting solely of plastic, aluminium and steel may be recycled by specialised centres.

All used oils and filters must be handed over to the local Mandatory Used Oil Treatment Centre.

Used oil must be collected properly and must not be disposed of in the environment, as it is classified as hazardous waste according to current legislation and must be handed over to a specialised collection centre.



## 3: Technical characteristics

## Index

3.1	Technic	cal data	3-2
	3.1.1	Engine	3-2
	3.1.2	Transmission	3-3
	3.1.3	Brakes	3-3
	3.1.4	Steering wheel	3-4
	3.1.5	Rear power take off	3-4
	3.1.6	Hydraulic System	3-4
	3.1.7	Electrical system	3-4
	3.1.8	Driver zone	3-4
	3.1.9	Vehicle's maximum operating inclination	3-5
	3.1.10	Towing devices	3-5
	3.1.11	Towable masses	3-5
	3.1.12	Ballast weights	3-5
3.2	Weight	ts and dimensions	3-6
3.3	Lubrica	ants, fuels and coolants	3-9
	3.3.1	Fuel	3-11
	3.3.2	Engine oil	
3.4	Speed	table	3-12
	3.4.1	8x8 tractor speeds (km/h)	3-12
3.5	Noise I	evels	3-13
	3.5.1	Sound pressure measured at ear level of driver	3-14
3.6	Tyres		3-16
	3.6.1	Available tyres	3-16
		Permissible weights	



## 3.1 Technical data

## **3.1.1 Engine**

### Transcar 40

Manufacturer		Lombardini
Model		LDW 1603
Fuel system		Diesel
Emissions compliance		STEP 3A
Number of cylinders		3
Induction		Naturally aspirated
Rated speed	rpm	2800
Rated Power	kW / CV	28 / 38
	@ rpm	@ 2800
Cooling		Liquid
Displacement:	cm <sup>3</sup>	1649
Specific fuel consumption (at max. torque engine speed)	g/kWh	250
Maximum torque	Nm	104
maximum torque speed	rpm	1650
Torque rise		8,2 %
Tank capacity	I	38
Engine cowl		VTR (glass fibre reinforced plastic)

### Transcar 60

Manufacturer		VM
Model		D703E3
Fuel system		Direct diesel injection
Emissions compliance		STAGE 3A
Number of cylinders		3
Induction		Naturally aspirated
Rated speed	rpm	2600
Rated Power	kW / CV	36 / 49
	@ rpm	@ 2600
Cooling		Liquid
Displacement:	cm <sup>3</sup>	2082
Specific fuel consumption (at max. torque engine speed)	g/kWh	243
Maximum torque	Nm	145
maximum torque speed	rpm	1200
Torque rise		10 %
Tank capacity	I	38
Engine cowl		VTR (glass fibre reinforced plastic)



### Transcar 80

Manufacturer		VM
Model		R753 IE4
Fuel system		Direct diesel injection
Emissions compliance		STAGE 3B
Number of cylinders		3
Induction		Turbocharged, intercooled
Rated speed	rpm	2600
Rated Power	kW / CV	48,6 / 66
	@ rpm	@ 2600
Cooling		Liquid
Displacement:	cm³	2082
Specific fuel consumption (at max. torque engine speed)	g/kWh	212
Maximum torque	Nm	260
maximum torque speed	rpm	1200
Torque rise		31,3 %
Tank capacity	I	38
Engine cowl		VTR (glass fibre reinforced plastic)

## 3.1.2 Transmission

Transmission type	Mechanical transmission, four wheel drive
Gearbox type	8+8 synchronised
Shift control system	Mechanical with central levers
Clutch	Single plate dry clutch, 11" diameter
Clutch control	Mechanical with pedal
Clutch start safety system	PUSH & START device on clutch pedal
Reverse shuttle type	Mechanical
Reverse shuttle control	Lever
Rear differential lock	Hydraulic
Rear wheel drive selector	Mechanical with lever
Front differential lock	Hydraulic
Front swing angle	15° right + 15° left
Maximum speed (homologated)	40 Km/h

## 3.1.3 Brakes

Brake type	Hydraulically operated self-centring drum brakes with dual, separate circuits.
Lever operated emergency and parking brake	Independently and mechanically controlled. Braking action on rear wheels.



## 3.1.4 Steering wheel

Tractor version	RS version	SN version
Steering type	Hydrostatic	Hydrostatic
Steering column length adjustment range	170 mm	113 mm
Inner steering angle	40°	37°
Outer steering angle	31°	37°

## 3.1.5 Rear power take off

Туре		Single shaft, independent
PTO speed independent of ground speed	rpm	540
Other speeds independent of forward speed		-
Engine speed/PTO speed ratio		4.65/1
Engine speed at which nominal PTO speed is attained		2511
Direction of rotation (looking at PTO)		Clockwise
Profile		1-3/8" with 6 splines
Clutch		Mechanically operated dry plate clutch
Clutch control		Mechanical with lever
Clutch start safety system		PUSH & START device on clutch pedal

## 3.1.6 Hydraulic System

Model	Transcar 40	Transcar 60/80
Pump delivery	23 l/min	21 l/min

## 3.1.7 Electrical system

Battery	12 V 680 A 74 Ah
Safety	Battery master switch
Instrument	Digital / analogue
1 pole power socket	12 Volts
Rotating beacon	Orange

## 3.1.8 Driver zone

Platform	Semi-platform (roll-bar)	
Platform carrier	Silent-block	
Front mudguards	Integrated in bodywork	
Front mudguard protection	Rubber profile	
ROPS	Central, fully foldable	
Safety	Driver protection grille	
Left and right hand rear view mirrors	Adjustable	
Seat	With elastic suspension and seat belt	
Seat adjustment	Fore/aft, up/down and driver weight	
Toolbox	Yes	
Use and maintenance manual	Yes	



## 3.1.9 Vehicle's maximum operating inclination

Forward	Degrees	25°
Reversing	Degrees	25°
Left	Degrees	20°
Right	Degrees	20°

## 3.1.10 Towing devices

Rear towing hitch	CEE/CEE-X category pin adjusting	
Front towing hitch	Fixed	

#### **Vertical loads**

	Tyres	kg
Transcar 40 SN / RS	10.0/75 x 15.3	500
Transcar 60 SN / RS		
Transcar 80 SN / RS		
GTF30 type hitch	10.0/75 x 15.3"	500
	260/70 x 15.3"	

## 3.1.11 Towable masses

Vehicle braking, Trailer and Interchangeable towed equipment categories	Drawbar	Rigid drawbar	Centreline
Unbraked	600 kg	600 kg	600 kg
Inertia braking	6000 kg	6000 kg	6000 kg

## 3.1.12 Ballast weights

Front	-
Water ballast in tyre	With air / water valve



## 3.2 Weights and dimensions

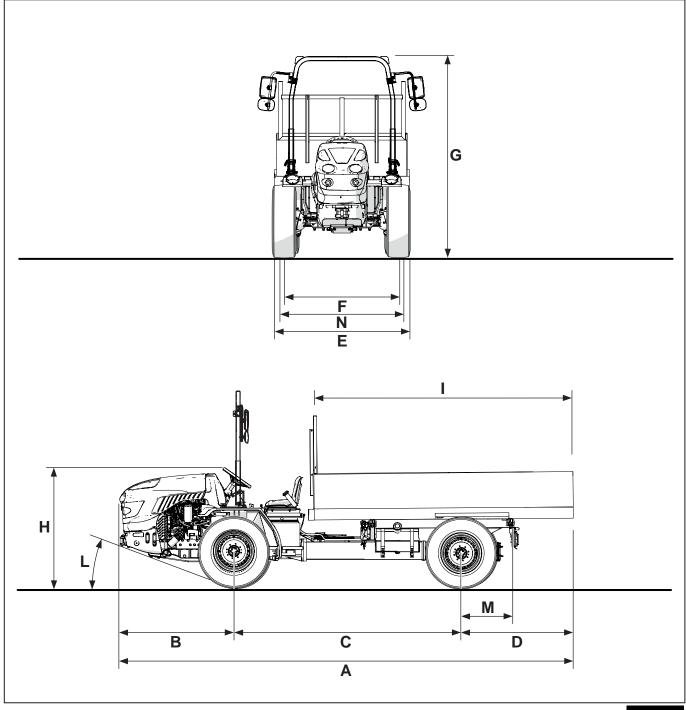


Fig. 3.1



### **Dimensions**

Version	SN	RS
Α	4680 mm	4980 mm
В	1330 mm	1330 mm
С	2280 mm	2580 mm
D	1070 mm	1070 mm
Е	1565 mm	1630 mm
F	Min: 1012 mm	Min: 1145 mm
	Max: 1184 mm	Max: 1426 mm
G	2210 mm	2210 mm
Н	1310 mm	1310 mm
1	2400 mm	Min: 2400 mm
		Max: 2700 mm
L	20°	20°
M	570 mm	570 mm
N	Min: 1012 mm	Min: 1148 mm
	Max: 1184 mm	Max: 1452 mm

## **Tipper bed dimensions**

Model	Transcar 40		Transcar 60/80	
Version	SN RS		SN	RS
Tipper bed dimensions:	220 x 130 x 40 cm	220 x 150 x 40 cm	240 x 130 x 40 cm	270 x 150 x 40 cm
	220 x 150 x 40 cm		240 x 150 x 40 cm	



### Maximum axle load

		Load capacity	Maximum axle load (Kg)	Total mass	
Model	Tyres	kg	Rear Front	kg	
	10.0/75 x 15.3	1705	3200	4500	
Transcar 40	1010/10 X 1010	1010	2000	1000	
Transcar 40	260/70 x 15.3"	1685	3200	4500	
	260/70 X 15.3	1180	2000	4500	
	10.0/75 x 15.3	1705	3200	4500	
Transcar 60		1010	2000	4500	
Transcar ou	260/70 x 15.3"	1685	3200	4500	
		1180	2000		
	10.0/75 x 15.3	1705	3200	4500	
Transcar 80	10.0/75 X 15.3	1010	2000	4500	
	260/70 x 15.3"	1685	3200	4500	
		1180	2000	4500	

#### **GENERAL PURPOSE MACHINES**

		Load capacity	Maximum axle load (Kg)	Total mass
Model	Tyres	kg	Rear Front	kg
Transcar 40	10.0/75 x 15.3	1705 1010	3650 1750	4500
	260/70 x 15.3"	1685 1180	3650 1750	4500
Transcar 60	10.0/75 x 15.3	1705 1010	3650 1750	4500
	260/70 x 15.3"	1685 1180	3650 1750	4500
Transcar 80	10.0/75 x 15.3	1705 1010	3650 1750	4500
	260/70 x 15.3"	1685 1180	3650 1750	4500



## 3.3 Lubricants, fuels and coolants

#### **Transcar 40**

Unit	Lubricants, fuels and coolants	Capacity	Recommended products	Туре	Specifications
	Engine oil	4.4	ARBOS ONYX - ENGINE OIL E7 10W/40	SAE 10W-40	ACEA A3/B4/E7 - API CI-4/SL
Engine	Fuel	38 I	/	/	DIN EN 590
	Coolant (1)	81	OPAL ARBOS ICE RED 40	ETHYLENE GLYCOL	ASTM D 3306 TYPE 1
Transmission	Transmission oil - rear differential - Rear PTO	• RS: 14   • SN: 12	ARBOS ZIRCON TRANSMISSION OIL GL5 80W/90	TRW 90	API GL-5
	Front axle oil - Front differential	20	ARBOS AMBER STOU GL4 15W/40	UNIVERSAL 15W-40	API GL4
Differential lock	Differential lock oil	0.2	ARBOS SAPPHIRE BRAKE OIL DOT4	DOT4	SAE J 1703, FMVSS N. 116 DOT4, CUNA NC 956 DOT4 A.B.
Brakes	Brake Oil	0.3	ARBOS SAPPHIRE BRAKE OIL DOT4	DOT4	SAE J 1703, FMVSS N. 116 DOT4, CUNA NC 956 DOT4 A.B.
Other	Grease	/	ARBOS CORAL - MULTIPURPOSE EP 2	MULTIPURPOSE E.P.	NLGI 2

<sup>(1) -</sup> The coolant must be composed of 50% protective fluid for radiators based on mono-ethylene glycol with organic inhibitor formulation OAT, compliant with ASTM D 3306 type 1 and 50% demineralized or distilled water.



#### **Transcar 60**

Unit	Lubricants, fuels and coolants	Capacity	Recommended products	Туре	Specifications
	Engine oil	6.0	ARBOS ONYX - ENGINE OIL E7 10W/40	SAE 10W-40	ACEA A3/B4/E7 - API CI-4/SL
Engine	Fuel	38 I	/	/	DIN EN 590
	Coolant (1)	91	OPAL ARBOS ICE RED 40	ETHYLENE GLYCOL	ASTM D 3306 TYPE 1
Transmission	Transmission oil - rear differential - Rear PTO	• RS: 14   • SN: 12	ARBOS ZIRCON TRANSMISSION OIL GL5 80W/90	TRW 90	API GL-5
	Front axle oil - Front differential	20	ARBOS AMBER STOU GL4 15W/40	UNIVERSAL 15W-40	API GL4
Differential lock	Differential lock oil	0.2	ARBOS SAPPHIRE BRAKE OIL DOT4	DOT4	SAE J 1703, FMVSS N. 116 DOT4, CUNA NC 956 DOT4 A.B.
Brakes	Brake Oil	0.3	ARBOS SAPPHIRE BRAKE OIL DOT4	DOT4	SAE J 1703, FMVSS N. 116 DOT4, CUNA NC 956 DOT4 A.B.
Other	Grease	/	ARBOS CORAL - MULTIPURPOSE EP 2	MULTIPURPOSE E.P.	NLGI 2

(1) - The coolant must be composed of 50% protective fluid for radiators based on mono-ethylene glycol with organic inhibitor formulation OAT, compliant with ASTM D 3306 type 1 and 50% demineralized or distilled water.

#### **Transcar 80**

Unit	Lubricants, fuels and coolants	Capacity	Recommended products	Туре	Specifications
	Engine oil	6.91	ARBOS ONYX - ENGINE OIL E9 10W/40	SAE 10W-40	ACEA E9-12/E7-12 - API CJ-4/SM
Engine	Fuel	38 I	/	/	DIN EN 590
	Coolant (1)	91	OPAL ARBOS ICE RED 40	ETHYLENE GLYCOL	ASTM D 3306 TYPE 1
Transmission	Transmission oil - rear differential - Rear PTO	• RS: 14   • SN: 12	ARBOS ZIRCON TRANSMISSION OIL GL5 80W/90	TRW 90	API GL-5
	Front axle oil - Front differential	20	ARBOS AMBER STOU GL4 15W/40	UNIVERSAL 15W-40	API GL4
Differential lock	Differential lock oil	0.2	ARBOS SAPPHIRE BRAKE OIL DOT4	DOT4	SAE J 1703, FMVSS N. 116 DOT4, CUNA NC 956 DOT4 A.B.
Brakes	Brake Oil	0.31	ARBOS SAPPHIRE BRAKE OIL DOT4	DOT4	SAE J 1703, FMVSS N. 116 DOT4, CUNA NC 956 DOT4 A.B.
Other	Grease	/	ARBOS CORAL - MULTIPURPOSE EP 2	MULTIPURPOSE E.P.	NLGI 2

(1) - The coolant must be composed of 50% protective fluid for radiators based on mono-ethylene glycol with organic inhibitor formulation OAT, compliant with ASTM D 3306 type 1 and 50% demineralized or distilled water.



#### 3.3.1 Fuel

The engine is designed to run with standard fuels available throughout Europe (compliant with DIN EN 590 specifications).



#### Attention

Do not use fuels with characteristics differing from those indicated.

The use of non-recommended fuel may damage the engine. Do not use contaminated fuel or diesel fuel mixed with water as this may cause serious engine malfunctions.

The warranty does not cover any malfunctions caused by the use of fuels other than those of the recommended type.



#### Warning

Using correctly filtered fuel will prevent damage to the injection system. Clean any fuel spilt when refuelling immediately.

Do not keep fuel in galvanised (zinc plated) containers. Fuel reacts chemically with the zinc coating of the container, producing compounds which will quickly clog the filters or cause injection pump and/or injector malfunction.

### 3.3.1.1 Fuel for low temperatures

When operating the engine at temperatures below, 0°C use the specific low temperature fuels commercialised normally by fuel manufacturers for cold weather usage and conforming with the specifications given in the fuel compatibility table.

These fuels limit the formation of paraffin wax at low temperatures.

When paraffin wax forms in fuel, it clogs the fuel filter and stops the flow of fuel to the engine.

#### 3.3.1.2 Biodiesel

BIODIESEL (compliant with the specifications of UNI EN 14214) may be used in proportions up to 7% mixed in a standard fuel type available in Europe (as defined by the standard DIN EN 590).

#### 3.3.2 **Engine oil**



# Warning

Operating the engine with too high or too low an oil level may cause damage to the engine itself.

Never fill to beyond the MAX level, as excess oil combusting in the cylinder may cause a sudden increase in engine speed.

Use only the specified oil type to ensure that the engine is protected adequately and maximise the performance and durability of the engine itself.

Using oils of lower quality than indicated by the specifications will significantly shorten the lifespan of the engine.

The viscosity of the oil must meet the requirements specified at the normal engine operating temperature.



#### Danger

Prolonged skin contact with used engine oil may cause skin cancer.

If contact with oil cannot be avoided, wash your hands thoroughly with soap and water as soon as possible.

For guidelines on disposing correctly of used oil, see the section "Decommissioning and scrapping" in the chapter "General safety rules".

#### 3.3.2.1 SAE oil classification

This system classifies oils on the basis of viscosity only and does not take any other characteristic into account.

The classification code consists of two numbers separated by the letter "W", where the first number indicates the viscosity grade in cold conditions and the second number indicates the grade in high temperature conditions.



# 3.4 Speed table

# 3.4.1 8x8 tractor speeds (km/h)

Rolling circumference of largest tyre: 2260 mm

Range	Gear	Forward Speed	(km/h)	Reversing Spec	Reversing Speed (km/h)	
	Gear	Transcar 40	Transcar 60/80	Transcar 40	Transcar 60/80	
Slow	1	2.67	2.48	1.60	1.48	
	2	3.68	3.42	2.20	2.04	
	3	5.81	5.40	3.47	3.23	
	4	8.56	7.95	5.12	4.75	
Fast	1	10.43	10.85	6.24	6.49	
	2	14.40	14.97	8.60	8.95	
	3	22.72	23.63	13.58	14.12	
	4	33.47	34.81	20.01	20.81	



### 3.5 Noise levels

#### Sound level perceived by the driver

Measured in accordance with Annex XIII of the Commission Delegated Regulation (EU) No. 1322/2014, and with the most recent amendment thereof implemented by the Commission Delegated Regulation (EU) No. 2016/1788.

Variant/Version	All	
Driver's exposure to sound	dB(A)	
Test methods used:	Test method 1 according to the standard in section 2 of Annex XIII of the Commission Delegated Regulation (EU) 1322/2014	90
	Test method 2 according to the standard in section 3 of Annex XIII of the Commission Delegated Regulation (EU) 1322/2014	

Variant/Version	In motion	With vehicle stationary
Transcar 80	84 dB	85 dB
Transcar 60	84 dB	85 dB
Transcar 40	78 dB	78 dB

#### AGRICULTURAL TRACTOR WITH LOAD BED

#### TRACTORS WITH ROLL-BAR

Model	Туре	Variant Ver	Version	Maximum noise level at driver seat dB (A)		Noise level with tractor in motion dB
				Head I	Capo II	
Transcar 40 RS	PS	D11	3AG	/	85	80
Transcar 60 RS	PS	E11	3AG	/	86	81
Transcar 80 RS	PS	H01	3CG	/	86	80
Transcar 40 SN	PA	D11	3AG	/	85	80
Transcar 60 SN	PA	E11	3AG	/	86	81
Transcar 80 SN	PA	H01	3CG	/	86	80

#### **GENERAL PURPOSE MACHINES**

#### TRACTORS WITH ROLL-BAR

In the case of articulated versions, noise levels of variant B were measured with a tipper bed measuring 1.3 m in width instead of 1.5 m.

Model	Туре	Type Variant	Version	Maximum no	Maximum noise level at driver seat dB (A)	
				Head I	Capo II	
Transcar 40 RS	PS	D11	3AG	/	/	82
Transcar 60 RS	PS	E11	3AG	/	/	86
Transcar 80 RS	PS	H01	3CG	/	/	86
Transcar 40 SN	PA	D11	3AG	/	/	82
Transcar 60 SN	PA	E11	3AG	/	/	86
Transcar 80 SN	PA	H01	3CG	/	/	88



## 3.5.1 Sound pressure measured at ear level of driver

#### **Transcar SN**

The test was conducted in conformity with paragraph 2.2 Annex XIII, and obtained the following maximum values.

Test conditions:

- Engine speed: 2600 rpm

- Vehicle speed: nearest possible to 7.5 km/h

Vehicle	Test No.	Gear and speed range	max. dB (A) measured	limit dB value
	1	4th, slow	82,5	90
E11	'	7.90 km/h	62,5	
	2	3rd, slow	00.0	00
(VM 15C/3 engine)	2	5.40 km/h	82,3	90
		4th, fast	07.0	90
	3	37 km/h	87,0	

- Engine speed: 2800 rpm

- Vehicle speed: nearest possible to 7.5 km/h

Vehicle	Test No.	Gear and speed range	max. dB (A) measured	limit dB value
D11 (Lombardini LDW 1603/G engine)	1	4th, slow 8.56 km/h	86,0	90
	2	3rd, slow 5.81 km/h	84,6	90
	3	4th, fast 33.50 km/h	87,6	90

- Engine speed: 2600 rpm

- Vehicle speed: nearest possible to 7.5 km/h

Vehicle	Test No.	Gear and speed range	max. dB (A) measured	limit dB value
	1	4th, slow 7.9 km/h	82,5	90
H01 (VM 50D/8 engine)	2	3rd, slow 5.4 km/h	82,3	90
	3	4th, fast 37 km/h	87,0	90



#### **Transcar RS**

The test was conducted in conformity with paragraph 2.2 Annex XIII, and obtained the following maximum values.

#### Test conditions:

- Engine speed: 2600 rpm

- Vehicle speed: nearest possible to 7.5 km/h

Vehicle	Test No.	Gear and speed range	max. dB (A) measured	limit dB value
	1	4th, slow	84,7	90
H01	1	7.9 km/h	04,7	90
	2	3rd, slow	84,6	90
1101		5.4 km/h	04,0	90
		4th, fast	88,5	90
	3	37 km/h	00,0	90

- Engine speed: 2600 rpm

- Vehicle speed: nearest possible to 7.5 km/h

Vehicle	Test No.	Gear and speed range	max. dB (A) measured	limit dB value
	1	4th, slow	88,5	90
		8.56 km/h	00,5	90
  E11	2	3rd, slow	88,7	00
		5.19 km/h	00,7	90
	3	4th, fast	88,7	90
		36 km/h	00,1	

- Engine speed: 2800 rpm

- Vehicle speed: nearest possible to 7.5 km/h

Vehicle	Test No.	Gear and speed range	max. dB (A) measured	limit dB value
	1	4th, slow	88,2	90
D11	1	8.56 km/h	00,2	90
	2	3rd, slow	86,9	90
		5.19 km/h	00,9	
	3	4th, fast	89,1	00
	3	36 km/h	09,1	90



# 3.6 Tyres

# 3.6.1 Available tyres

The correct tyre pressure values and respective load indexes are given as follows for the different tyre types usable.

Front	Tyre radius (mm)	Tyre load index	Maximum permissible weight per axle (kg)	Maximum permissible vehicle weight (kg)
10.0/75 x 15.3"	360	10 PR	2180	1600
260/70 x 15.3"	360	114 A8	2360	1600
260/70-R16"	360	108 A8	2060	1600

Rear	Tyre radius (mm)	Tyre load index	Maximum permissible weight per axle (kg)	Maximum permissible vehicle weight (kg)
10.0/75 x 15.3"	360	10 PR	2180	2180
260/70 x 15.3"	360	114 A8	2360	2360
10.5/75 x 15.3"	360	10 PR	2180	2180

# 3.6.2 Permissible weights

	Transcar 40 RS	Transcar 40 SN	Transcar 60 RS	Transcar 60 SN	Transcar 80 RS	Transcar 80 SN
Туре	PS	PS	PS	PA	PA	PA
Variant	D11	D11	E11	E11	H01	H01
Version	3AG	3AG	3AG	3AG	3CG	3CG
Overall	Min: 1985 kg	Min: 1860 kg	Min: 1985 kg	Min: 1860 kg	Min: 1985 kg	Min: 1860 kg
unladen weight	Max: 2045 kg	Max: 1885 kg	Max: 2045 kg	Max: 1885 kg	Max: 2045 kg	Max: 1885 kg
1st axle	Min: 1170 kg	Min: 1130 kg	Min: 1170 kg	Min: 1130 kg	Min: 1170 kg	Min: 1130 kg
	Max: 1190 kg	Max: 1140 kg	Max: 1190 kg	Max: 1140 kg	Max: 1190 kg	Max: 1140 kg
2nd axle	Max: 815 kg	Min: 730 kg	Max: 815 kg	Min: 730 kg	Min: 815 kg	Max: 730 kg
	Max: 855 kg	Max: 745 kg	Max: 855 kg	Max: 745 kg	Max: 855 kg	Max: 745 kg

## Maximum permissible laden weights

1st axle	1600 kg
2nd axle	2700 kg
Total	4300 kg



# 4: Controls and instruments

# Index

4.1 Gene	ral list of controls	4-2
4.1.1	Driver zone controls	4-2
4.1.2	External controls	4-4
4.2 Contr	ols	4-6
4.2.1	Rear view mirrors	4-6
4.2.2	Toolbox	4-6
4.2.3	Seat	4-7
4.2.4	Horn	4-10
4.2.5	CAN diagnostic interface	4-10
4.2.6	ROPS	4-11
4.3 Multi	function instrument	4-12
4.3.1	Welcome screen	4-15
4.3.2	Main screen	
4.3.3	Information screen	4-21
4.3.4	Diagnostic screen	4-22
4.3.5	BUS OFF screen	4-22
4.4 Lights	S	4-23
4.4.1	Running lights, high and low beam headlights	4-24
4.4.2	Turn indicator lights	
4.4.3	Hazard warning lights	
4.4.4	Rear work light	
4.4.5	Rotating beacon	



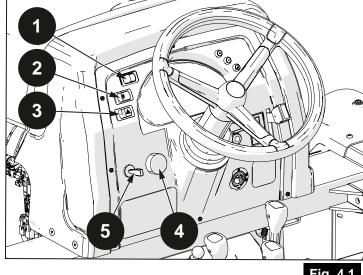
### 4.1 General list of controls

#### 4.1.1 **Driver zone controls**

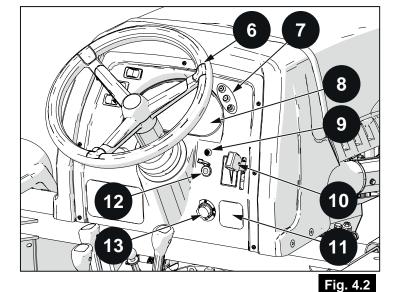
This paragraph provides an overview of all of the instruments and controls inside the cab. Unless specified otherwise, these are applicable for all versions. Read the chapter "Operating instructions" thoroughly to use the controls indicated herein correctly.

#### 4.1.1.1 Front/dashboard controls

- 1 Regeneration cycle switch (on 80 version only)
- 2 Beacon light switch
- 3 Hazard warning light switch
- 4 Lights selector and horn button
- 5 Turn indicators



- 6 Steering wheel
- 7 Multifunction instrument controller
- 8 Multifunction instrument
- 9 PTO enable switch (safety switch)
- 10 Hand throttle lever
- 11 Diagnostic port access
- 12 12V power socket
- 13 Ignition switch





- 14 Range lever
- 15 Clutch pedal
- 16 Reverse shuttle lever
- 17 Gear lever
- 18 Parking brake lever
- 19 Brake pedal
- 20 Foot throttle pedal

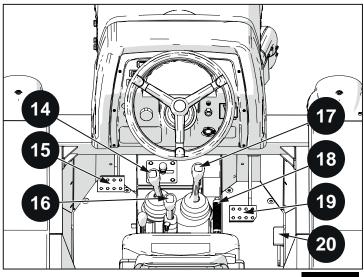


Fig. 4.3

- 21 Differential lock lever
- 22 Tipper bed up lever

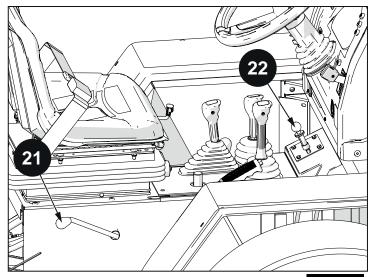
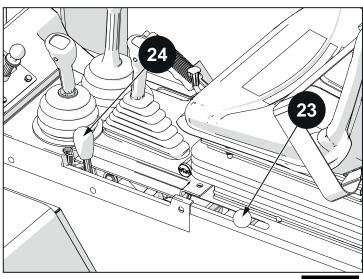


Fig. 4.4

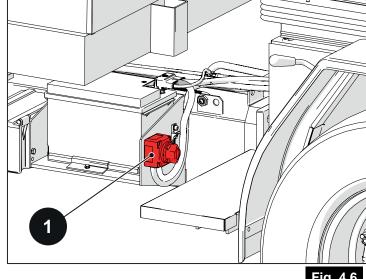
- 23 4WD selector lever
- 24 PTO speed mode selector lever.





## 4.1.2 External controls

1 - Battery master switch



# 4.1.2.1 Tipper bed levers

1 - Front lever: open dropside

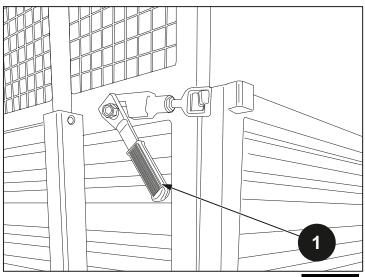


Fig. 4.7



2 - Rear lever: open dropside

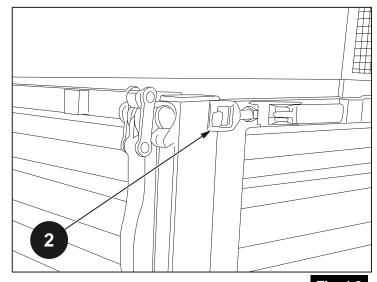


Fig. 4.8

- 3 Lever for opening top edge of tailgate
- 4 Lever for opening bottom edge of tailgate

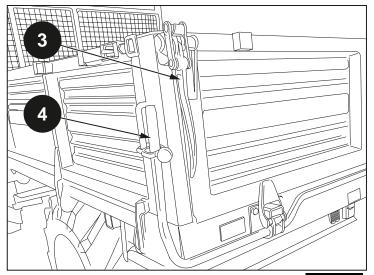
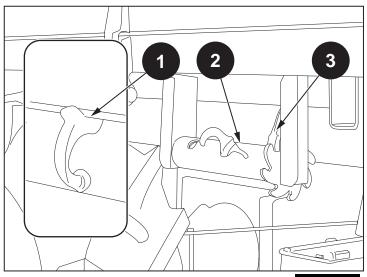


Fig. 4.9

## 4.1.2.2 Tipper bed winch

- 1 Shackle
- 2 Winch
- 3 Winch stop flange



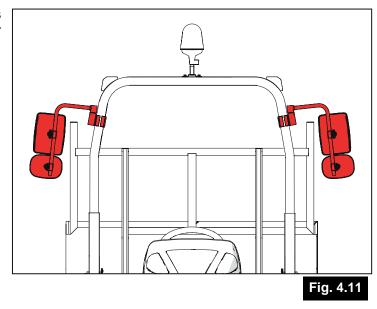


# 4.2 Controls

### 4.2.1 Rear view mirrors

### Roll bar version

The rear view mirrors are adjustable in all directions to ensure that driver has a clear view from the driver seat.



#### 4.2.2 **Toolbox**

The tool box is situated under the tipper bed.

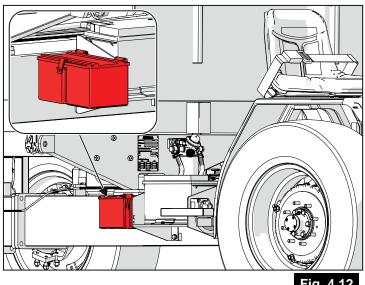


Fig. 4.12



#### 4.2.3 Seat



Danger

Do not climb onto or off seat while the machine is moving.



Danger

All adjustments to the seat must be made with the machine stopped, the engine switched off and the parking brake engaged.

#### Seat controls:

- 1 Longitudinal adjustment
- 2 Height adjustment (limiter)
- 3 Weight adjustment
- 3 Seat belts

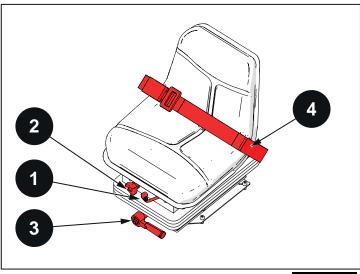


Fig. 4.13

#### Weight adjustment

Turn the lever at the front of the seat suspension system clockwise or anticlockwise. On certain suspension versions, this lever has a ratchet action. Set the position of the lever to allow the lever to be rotated in the direction required. Pull the lever outward and rotate by 180° until it locks in place.

The seat is adjusted correctly when it stabilises, with the load of the driver, at the mid point of the suspension travel.

If the seat is equipped with a window with a driver weight indicator, set to the weight of the driver. If the seat is equipped with a gauge window with a pointer, the seat is adjusted correctly when the pointer is in the centre of the green zone.



Note

The driver must be seated when adjusting the seat, so that the seat suspension system is loaded.

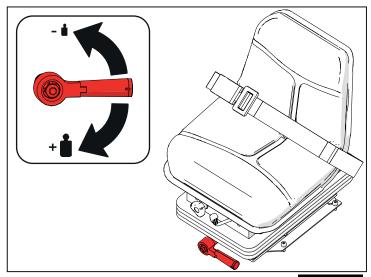


Fig. 4.14



#### Height adjustment (limiter)

The limiter limits the maximum upward excursion of the seat suspension.

The limit may be set at any position desired within the suspension travel, and must be set with the operator seated, so that the seat suspension system is loaded. The seat height may be increased or decreased by turning the height adjustment dial.

Adjust the seat suspension again for the weight of the driver after each adjustment to the height setting.



The driver must be seated when adjusting the seat, so that the seat suspension system is loaded.

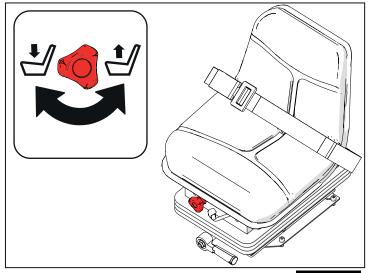


Fig. 4.15

#### Longitudinal adjustment

Push the adjuster lever to the right to unlock the seat guide rails; this lever may be situated on the left hand seat guide rail. Make sure that the lever snaps back into place once the adjustment has been made, locking the guide rails. Check that the seat cannot move longitudinally.



Fig. 4.16

#### **Document holder (if applicable)**

Туре	Instructions for use
Flexible pocket with press-stud fastener	Detach the press stud and lift the flap to open the pocket
Rigid holder with upper lid*	Lift the lid to open the holder
Rigid holder with rear cover (flip-open)*	To open the holder, move the cover towards the rear of the seat after detaching the two lateral tabs from their slots

<sup>\*</sup> may be padlocked.



#### Lap seat belt

Static seat belt: adjust the length of the belt to fit snugly around the abdomen of the driver, seated correctly with the back against the backrest and with the belt passing over the lowest part of the abdomen, near the thighs. Hold the tongue at a right angle to the belt and shorten the belt by pulling the free end (5) or lengthen by pulling the part (6).

Belts with retractors are automatically adjusting.

Check that, when worn, the belt is not twisted and does not pass over sharp or fragile objects against the clothing.

Fasten the seat belt by pushing the tongue into the slot in the buckle until it clicks audibly into place, and check that it is fastened correctly by pulling the belt.

To release the seat belt, press the red button (7) on the buckle completely until it clicks and releases the tongue.

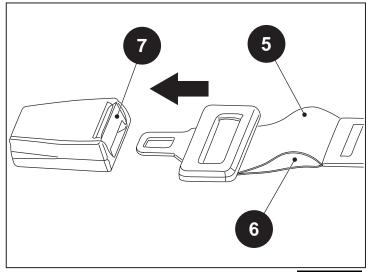


Fig. 4.17

#### **Belt retractor functions**

The belt retractor performs two functions:

- retracts the belt automatically when worn while allowing the driver to move. While wearing the seat belt, check that the retractor does not lock the belt when the belt is pulled slowly out from the retractor.
- it locks the seat belt when the belt is pulled suddenly out of the retractor itself.

While wearing the seat belt, try to pull the belt sharply out of the retractor and check that the belt locks.

#### Looking after the seat

Dirt may cause the seat to malfunction. Always keep the seat clean!

When cleaning, do not detach the padding from the seat frame.



### Danger

Risk of injury caused by backrest springing forwards! When cleaning the upholstery of the backrest, restrain the backrest with one hand before releasing the lock mechanism.



#### Warning

Dot clean the seat with steam cleaning or pressure wash equipment!

When cleaning the surfaces of the seat upholstery, do not allow liquid to soak through the upholstery and into the padding.

Before use, check that the cleaning product is compatible with the upholstery or commonly used man-made textiles by testing on a small, concealed area.



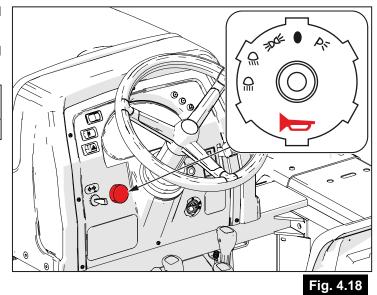
#### 4.2.4 Horn

Press the light selector on the dashboard. to sound the horn.

Use the horn to warn pedestrians and other road users of the tractor when driving.



The horn works in any lights selector stalk position.



# 4.2.5 CAN diagnostic interface

The CAN diagnostic interface permits communication between the diagnostic tool and the tractor in order to diagnose faults, and indicates the fault codes generated by the control unit with flashing sequences.

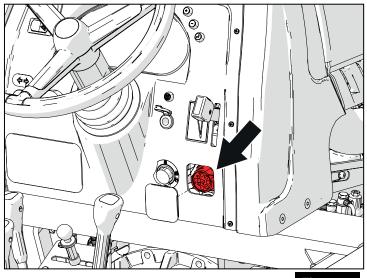


Fig. 4.19



#### 4.2.6 ROPS

Models without a cab are equipped with a folding rollover protection frame.



#### **Danger**

During work, always keep the ROPS mounted in the correct vertical position.

When in horizontal position, the roll bar will provide no protection in case of overturning.

Make sure that the roll bar is positioned correctly before starting the engine.



#### Danger

Do not modify the structural components of the ROPS in any case whatsoever by welding on additional parts, drilling holes, grinding, etc. Failure to comply with these recommendations may compromise the rigidity of the ROPS, thus reducing the level of protection ensured by the original equipment.



#### Danger

In the event of tractor overturning or damage to the ROPS or cab (e.g., due to impact), all deformed structural components must be replaced to ensure original safety.

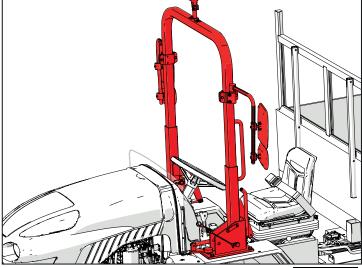
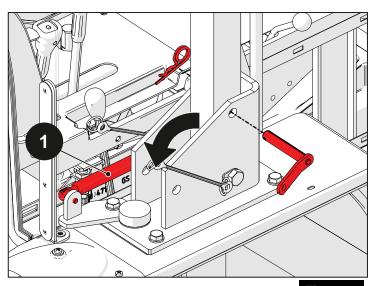


Fig. 4<u>.20</u>

To lower the ROPS, carry out the following on both sides:

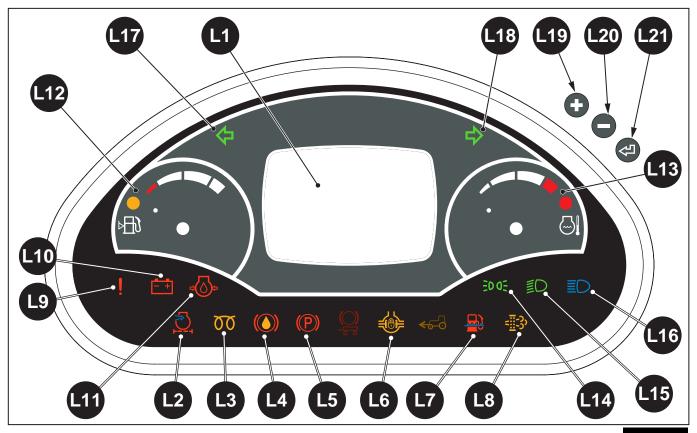
- Remove the split pin.
- Pull out the pin.
- Lifting/lowering the roll bar; the gas struts (1) provide assistance when lifting the roll bar and dampen the descent of the roll bar.
- Fit the position lock pin.
- Fit the split pin.





### 4.3 Multifunction instrument

This chapter lists and describes the information provided by the indicator lamps, analogue gauges and digital information screen of the multifunction instrument.



- L1 Digital information display
- L2 Engine air filter clogged
- L3 Glow plug pre-heat
- L4 Low brake oil level
- L5 Parking brake engaged
- L6 Differential lock engaged
- L7 Water in fuel
- L8 DPF indicator lamp (applicable for Transcar 80 only)
- L9 General alarm warning lamp
- L10 Alternator fault
- L11 Low engine oil pressure
- L12 Fuel reserve indicator lamp
- L13 Engine temperature alarm
- L14 Sidelights
- L15 Low beam headlights
- L16 High beam headlights
- L17 Left turn indicator
- L18 Right turn indicator
- L19 + button
- L20 - button
- L21 Confirm/Enter button



Turn the ignition switch clockwise to ON to turn the display on. The welcome screen is displayed.

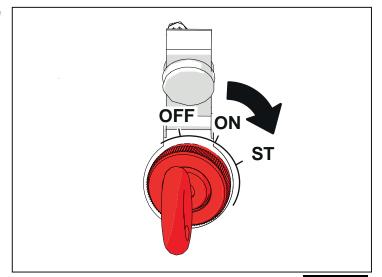


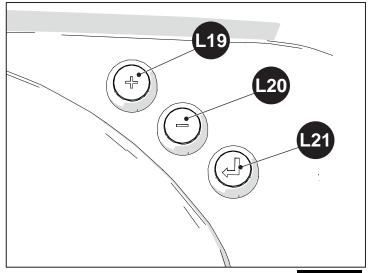
Fig. 4.23

Use the following to navigate between the functions of the display:

L19 - Forward button

L20 - Back button

L21 - Confirm button





### Alarm warning lamp and buzzer

Each time the system detects an error, the warning lamp (L9) on the dashboard illuminates and a buzzer sounds.

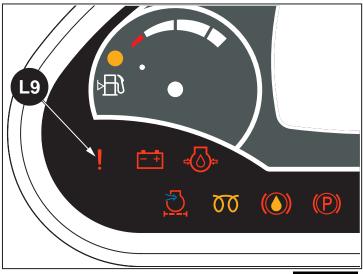


Fig. 4.25

The situations in which the warning lamp (L9) and the buzzer are activated are indicated in the following table; the warning lamp extinguishes and the buzzer stops when normal operating conditions are restored.

Condition	LED	Buzzer
No CAN BUS line connection with engine control unit	on	on
Engine fault	on	on
Engine alarm	on	on
Operator seated and parking brake disengaged	on	on for 15 seconds
Vehicle ECU fault	on	on
Particulate filter clogged	on	on
Action necessary for engine start	off	one flash
Service required	off	one flash



### 4.3.1 Welcome screen

The Goldoni logo is displayed for 2.5 seconds when the instrument panel is switched on.



Fig. 4.26

The following screen then appears for the next 2.5 seconds:

**(A) - Operating hours.** The current operating hour count is shown in this area of the dashboard.

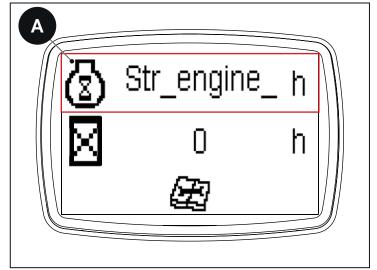
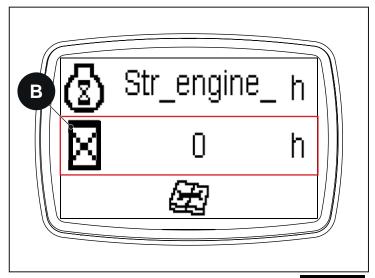


Fig. 4.27

**(B) - Hours Remaining to Next Service.** The number of engine operating hours remaining until the next service interval is shown in this area of the dashboard.





**(C) - Service indicator.** When applicable, the service required indicator in shown in this area of the dashboard. This indicator is also accompanied by an audible signal. This indicator is cleared with a specific CAN message from the diagnostic tool once the required service has been completed.

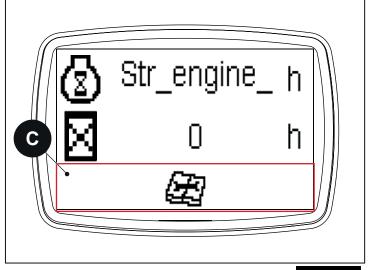


Fig. 4.29

During the 5 second period during which the welcome screen is active, the dial gauges perform a sweep from zero to full scale and all the LED indicators illuminate simultaneously and then extinguish as an instrument test cycle allowing the operator to quickly and easily identify any instrument faults.



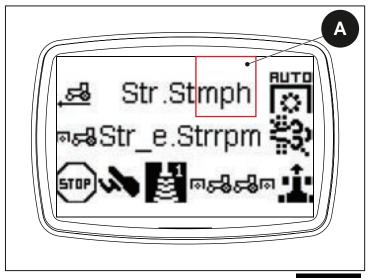
The respective indicator lamp illuminates if a malfunction is identified by the system.

#### 4.3.2 Main screen

The following information is displayed in the main screen:

#### (A) - Vehicle speed

The vehicle speed, expressed to one decimal in km/h or mph, is displayed in this area of the dashboard.





#### (B) - Engine speed / PTO speed.

The speed value is displayed in area (B) of the dashboard, together with the respective icon and unit of measurement. Engine speed is displayed by default.

Press and hold the enter (Confirm) button to display the rear PTO speed value, with the relative icon, if the PTO is engaged.

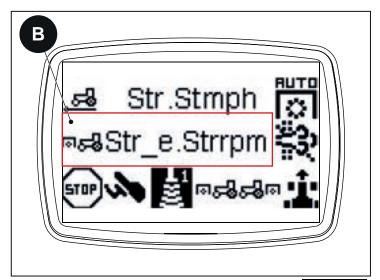


Fig. 4.31

#### (C) - Active error type

The icon for the currently active error is displayed in this position on the dashboard. See the table given below for descriptions of the icons displayable.

Icon	Description
510	This icon is accompanied by a continuous warning tone. SWITCH THE ENGINE OFF IMMEDIATELY. CONTACT THE GOLDONI TECHNICAL SUPPORT SERVICE.
igodot	This icon is accompanied by an intermittent warning tone. While it is not necessary to switch the engine off immediately, the problem causing the error should be diagnosed as soon as possible. CONTACT THE GOLDONI TECHNICAL SUPPORT SERVICE.

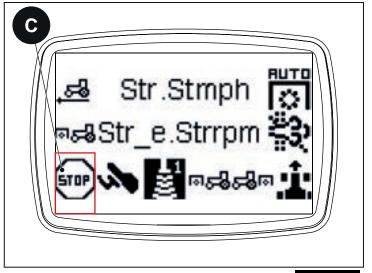


Fig. 4.32

#### (J) - Engine start interlock

This chapter lists and describes the safety measures implemented on the tractor to ensure that the minimum safety requirements for starting are met.

During engine start, the operations necessary to start the tractor safely are shown on the display.



The tractor cannot be started if the necessary safety operations are not performed.

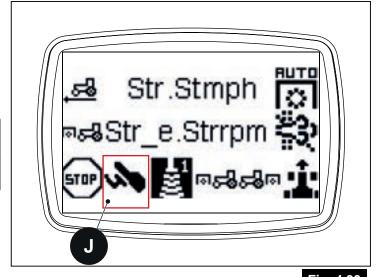


Fig. 4.33



Function	Icon shown on display	Description of icon	Tractor behaviour	Solution
Operator seated detector switch		The icon indicates that the operator must be seated when the tractor is started	If the system does not detect that the operator is seated, the relative icon is shown on the display followed by an audible warning signal. It will not be possible to start the tractor	Sit in the seat in order to start the tractor.
Reverse shuttle position sensor	N	The icon indicates that the shuttle lever must be in neutral (N)	If the system does not detect that the shuttle lever is in neutral (N), the relative icon is shown on the display followed by an audible warning signal. It will not be possible to start the tractor	Move the reverse shuttle lever into neutral (N).
Front and rear PTO engaged sensors	<b>\$</b>	The icon indicates that the front and rear PTOs must not be engaged	If the system detects that the front or rear PTO is engaged, the relative icon is shown on the display followed by an audible warning signal. It will not be possible to start the tractor	Disengage the front and rear PTOs.
Parking brake engaged sensor	(P)	The icon indicates that the parking brake must be engaged	If the system detects that the parking brake is not engaged, the relative icon is shown on the display followed by an audible warning signal. It will not be possible to start the tractor	Engage the parking brake
Clutch pedal depressed sensor		The icon indicates that the clutch pedal must be depressed	If the system detects that the clutch pedal is not depressed, the relative icon is shown on the display followed by an audible warning signal. It will not be possible to start the tractor	Press the clutch pedal



#### (F) - Rear Power Take Off engaged

The status of the rear PTO is displayed in this area. See the table given below for descriptions of the icons displayable.

Icon	Description
540 5-20	Rear PTO engaged with speed mode 540

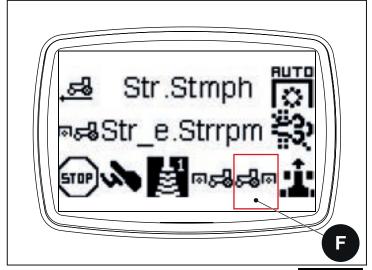


Fig. 4.34

#### (G) - Reverse shuttle

The status of the reverse shuttle is displayed in this area. See the table given below for descriptions of the icons displayable.

Icon	Description
N	Reverse shuttle in Neutral
Ť.	Reverse shuttle in Forward
.Ţ.	Reverse shuttle in Reverse

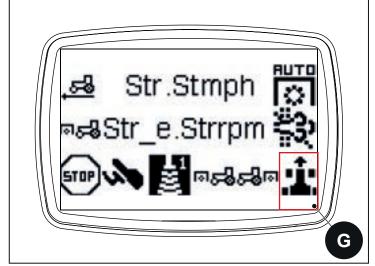


Fig. 4.35

#### (H) - Auto Mode PTO

The status of the Auto Mode PTO is displayed in this area. See the table given below for descriptions of the icons displayable.

Icon	Description
RUTO	Auto Mode PTO active

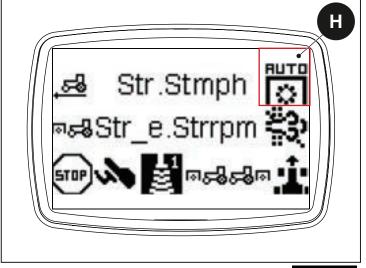


Fig. 4.36



#### **APPLICABLE FOR TRANSCAR 80 ONLY**

#### (I) - Regeneration Active/Disabled

The status of the regeneration function is displayed in this area. See the table given below for descriptions of the icons displayable.

Icon	Description
\#\\ 	Regeneration disabled
₹3)	Regeneration active

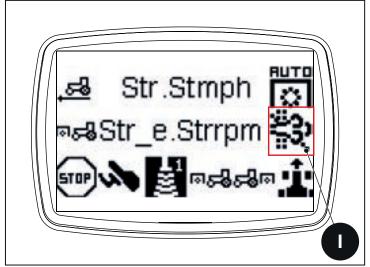


Fig. 4.37

#### (M) - Unit of measurement

Press and hold the "+" and "-" dashboard buttons simultaneously to toggle between km/h and mph. The selection will be maintained after subsequent key-off and key-on.

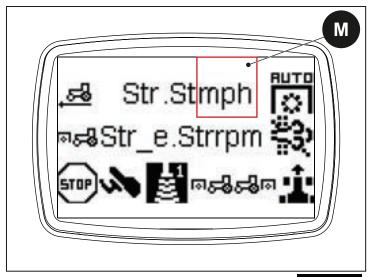


Fig. 4.38



#### 4.3.3 Information screen

The following information is displayed in the Information screen:

#### (A) - Engine operating hours

The total engine operating hours count is displayed in this area.

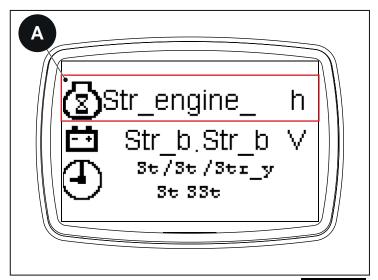


Fig. 4.39

#### (B) - Battery information

The battery voltage is displayed in this area.

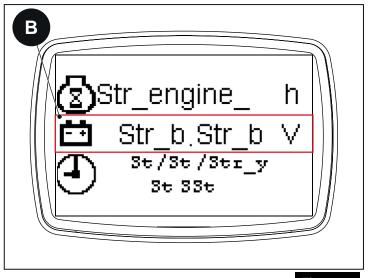


Fig. 4.40

#### (C) - Date and Time

The date and time, in the format "dd/mm/yyyy hh:mm", is displayed in this area

- dd Day
- mm Month
- yyyy Year
- hh Hours
- mm Minutes

To modify the date and time, press and hold Enter until the Day value (dd) starts flashing. Press + and - to modify the value. Press Enter to save the new setting and move on to the next value, and repeat to set all the date and time values.

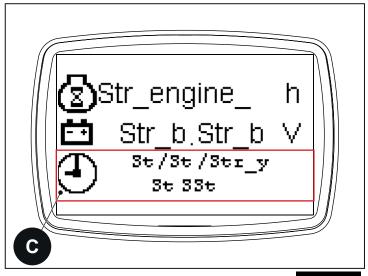
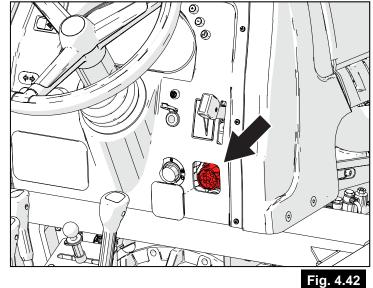


Fig. 4.41



### 4.3.4 Diagnostic screen

To access the diagnostic system of the tractor, connect the diagnostic tool to the OBD port on the front left of the dashboard.



All the active errors registered automatically by the tractor diagnostic system are displayed in this screen.

Each error code consists of two parts identifying the fault:

- (A) Icon identifying the part/system involved (PTO, VCU, Generic Error etc.);
- (B) 4-digit code identifying the error itself.

If more than 6 errors are currently active on the tractor, the most severe errors are displayed.

Errors of the same degree of severity are displayed in chronological order (most recent first).

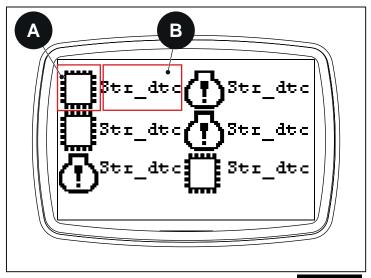
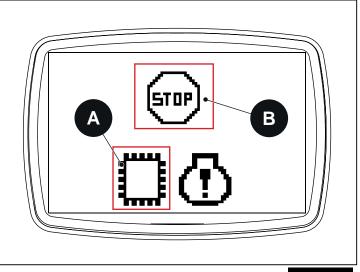


Fig. 4.43

#### 4.3.5 BUS OFF screen

This screen is displayed when no communication with the electronic control units is detected. The icon of the ECU not communicating with the system (A) is displayed, together with the STOP icon (B). A continuous warning tone also sounds.





# 4.4 Lights

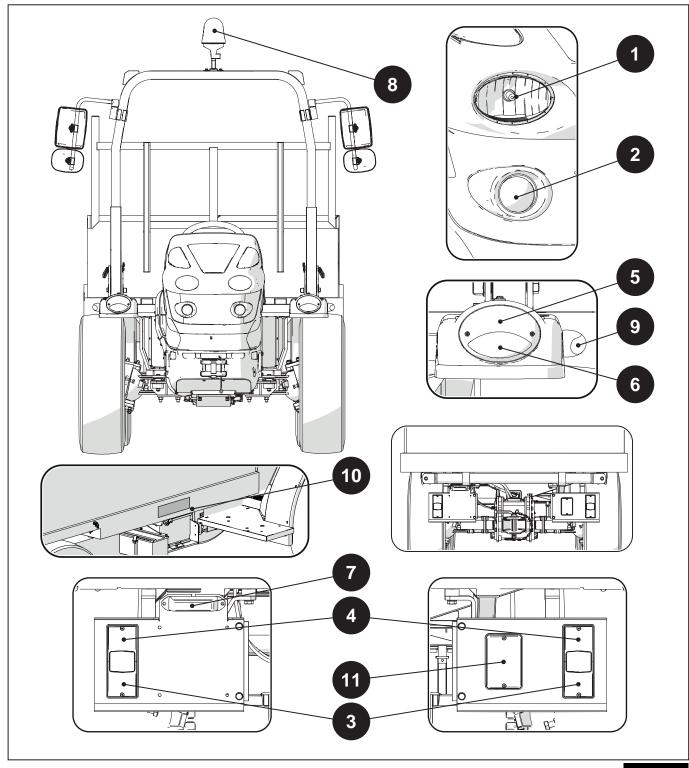


Fig. 4.45

- 1 Low beam headlight
- 2 High beam headlight 3 Rear turn indicator
- 4 Brake light and rear running light
- 5 Front turn indicator
- 6 Front sidelight

- 7 Number plate light
- 8 Rotating beacon
- 9 Tipper bed tipped indicator
- 10 Lateral reflectors
- 11 Reflectors



## 4.4.1 Running lights, high and low beam headlights

Set the lights selector stalk to position (1) to switch on the running lights.

Set the light selector stalk to position (2) to switch on the right and left hand low beam headlights.

Set the light selector stalk to position (3) to switch on the high beam headlights.

Set the light selector stalk to position (0) to switch all the lights off.

Set the light selector stalk to position (P) to switch on the parking lights.

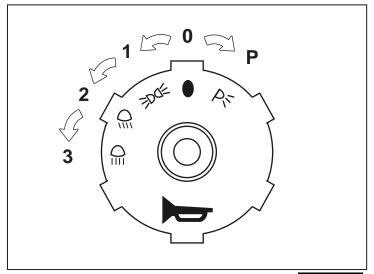
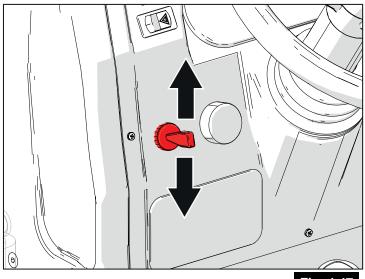


Fig. 4.46

### Flash high beams

To flash the high beam, push the switch down.





## 4.4.2 Turn indicator lights

To indicate a change of direction to the right, move the switch to the right. To indicate a change of direction to the left, move the switch to the left. The relative indicator lamp on the instrument panel for the turn signal selected flashes.

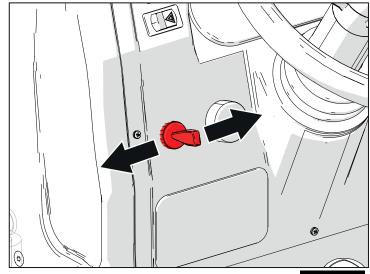


Fig. 4.48

# 4.4.3 Hazard warning lights

The hazard warning light button is used to turn the hazard warning lights on and off. Pressing the switch in position (1) the turn indicators flash simultaneously. Pressing the switch in position (0) the turn indicators will stop flashing.

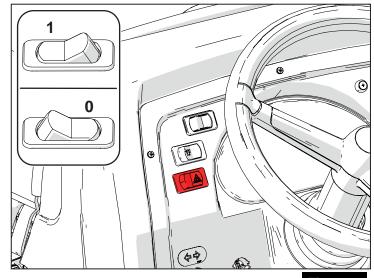


Fig. 4.49



# 4.4.4 Rear work light

### 4.4.4.1 Roll bar version

The roll bar version is not equipped with a rear work light.

# 4.4.5 Rotating beacon

Press the switch into position (1) to turn on the rotating beacon; press the switch into position (0) to turn it off.

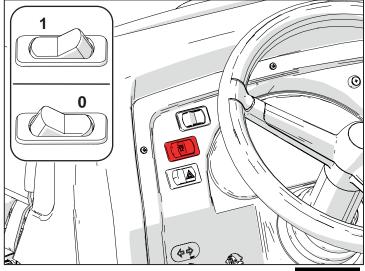


Fig. 4.50



# 5: Operating instructions

# Index

5.1	Starting and stopping the engine			
	5.1.1	Engine start safety systems	5-3	
	5.1.2	Access to the driver's seat (version with roll bar)	5-4	
	5.1.3	Starting the engine	5-4	
	5.1.4	Stopping the engine	5-6	
	5.1.5	Starting the tractor	5-7	
	5.1.6	Stopping the tractor	5-9	
	5.1.7	Running in	5-11	
5.2	Diese	5-12		
	5.2.1	Diesel particulate filter regeneration	5-12	
	5.2.2	DPF regeneration cycle strategy (Transcar 80)	5-15	
5.3	Transı	5-18		
	5.3.1	Hand throttle	5-18	
	5.3.2	Foot throttle pedal	5-18	
	5.3.3	Clutch pedal	5-19	
	5.3.4	Reverse shuttle lever	5-19	
	5.3.5	Selecting ranges	5-20	
	5.3.6	Gear lever	5-20	
	5.3.7	Rear wheel drive selector	5-21	
	5.3.8	Differential lock	5-21	
5.4	Braking system			
	5.4.1	Service brakes	5-23	
	5.4.2	Parking brake	5-24	
5.5	Powe	5-25		
	5.5.1	Rear power take off	5-25	
	5.5.2	Power Take Off speed		
	5.5.3	Universal joint	5-28	

### **OPERATING INSTRUCTIONS**



5.6	Tipper	bed5-29
	5.6.1	Opening the dropsides5-29
	5.6.2	Opening the tailgate5-31
	5.6.3	Tipper bed up lever5-32
	5.6.4	Raising the tipper bed5-33
	5.6.5	Winch5-33
5.7	Towing	g hitch and drawbar5-35
	5.7.1	Safety precautions and warnings5-35
	5.7.2	Front towing hitch5-36
	5.7.3	Rear towing hitches5-37
5.8	Wheel	s and tracks5-38
	5.8.1	Inflating the tyres5-39
	5.8.2	Puncturing of a tyre5-40
	5.8.3	Replacing a wheel5-41
	5.8.4	Adjusting the tracks5-42
	5.8.5	Adjusting steering angle5-45
5.9	Towing	g trailers5-47
5.10	Ballast	: <b>weights</b>
	5.10.1	Liquid ballast5-49

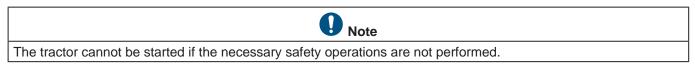


# 5.1 Starting and stopping the engine

## 5.1.1 Engine start safety systems

This chapter lists and describes the safety measures implemented on the tractor to ensure that the minimum safety requirements for starting are met.

During engine start, the operations necessary to start the tractor safely are shown on the display.



Function	Icon shown on display	Description of icon	Tractor behaviour	Solution
Operator seated detector switch		The icon indicates that the operator must be seated when the tractor is started	If the system does not detect that the operator is seated, the relative icon is shown on the display followed by an audible warning signal. It will not be possible to start the tractor	Sit in the seat in order to start the tractor.
Reverse shuttle position sensor	N	The icon indicates that the shuttle lever must be in neutral (N)	If the system does not detect that the shuttle lever is in neutral (N), the relative icon is shown on the display followed by an audible warning signal. It will not be possible to start the tractor	Move the reverse shuttle lever into neutral (N).
Rear PTO disengaged sensor	<b>\$</b>	The icon indicates that the front and rear PTOs must not be engaged	If the system detects that the front or rear PTO is engaged, the relative icon is shown on the display followed by an audible warning signal. It will not be possible to start the tractor	Disengage the front and rear PTOs.
Parking brake engaged sensor	(P)	The icon indicates that the parking brake must be engaged	If the system detects that the parking brake is not engaged, the relative icon is shown on the display followed by an audible warning signal. It will not be possible to start the tractor	Engage the parking brake
Clutch pedal depressed sensor		The icon indicates that the clutch pedal must be depressed	If the system detects that the clutch pedal is not depressed, the relative icon is shown on the display followed by an audible warning signal. It will not be possible to start the tractor	Press the clutch pedal



#### 5.1.2 Access to the driver's seat (version with roll bar)

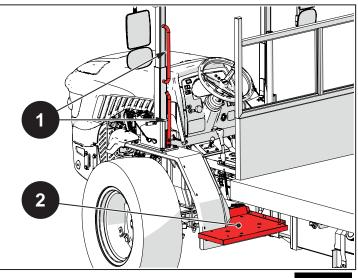
Follow the instructions given below to access the driver seat correctly and safely:

> - Grip the handrails (1) securely and then climb on board the tractor with caution.

# Danger

The footboard (2) can be slippery, grip the handrails (1) firmly during the whole ascent.

- Sit in the seat.
- Adjust the mirrors and driver seal position, as described in the previous chapter.
- Familiarise yourself with the location of all the tractor controls.
- fasten the seat belt.



#### 5.1.3 Starting the engine

In order to start the engine, the operator must be correctly seated in the driver seat and following the instructions given below:

- engage the parking brake;
- depress the clutch pedal fully and then shift all control levers into neutral;
- turn the ignition switch into the ignition on position and wait for the preheat indicator to extinguish;
- turn the ignition switch into the start position.

Wait at least 30 seconds with the engine at idle speed before pulling away from a standstill to allow lubricating oil to reach all components.



Warning

Check that there is fuel in the tank before attempting to start the engine.

Insert the ignition key into the ignition switch. The ignition switch has 3 positions:

- OFF: in this position, the engine is off and the ignition key may be inserted into and removed from the ignition switch.
- -ON: in this position, the electrical circuits of the tractor are powered and the display switches on. (the preheat system is activated automatically at external temperatures below -8 °C).
- ST: This position starts the engine. Release the key as soon as the engine starts. The switch returns automatically to the ON position.

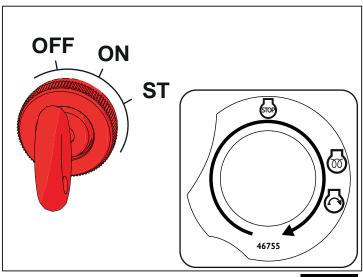


Fig. 5.2



To start the engine, depress the clutch pedal (1) completely and turn the ignition switch to ON. Check that no fault warning indicators are shown on the display.

As soon as the preheat indicator lamp extinguishes, the engine may be started by turning the ignition switch to ST. Wait for the engine to start and then release the key.



# Warning

Release the ignition key and let the ignition switch return to ON as soon as the engine starts. Continuing to hold the key may damage the engine.



### Warning

Do not run the starter motor for more than 20 consecutive seconds. If the engine fails to start, wait for 2 minutes to allow the starter motor to cool and then try again. If the engine still fails to start after 4 consecutive attempts, identify and resolve the problem before attempting to start the engine again.

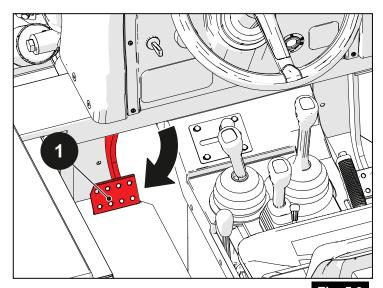


Fig. 5.3

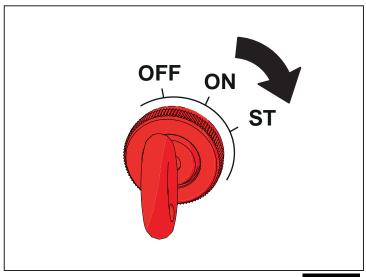


Fig. 5.4



### 5.1.3.1 Starting the engine at low external temperatures



### Attention

DO NOT use ether based products or other starter aid fluids to start the engine at low temperatures, as this could lead to serious injury and damage to the vehicle.



### Warning

DO NOT attempt to start the engine before it has preheated correctly by running the starter motor for longer than necessary, as this may drain the battery.



### Warning

At temperatures below 8°C, wait until the preheat stage finishes before turning the ignition switch to ST.

To maximise the durability of the engine and prevent loss of performance, the engine must be warmed up correctly in both cold and hot weather conditions.

At low temperatures, idle the engine for 3 to 4 minutes before starting work.

At temperatures below 0°C, add the recommended antifreeze product to the coolant and pour anti-gelling additive into the tank before filling with fuel.



### 🔼 Warning

See "Lubricants, fuels and coolants" for the correct quantity and type of fluid.

## 5.1.4 Stopping the engine

Stop the tractor, select a gear and engage the parking brake.

Never switch the engine when under load and running at high engine speeds.

Before turning the ignition switch to STOP, leave the engine to idle for a few minutes to ensure that all components are lubricated uniformly and prevent possible damage caused by high temperatures and insufficient lubrication.

Always lower any mounted implements to ground level.

Turn the ignition switch to OFF.

Remove the ignition key from the ignition switch to prevent unauthorised persons from starting the engine.



### 🔼 Warning

On machines with a battery master switch, never use the switch to disconnect the electrical power supply while the engine is running to stop the engine.

After switching off the engine, wait at least 2 minutes before disconnecting the electrical power supply to allow the electronic control unit to complete the "after-run" procedure. Failure to do so may result in damage to the electronic engine control unit.

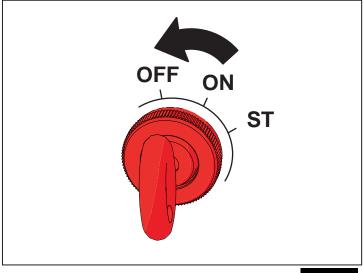


Fig. 5.5



# 5.1.5 Starting the tractor



### Danger

Always start the engine from the driver's seat with all the gear levers and the power take-off lever in neutral. The brakes must be correctly adjusted so that they bite simultaneously. Adjust the seat and fasten the seat belt.



### Danger

Never operate the engine in an enclosed space without ensuring that the space itself is adequately ventilated. Exhaust fumes are harmful to the health and may be lethal.



### **Danger**

Before starting the engine, ensure that the parking brake is disengaged and that the transmission and PTO are in neutral. This is necessary even though the tractor is equipped with a start safety device. Never bypass the start safety switch when starting the tractor. If this component does not work correctly, it must be repaired by the qualified personnel of your dealer.



### Danger

Make sure that all connected implements have been lowered completely to the ground before starting the engine.



### Danger

Ensure that all safety covers, guards and protective structures necessary are correctly installed on the tractor (ROPS safety roll bar, front cowl panels, cowl, PTO guard, front axle driveshaft guard, etc.).



### Danger

Make sure that there are no persons or obstacles within the operating radius of the tractor before starting the engine.



### **Danger**

After starting the engine, always check that all lights and instruments are working correctly. In any malfunction is found, DO NOT use the tractor until the fault has been rectified.



### After starting the engine:

Depress the clutch pedal (1);

Use the lever (2) to select the required gear;

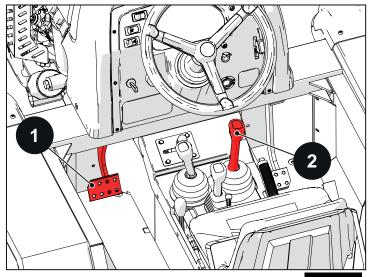


Fig. 5.6

Use the range selector levers (3) to select the required range;

Use the reverse shuttle lever (4) to select the required drive direction;

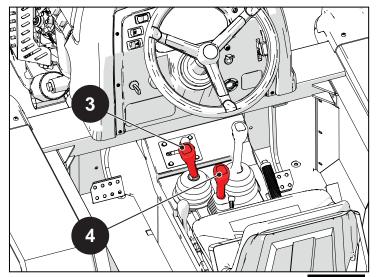


Fig. 5.7

Release the parking brake (5);

Gradually release the clutch pedal (1) while increasing engine speed with the throttle.

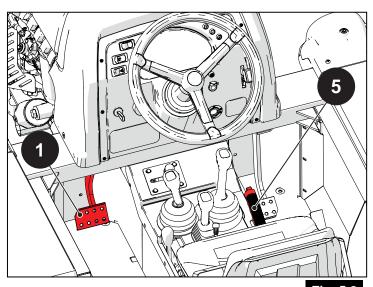


Fig. 5.8



# 5.1.6 Stopping the tractor



### Danger

Always lower any mounted implements completely to the ground before leaving the tractor. Never leave the implements raised from the ground.



### Danger

Before leaving the tractor, always put all the control levers in neutral, engage the parking brake, stop the engine and engage a gear.



### **Danger**

Always remove the ignition key before leaving the tractor unattended.

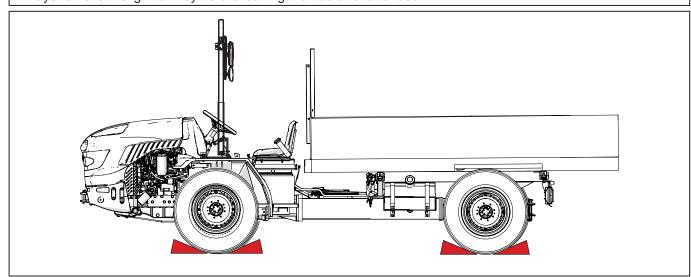


Fig. 5.9



# Danger

Park the tractor on level ground if possible, engage a gear and engage the parking brake. When parking on a gradient, in addition to engaging the parking brake, select the lowest forward gear if parking uphill or the lowest reverse gear if parking downhill. For greater safety, also use chocks. Chocks are always required, however, when parking with a trailer hitched to the tractor.



Stop the engine as follows:

Reduce engine speed;

Press the clutch pedal (1) and the brake pedals (2), and decelerate to a complete stop;

Put the range, gear and reverse shuttle levers in neutral.

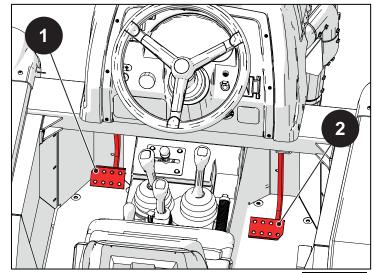


Fig. 5.10

Release the clutch pedal (1);

Engage the parking brake (3) by pulling the lever;

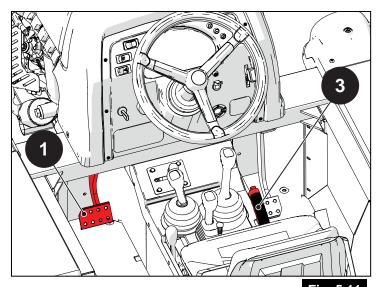


Fig. 5.11

Turn the ignition switch to OFF.

Remove the ignition key from the ignition switch to prevent unauthorised persons from starting the engine.

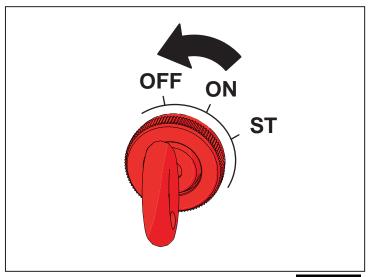


Fig. 5.12



# 5.1.7 Running in

Before being used, the tractor must run for a period of time under the envisaged conditions of lubrication, rotation speed and load. Meanwhile, carry out necessary checks, adjustments and maintenance to normalise the technical conditions.

### Preparations before running-in:

- Fill the front hub oil sump and lubricate the front wheel drive axle king pin and the water pump shaft. Check the oil level in the engine sump, the transmission system, the lift, the central drive gear of the front wheel drive axle and the final drive unit and top up if necessary
- Top up with fuel and coolant, and compile the respective fluid labels correctly.
- Check that the tyres are inflated to the correct pressure.
- Check that the electrical system functions correctly and that all electrical connections are secure.
- Put all the control levers in neutral.

### Running in:

- Avoid exceeding 75% of maximum power during the first 50 operating hours of the engine.
- Do not run the engine for prolonged periods in low load conditions or at low engine speeds when running the engine in: A running-in carried out in such a way may result in excessive oil consumption and/or oil in the exhaust.



# 5.2 Diesel particulate filter regeneration (Transcar 60/80)

# 5.2.1 Diesel particulate filter regeneration

The diesel particulate filter is a device intended to remove harmful particulate from the exhaust of a diesel engine.

This exhaust gas aftertreatment system uses a special filter to capture and retain unburnt particulate. The accumulated particulate in the filter is eliminated at intervals by combustion in "regeneration" cycles.

The duration of the regeneration cycle is approximately between 15 and 30 minutes and depends on the type of engine and the quantity of particulate accumulated in the diesel particulate filter.

The diesel particulate filter regeneration cycle may be launched automatically or manually.

The diesel particulate filter regeneration switch has two positions:

- Position (A): manual diesel particulate filter regeneration, requested by the operator when the indicator (1) appears on the display. Keep the button pressed in position (A) until manual regeneration starts; the button automatically returns to position (B) when released.
- Position (B): automatic diesel particulate filter regeneration.
- Position (C): diesel particulate filter regeneration disabled.

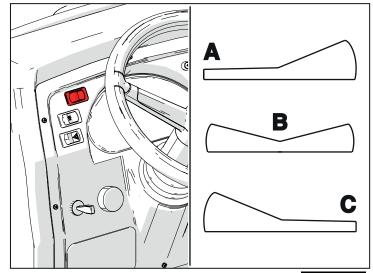


Fig. 5.13

A symbol on the LCD display of the instrument panel notifies the operator when the automatic regeneration cycle starts. The purpose of this is to warn the operator of the high temperatures reached by the exhaust during the process.

The automatic regeneration cycle does not affect engine performance. The operator may continue to use the vehicle as normal while the regeneration cycle is in progress.

Certain situations may prevent the automatic regeneration cycle from completing (e.g. in the event of repeated engine stops and restarts or prolonged periods at idle speed). In these cases, the procedure must be repeated.

If automatic or manual regeneration mode is selected, the symbol (1) on the LCD display appears when a regeneration cycle is started.

The symbol disappears once the procedure is complete.

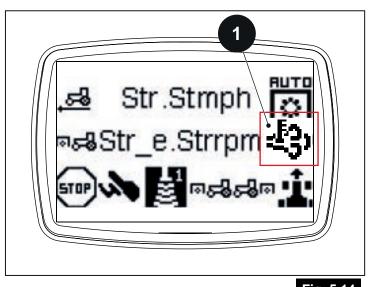


Fig. 5.14



The operator may continue to drive the vehicle as normal while regeneration is in progress.





# Warning

If the filter regeneration process is not completed successfully automatically or performed manually when requested, the functionality of the filter itself may be compromised. If the regeneration cycle request is ignored repeatedly, engine power will be significantly reduced and the filter itself will be damaged beyond repair, and will have to be replaced with a new component by the dealer.

# Danger

Extremely hot gases are expelled from the exhaust during the regeneration cycle, These gases may cause damage to property and/or personal injury. Regeneration must always be performed outdoors at a safe distance from any potentially flammable materials (e.g. hay, straw, dry leaves) and from persons or animals.

Keep the undercowl area clean at all times, removing all potentially flammable debris and materials (hay, straw, dry leaves etc.).

If regeneration is started in an unsafe location, the cycle may be disabled by setting the switch to (C), see figure 5.13. The symbol (2) appears on the LCD display if regeneration is disabled.

Launch the regeneration cycle as soon as the vehicle is in a safe place.

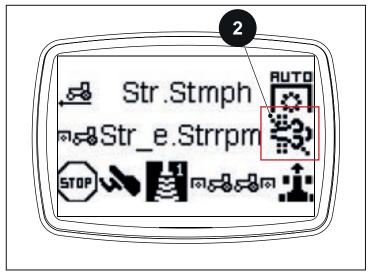


Fig. 5.15

Continuing to use the tractor with regeneration disabled will eventually clog the diesel particulate filter, resulting in reduced engine performance. This condition is indicated by the symbol (3) on the instrument panel, accompanied by an audible warning signal.

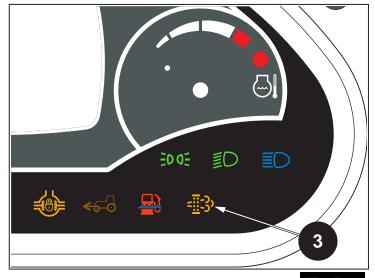


Fig. 5.16





### Note

If an excessive number of regeneration cycles are performed, it will be necessary to change the engine oil at a shorter interval than indicated in the maintenance schedule.

The necessity to change the oil is indicated by the alarm symbol on the instrument panel display. This situation does not result in derated engine power, however.

The regeneration cycle may be launched by pressing and holding the button in position (A) until the regeneration starts; the button automatically returns to position (B) when released. This is the "Manual regeneration" cycle.



### Danger

Manual regeneration cycles must be performed with the machine stationary. Park the tractor outdoors at a safe distance from any potentially flammable materials (e.g. hay, straw, dry leaves) and from persons or animals.

Do not remain on board the tractor during manual regeneration.

Never leave the machine unattended for any reason during the cycle.

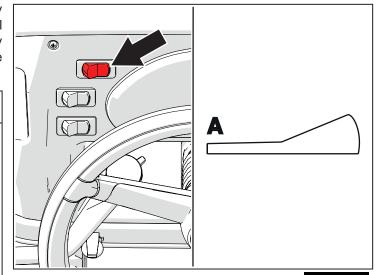


Fig. 5.17



### Danger

Only run the engine in a well ventilated area to prevent the risk of exhaust gas inhalation. The engine exhaust is poisonous.



### Danger

The exhaust produced during regeneration becomes extremely hot and constitute a fire hazard if they come into contact with flammable materials. The machine must be parked outdoors during the procedure.



### Danger

The diesel particulate filter regeneration cycle must not be performed with the tractor parked on surfaces with flammable materials which could catch fire in the event of contact with parts of the exhaust system.



### Danger

The silencer becomes extremely hot during the regeneration cycle. The silencer must be at a safe distance from objects and persons during the cycle. Do not use exhaust gas extraction systems applied to the silencer.



### Note

The coolant temperature must be at least 65°C.

Engine speed will increase automatically to approximately 2000 rpm during the cycle.

The engine returns to idle speed once the diesel particulate filter regeneration cycle is complete.

Turn the engine off and on again once the manual regeneration cycle is complete.



# 5.2.2 DPF regeneration cycle strategy (Transcar 80)

# 5.2.2.1 DPF operating thresholds



Allowing the regeneration cycle to complete will reduce the mass of particulate in the filter to a value below the minimum threshold.

### Particulate mass below 100%

Particulate accumulation starts.

### Particulate mass between 100% and 115%

Automatic regeneration requested; if regeneration starts, the relative indicator illuminates:



### Particulate mass between 115% and 130%

The following indicator illuminates:



The operator must deactivate the regeneration disable function to permit launch of automatic regeneration. Automatic regeneration requested; if regeneration starts, the relative indicator illuminates:



### Particulate mass between 130% and 150%

Error code "3110" is generated and the following indicators illuminate:

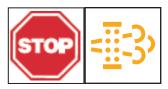


Engine torque is reduced by 25%. Automatic regeneration is disabled. The operator must launch the service regeneration cycle manually as soon as possible.



### Particulate mass over 150%

Error code "3123" is generated and the following indicators illuminate:



Engine torque is reduced by 50%. Automatic regeneration is disabled. The operator must launch the service regeneration cycle manually as soon as possible.



Continuing to use the tractor without performing a regeneration cycle may damage the diesel particulate filter.

If the engine fault warning indicator remains lit after the regeneration cycle is complete, contact an authorised service centre.

### 5.2.2.2 Automatic regeneration

Regeneration cycle duration: 10 to 15 min., depending on usage conditions of vehicle.

### Conditions required to permit regeneration cycle:

- Coolant temperature > 25°C
- Engine running for a least 10s
- Engine speed > 950 rpm.

### Automatic regeneration cycle interrupt conditions

The regeneration cycle is interrupted if any of the following conditions occur:

- Engine at idle speed for more than 90s
- Overrun time > 180s (driving in throttle closed state, such as when coasting: downhill)
- DPF inlet side temperature > 680°C
- Regeneration disable button (optional)

Regeneration is disabled for 2 hours if the duration of the regeneration cycle exceeds 20 min. (e.g. in the case of very heavy usage).



## 5.2.2.3 Manual service regeneration cycle

Regeneration cycle duration: 15 to 20 min. at 2000 rpm.

The service regeneration cycle must be launched by the operator, and is only enabled if the following conditions are met:

- Coolant temperature > 65°C
- Vehicle speed = 0 km/h
- Throttle pedal = 0%
- No ancillary utility connected (also switch off air conditioner).
- Parking brake engaged
- Transmission in neutral
- Engine at idle speed

Press and hold the relative button for 2 seconds to launch regeneration.



Contact an authorised service centre if the regeneration cycle does not start.

# The manually launched service regeneration cycle is interrupted if any of the following conditions occur:

- Coolant temperature < 65°C
- Vehicle speed > 0
- Throttle pedal > 0%
- Any auxiliary utility operating
- Engine speed > 2100 rpm.
- Fuel temperature > 100°C
- DPF inlet side temperature > 680°C
- Regeneration cycle duration > 1500s
- After 300s, if DPF inlet side temperature < 550°C
- After 300s, if DOC inlet side temperature < 250°C



# **Transmission controls**

#### 5.3.1 Hand throttle



The hand throttle must only be used for tasks requiring a constant engine speed. Never use the hand throttle when driving on roads.

The hand throttle lets the operator manually control the required engine speed and maintain this speed.

Push the lever gradually downwards to reduce engine speed and set idle speed. Push upwards to increase engine speed.

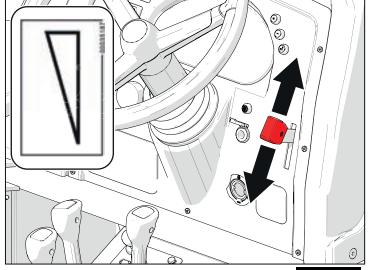


Fig. 5.18

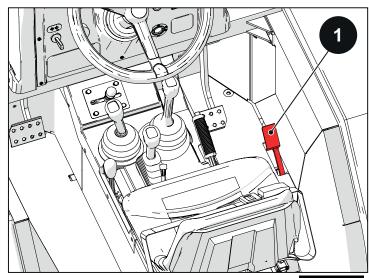
# 5.3.2 Foot throttle pedal



When using the throttle pedal, preferably move the hand throttle into the lowest position to set idle speed.

Pressing the throttle pedal (1) overrides the position of the hand throttle. When the pedal is released, the engine speed returns to the value set with the hand throttle.

Press the pedal (1) to increase speed. Release the pedal to reduce speed.





#### 5.3.3 Clutch pedal

Danger

NEVER travel along any slope with the clutch disengaged.



Warning

Never leave you foot resting on the clutch pedal when working as this will cause premature clutch plate wear.



Warning

Lengthy clutch disengagements could wear out the thrust bearing.

When the clutch pedal is completely raised, the clutch is engaged and transmits torque from the engine to the transmission. Press the pedal (1) to disengage the clutch. Release to engage the clutch again.

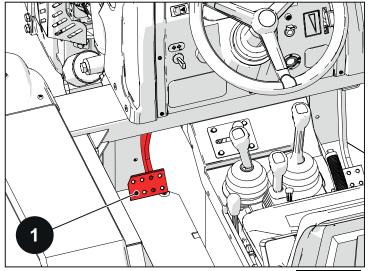


Fig. 5.20

### 5.3.4 Reverse shuttle lever

This lever is used to select the drive direction of the tractor:

- Forward: lever in (F) position - Neutral: lever in (N) position

- Reverse: lever in (R) position

To select the drive direction: stop the machine, press the clutch pedal, select the required drive direction and then gradually release the clutch pedal.

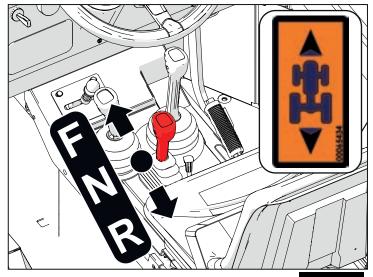


Fig. 5.21



Attention

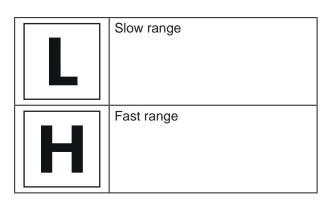
Never invert the drive direction while the tractor is moving. This may damage the transmission.

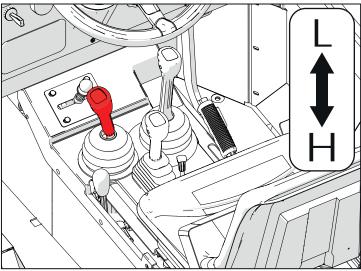


# 5.3.5 Selecting ranges

The range selector lever offers a choice of four different working ranges for a total of 8 different speeds in both directions.

To shift from one range to another: stop the machine, press the clutch pedal to disengage the transmission clutch, select the required range with the lever and then gradually release the clutch pedal.





### Fig. 5.22

## 5.3.6 Gear lever

The gear lever lets the driver select from four different synchronised speeds in both forward and reverse drive directions. The positions of the gears are identified by numbers on the gear knob.

To change gear, press the clutch pedal to disengage the transmission clutch, select the required gear and then gradually release the clutch pedal.

No gear is engaged when the lever is set to the central position (neutral).

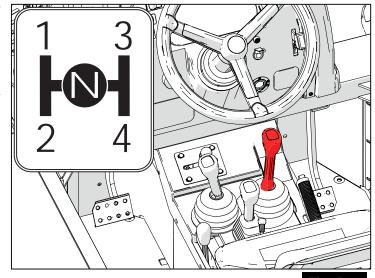


Fig. 5.23



#### 5.3.7 Rear wheel drive selector



### Attention

To engage rear wheel drive, ALWAYS depress the clutch pedal, bring the machine to a standstill (wheels not turning) and reduce engine speed to idle.

Bear in mind that using the mechanical rear wheel drive system (MFWD) may allow the machine to negotiate dangerously steep gradients and increase the risk of overturning.

To engage rear wheel drive:

- Depress the clutch pedal;
- Move the lever (1) to position (B).

To disengage rear wheel drive:

- Depress the clutch pedal;
- Move the lever (1) to position (A).

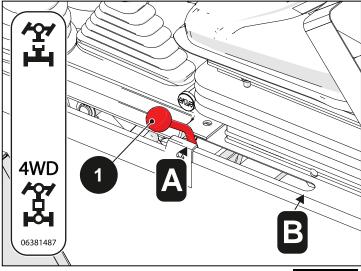


Fig. 5.24

#### **Differential lock** 5.3.8

The differential lock system consists of differential locks installed in the front and rear axles of the vehicle and allows the driver to lock the left and right hand wheels together on both axles so that they rotate at the same speed.

This function is particularly useful for tasks such as ploughing or when one of the two drive wheels encounters poor grip conditions when driving on muddy, rough or slippery terrain.



### Danger

Do not use the differential lock at speeds above 10 km/h. Engaging the differential lock is not recommended if the vehicle has already exceeded 8 km/h.



### Warning

The differential lock prevents the tractor from steering when engaged.



### Warning

Do not use the differential lock when approaching a bend or steering, and do not use in high gears or at high engine speeds.



### Warning

If a wheel sinks into the soil, reduce engine speed before engaging the differential lock to prevent damage to the transmission.



For the differential lock to be more effective, it should be engaged before the wheels start slipping. Do not engage the differential lock when one wheel is already slipping.



The differential lock system is controlled from the lever (1) on the right hand side of the tractor, near the seat.

Push the lever (1) forwards to position (B) to engage the differential lock. The relative symbol flashes on the display.



### Note

The differential lock may only be engaged (by pushing the lever up into position 1) at speeds below 9 km/h.

To disengage the differential lock, lower the lever (1) completely into position (A). The symbol on the display extinguishes.

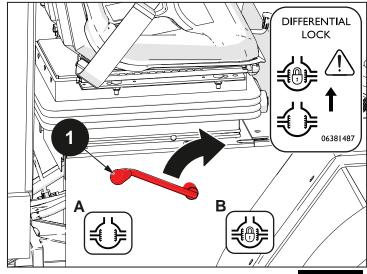


Fig. 5.25

To re-engage the differential lock, the lever must be moved into position (B) again. Fig. 5.25.

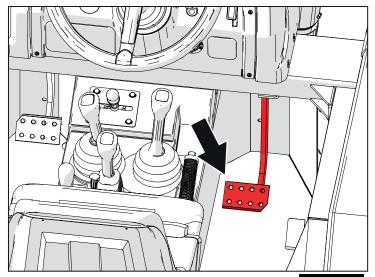


Fig. 5.26



# 5.4 Braking system

#### 5.4.1 Service brakes

The flow deviator pump (1) operates the service brakes on all four wheels simultaneously.

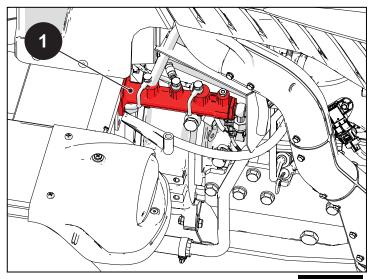


Fig. 5.27



Danger

Check that the brakes work correctly before setting off with the tractor.



Avoid sudden braking unless in an emergency.

Braking gently and progressively is safer and reduces brake wear, increasing the lifespan of the brake components.



Danger

Do not leave you foot on the brake pedal when not braking.

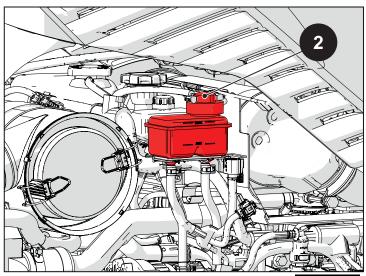
If the brake pedals feel excessively spongy when braking or can be pressed all the way to the floor without resistance:

- Do not drive the tractor.
- Identify the cause of the problem and rectify it immediately.
- If you cannot rectify the fault, have the problem corrected immediately by an authorised service centre.

There must be sufficient oil in the brake circuit for the brakes to work correctly as intended. . Before starting any work, check that the oil level is above the minimum level as shown in the figure.

Top the reservoir (2) up with new oil if the level is too low. Before operating the tractor, check that there are no leaks from the brake oil circuit.

The reservoir (2) is situated under the cowl on the left hand side.





# 5.4.2 Parking brake

The parking brake is operated with the lever on the right hand side of the driver, near the seat. Pull the lever (1) up to engage the parking brake. The relative symbol (3) illuminates on the display.

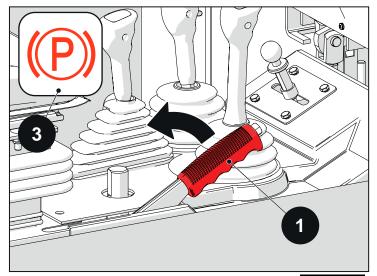


Fig. 5.29

To release the parking brake, pull the lever (1) up, and then simultaneously press the release button (2) while lowering the lever (1) completely. The symbol (3) on the display extinguishes.

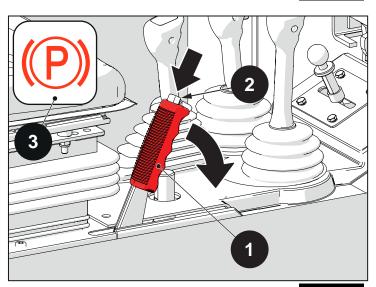


Fig. 5.30



Danger

Before setting off, make sure that the parking brake is released and the relative indicator on the display is off.



Danger

Always engage the parking brake before leaving the driver seat.



Warning

Never use the parking brake as a substitute for the service brake system.



## 5.5 Power Take Off

The power take off consists of a rotating shaft onto which different implements may be attached for different tasks.



For safety, engine start is inhibited if the PTO is rotating.



When not using the rear PTO, move the mode selector lever to Neutral. This stops the PTO shaft and any other connected rotating components from accidentally turning.



Do not remove or damage the metal guard.



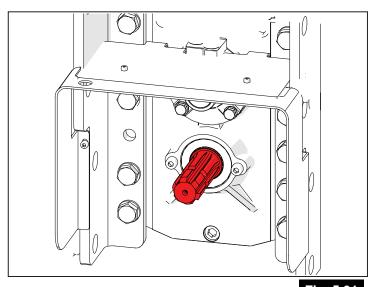
When the PTO is not in use, the shaft must be covered with the specific guard.



When connecting high inertia implements (e.g. mower decks, flail mowers etc.) to the PTO, a universal joint shaft drive with a freewheel mechanism should preferably be used. This prevents drive from being transmitted by inertia from the implement to the machine, and ensures that the tractor stops immediately when the clutch is depressed.

# 5.5.1 Rear power take off

The rear PTO has only one mode (independent) and one operating speed (540 rpm).





The rear PTO is operated with a lever.

Engaging the PTO: depress the clutch pedal and then move the lever (1) from the neutral position (N) to the 540 rpm position.

- Depress the clutch pedal.
- Move the PTO mode selector lever (1) from the neutral position (N) to the Independent mode position (540 RPM).

### Disengaging the PTO:

- Press the clutch pedal
- Return the PTO speed selector lever to the neutral position (N).

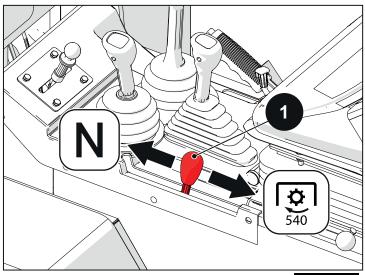
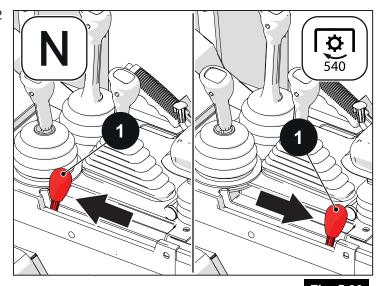


Fig. 5.32

The PTO speed and mode selector lever (1) has 2 positions:

- N Neutral
- 540 rpm Independent





The tractor is equipped with a safety system that stops the engine if the operator has to get up from his seat while the rear PTO is engaged.

If the operator stands up from the seat while the PTO is engaged, a buzzer sounds and the PTO warning lamp (5) on the dashboard starts to flash: if the operator sits down again within 2 seconds, the warning lamp (2) and buzzer are deactivated; if not, the engine stops within 7 seconds, the buzzer stops but the warning lamp (2) continues to flash to warn that the PTO is still engaged.

When the engine stops once 7 seconds have elapsed, you must carry out the normal engine start-up procedure (see the "Starting and stopping the engine" section), then reactivate the PTO as described in this section. You cannot reactivate the engine (and the PTO) automatically simply by sitting on the seat.

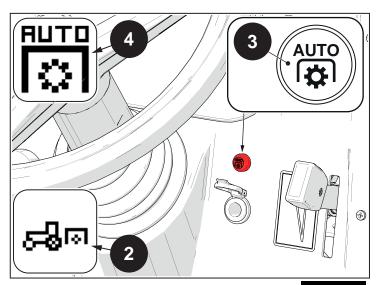


Fig. 5.34



### Danger

The engine stops (and the PTO is disengaged) approximately 7 seconds after the operator stands up. During the period of time an acoustic signal (buzzer) indicates that the PTO is still in operation.



### Danger

The engine will only cut out at vehicle speeds below 10 km/h. For safety, the engine cannot cut out at higher speeds.

To allow the PTO to continue operating even when the driver is not seated, the "PTO Auto" mode has to be activated by pressing **the button (2) twice within 2 seconds** after engaging the PTO; the icon (4) is shown on the display. "PTO Auto" is automatically deactivated when the operator sits again.

The PTO is equipped with a safety cover. Turn the cover clockwise to release and then remove the cover. Refit the cover, aligning the holes with the lock pins and then turning the cover anticlockwise to lock in place.

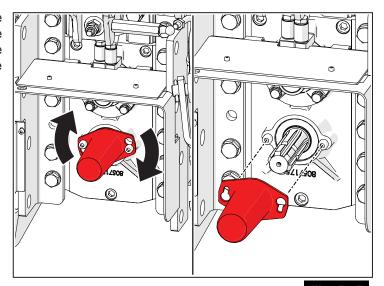


Fig. 5.35



### **Power Take Off operating functions**

If the PTO is engaged and the operator gets up from his seat, the alarm buzzer sounds and the PTO warning light (1) starts to flash. If the operator sits down again, the buzzer stops.

If the PTO is disengaged, the alarm buzzer is not activated. If the engine is turned off when a protective device is activated, the buzzer stops.

When the engine is turned off for safety reasons regarding the PTO (for example, the operator gets up from his seat), then the PTO warning light (1) starts to flash.

When the engine is turned off for safety reasons regarding the PTO, you must restart the engine and reactivate the PTO. You cannot reactivate the engine (and the PTO) automatically simply by sitting on the seat.

If malfunctioning on the seat is detected, an error is displayed and the engine is turned off automatically each time the PTO is engaged.

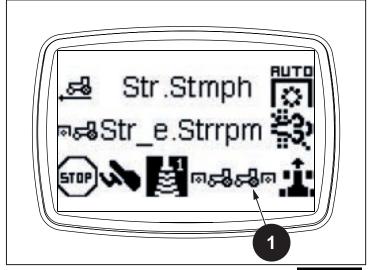


Fig. 5.36



### Danger

The engine will only cut out at vehicle speeds below 10 km/h. For safety, the engine cannot cut out at higher speeds.

# 5.5.2 Power Take Off speed

The PTO shaft rotates in a clockwise direction.

PTO speed (rpm)	Direction of rotation	Ratio	Engine rpm
540	Clockwise	4.65	2511
	1-3/8" profile with 6 splines		

# 5.5.3 Universal joint

See the specific manuals for the relative instructions for operating and servicing third party components safely.



### Warning

For the universal joint to function correctly and to prevent damage to components and guards, bear in mind that the maximum operating angle technically possible for the universal joint depends on the dimensions and conformation of the PTO guard elements as much as on dimensions and conformation of the universal joint itself and its protective devices. As a result, the maximum operating angle of the universal joint effectively possible may vary from case to case.



**Danger** 

Only use universal joints with adequate protective measures.



# 5.6 Tipper bed

This is a 3-way tipper bed tipped by a hydraulic cylinder. The tipper bed has two dropsides and a tailgate.

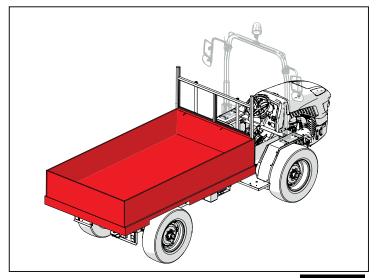


Fig. 5.37



Attention

Make sure that the dropsides and tailgate are securely closed before setting off.

# 5.6.1 Opening the dropsides

On all models, the dropsides are opened by releasing two fasteners at the sides of each dropside.



**Attention** 

When opening a dropside, open one fastener at a time.

Use extreme caution when the machine is on a gradient, as the dropsides may open unexpectedly as you release the fasteners of the dropsides.

### 5.6.1.1 Front lever

- Turn the lever downwards (1);
- Pull the shackle on the lever (2) outwards.



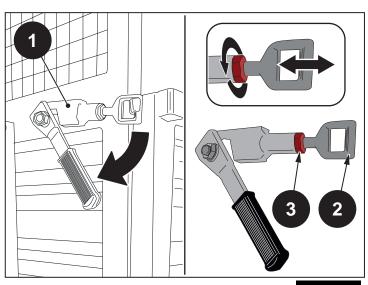
### Attention

The lever may be a little stiff when the machine is new.



### **Attention**

If the lever does not close the dropside correctly, loosen the bolt (3) indicated in the figure and lengthen or shorten the lever.





### **5.6.1.2** Rear lever

- Turn the lever outwards (4);
- Pull the shackle on the lever (5) outwards.



### **Attention**

The lever may be a little stiff when the machine is new.



### Attention

If the lever does not close the dropside correctly, loosen the bolt (6) indicated in the figure and lengthen or shorten the lever.

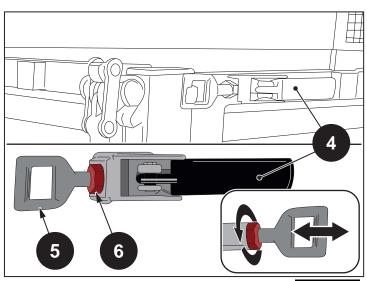
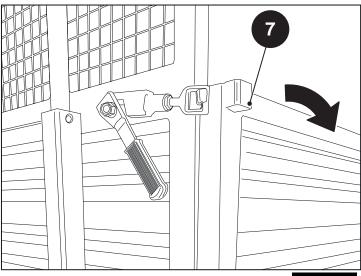


Fig. 5.39

Lower the dropside (7) to open.





# 5.6.2 Opening the tailgate

# 5.6.2.1 Opening the bottom edge of the tailgate

- Release the fastener (1);
- Turn the lever downwards (2);

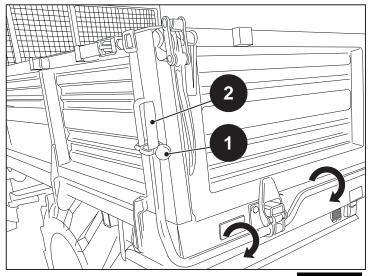
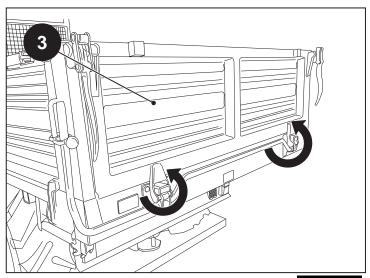


Fig. 5.41

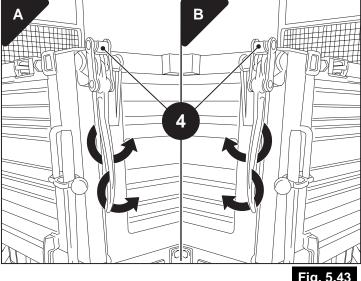
Lift the tailgate (3) to open.





# 5.6.2.2 Opening the upped edge of the tailgate

- Release the two levers (4) securing the tailgate on both sides;
- Remove the fasteners and then open the tailgate.
- A left hand side
- B right hand side



### Fig. 5.43

#### 5.6.3 Tipper bed up lever

To raise the tipper bed correctly:

Pull the safety catch upwards (1).

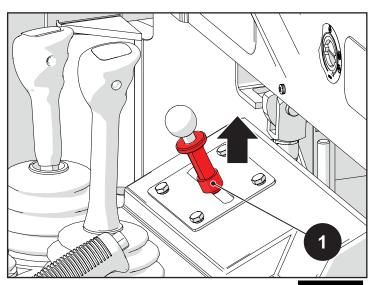


Fig. 5.44

Move the lever (2) to the right towards position (B). Move the lever (2) to the left towards position (A) to lower the tipper bed.

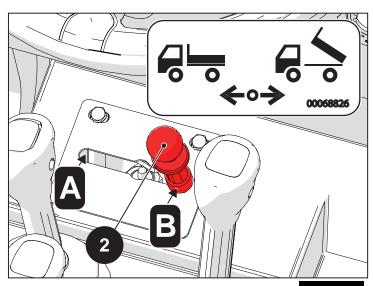


Fig. 5.45



# 5.6.4 Raising the tipper bed

Before tipping the tipper bed, fit the two pins correctly on the ball-joints.

The two safety lock pins must be fitted in the following positions:

Position	Tipping	
1 + 2	Tip tipper bed to right relative to driver.	
3 + 4	Tip tipper bed to left relative to driver.	
2 + 4	Tip tipper bed towards the rear.	

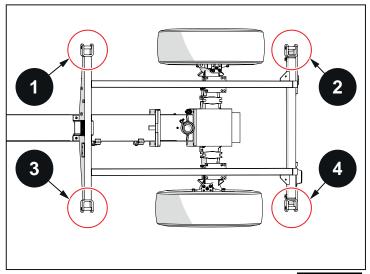


Fig. 5.46



Attention

Never fit the safety lock pins in any positions other than those indicated above.



**Attention** 

Never tip the tipper bed with only one pin or with no pins fitted.



**Attention** 

Do not used pins that are cracked or show any other signs of damage.

Once the safety lock pins are fitted correctly, the tipper bed may be tipped safely.

Ball joint with safety lock pin (5) and safety pin (6) fitted.



### Attention

Even if you have not changed the positions of the safety lock pins since the last time the tipper bed was used, always check that they are fitted correctly before using the tipper control lever.

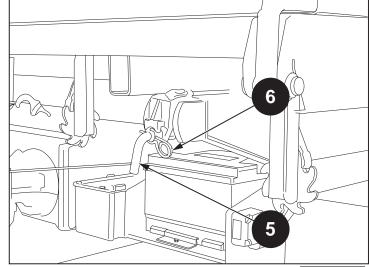


Fig. <u>5.47</u>

### 5.6.5 Winch

Transcar machines are equipped are equipped with a number of tie-down winches mounted on the sides and rear of the tipper box, which are used to secure bulky loads.



To use a tie-down winch correctly, tie one end of the rope onto the hook (1).

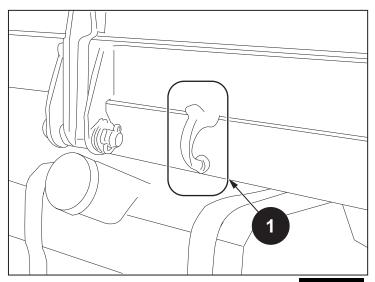


Fig. 5.48

Pass the rope over the top of the tipper bed and fasten it to the tie-down winch (2) on the opposite side.

After fastening the rope to the winch, it may be tightened by fitting a lever into the holes (3) on the winch (2) and turning manually.

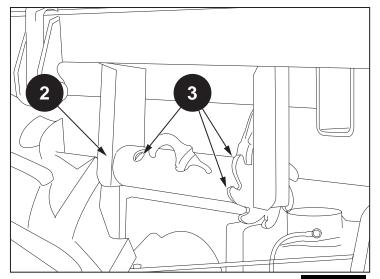


Fig. 5.49

To release the rope, simply insert the lever in the holes, tighten the rope slightly (turning the winch) and release the lock (4) of the winch (2).

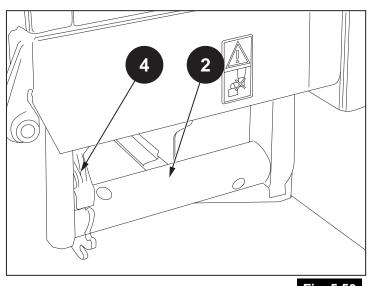


Fig. 5.50



# 5.7 Towing hitch and drawbar

#### 5.7.1 Safety precautions and warnings



### Danger

All installation, usage, cleaning, maintenance and adjustment procedures must be performed with the machine off and with the lift in the safety lock position. Wear suitable personal protective equipment (safety gloves and footwear) when performing these operations.



### Danger

For safety, the correct type of towing device must be used for the trailer or implement towed in accordance with applicable legislation.



### Danger

The risk of the machine rearing is increased when the towing device is set to the highest position. Keep out of the area between the tractor and the towed vehicle.



### Danger

Before use, inspect the device and check that it works correctly to prevent the risk of damage, and identify any worn components which must be replaced. Never use the device with damaged, worn or missing components.



Do not make any modifications or alterations to the device.



# Warning

The device may only be used by persons with adequate experience in the use of this type of equipment. Always refer to the instructions given herein. All adjustment and maintenance procedures may only be performed by authorised, qualified personnel.



# 🔔 Warning

The towing device must be used correctly and set to the correct height to ensure the driveability of the machine.



### Warning

When using a trailer with synchronised driven wheels, the drawbar must be kept in as horizontal position as possible.



# Warning

The machine is equipped with an emergency front tow hitch for moving a trailer in an emergency or for towing the machine itself if necessary.



# 5.7.2 Front towing hitch

The machine is equipped with an emergency front tow hitch for moving a trailer in an emergency or for towing the machine itself if necessary.



# **Warning**

Only use the front towing hitch to tow the tractor in an emergency.

Only tow in a straight direction relative to the centreline of the tractor.

Use only for the intended purpose and as indicated.



### Attention

Do not exceed 10 Km/h when towing the tractor.

An operator must remain on board the towed vehicle to manoeuvre the vehicle itself as necessary.

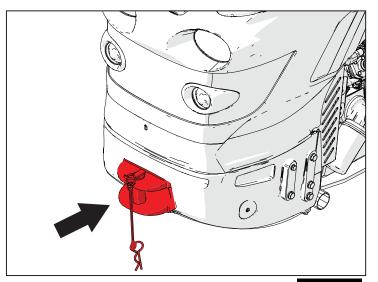


Fig. 5.51



### Note

More force is needed to steer the wheels when the engine of the tractor is not running.

To prevent damage to the transmission and hydraulic system, ensure that:

- the differential lock is disengaged;
- the gear and range selector levers are in neutral;
- the parking brake is disengaged.



# 5.7.3 Rear towing hitches

### Instructions for using the towing hitch

- Remove the split pins (1) and the fastening pins (2) in order to disengage the hitch. Adjust the towing hitch to the correct height for the towing eye of the trailer, then reinsert the pins (2) and the split pins (1) to lock it in position.
- Extract the towing eye hitch pin (3) and reverse with the tractor to align the towing hitch correctly with the towing eye of the trailer.
- Push the hitch pin (3) back into the hitch and ensure that the accidental uncoupling prevention split pin (4) is fitted in place.

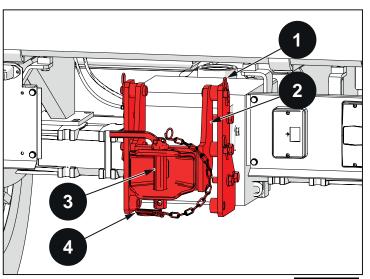


Fig. 5.52

### **CUNA CAT. B rear tow hitch**

Category	В
Vertical adjustment	Pin
Pin diameter (mm)	
Maximum vertical load (kg)	
Maximum towable weight (kg)	

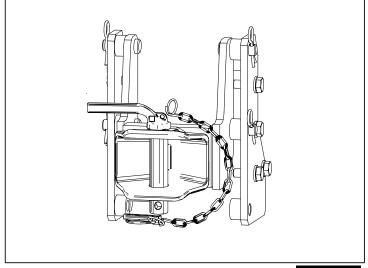


Fig. 5.53



## 5.8 Wheels and tracks



# Danger

Tyres must be replaced by qualified personnel using suitable equipment and technical expertise.

A failure to comply with this recommendation may result in serious injury or death.



### Danger

The tyre may explode when being inflated if it is damaged or if the rim is not intact or correctly matched.



# Warning

Replace any tyres that show signs of damage, punctures or swelling immediately.



### Warning

Periodically check that the tyres are inflated to the correct pressure and check the values with the information provided by the manufacturer in relation to use of the tractor.

Follow the following instructions on use, maintenance and replacement of tyres:

- choose tyres that are suitable for tractor use, in the recommended combinations;
- use tyres that are suitable for the work load;
- do not exceed the speed limit indicated on the tyres:
- check that the nuts on the tyres which have just been fitted are tight after 3 hours of work;
- periodically check that the nuts are tight, that tread wear is even and that there are no signs of damage, swelling or punctures:
- contact specialised technicians if a tyre is subjected to a violent impact or is torn;
- do not park on petroleum-based substances (oil, grease, diesel, etc.) to avoid damaging the tyres;
- tyres fitted on tractors which are put into storage may deteriorate more quickly; make sure the tractor is raised off the ground and protect the tyres from direct sunlight.
  - 1 Tyre
  - 2 Well
  - 3 Connecting bracket
  - 4 Rim (or disc)

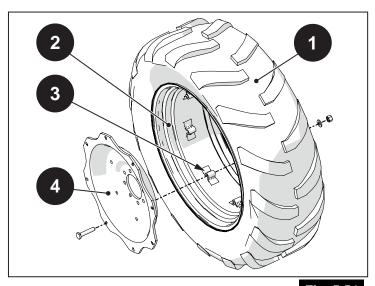


Fig. 5.54



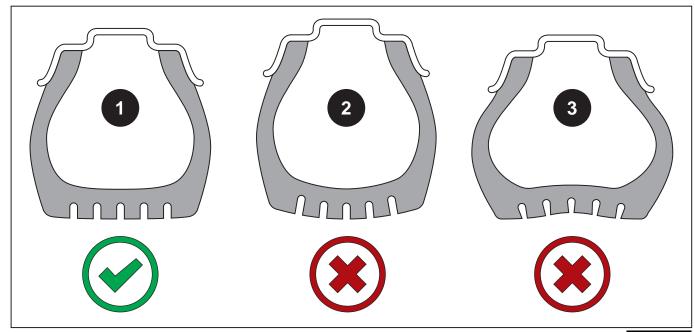
# 5.8.1 Inflating the tyres



Always keep tyres inflated to the correct pressure. Never exceed this value since excessive pressure may cause the tyre to explode. Using tyres inflated to incorrect pressure may have fatal consequences.

Inflating the tyres to the correct pressure is vital to ensuring that they are safe and long lasting. Incorrect inflation pressure involves the following risks:

- Low pressure causes premature and uneven wear and significantly shortens the life of the tyre. A flat tyre may also result in bead unseating.
- Excessive pressure reduces the tyre's resistance to impact and increases the probability of it developing swelling and deformation which may also involve the rim and lead to the tyre bursting.



- 1 Correct pressure
- 2 Excessive pressure
- 3 Low pressure



### Pressure ctl

The pressure must be checked regularly, at least once every 15 days, especially if the tyres are ballasted with liquid.

Check the pressure when the tyres are cold since pressure is affected by overheating. Tyres are cold if they have not been used for at least 1 hour.

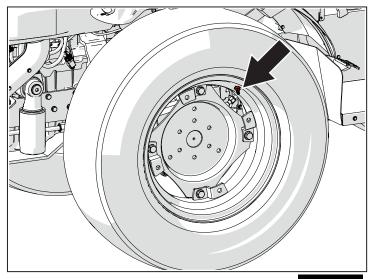


Fig. 5.56



### Attention

When checking the tyre pressure, stand out of line of the valve or cap as far as possible.



# Warning

Never reduce the inflation pressure when the tyres are still warm.



### Warning

Do not overload the tractor when the track is widened.



Note

Axle load affects inflation pressure.

#### 5.8.2 Puncturing of a tyre



### Danger

Stop driving immediately if the tyre is flat after puncturing or any other reason.

If it is not safe to stop immediately, when on a road, for example, find a safe place to stop.

Tyres must be repaired and replaced by authorised, suitably qualified personnel.

The procedure for replacing a wheel is described in the "Replacing a wheel" section.



#### 5.8.3 Replacing a wheel

To replace a wheel, do the following.



## Danger

Tyres must be repaired and replaced authorised, qualified personnel using suitable equipment.

Make sure that other personnel keep a safe distance away during the operation.

- 1 Remove the wheel ballast, if installed.
- 2 Lift the tractor. See the "Lift points" section in the chapter "General safety rules" for information on how to lift the tractor safely.
- 3 Completely deflate the tyre on the wheel that you want to replace.
- 4 Unscrew the nuts that fasten the wheel to the axle shaft and then remove the wheel.
- 5 Fit the new wheel and then tighten the nuts/ screws to the correct tightening torque.
- 6 Lower the tractor.

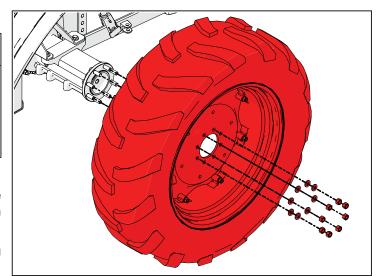


Fig. 5.57



Once the first 10 hours of work have elapsed after refitting the wheel, check the torque by retightening the screws on the wheel using a suitable torque wrench.

#### **Tightening torques**

The following table shows the tightening torques for fastening the wheels to the hubs (axle shaft).

Rear wheel tightening torques	86 N·m
Front wheel tightening torques	86 N·m



## Adjusting the tracks



### Danger

Only use the tractor if the wheels, rims and wells are securely fastened. Tighten screws and nuts to the recommended torque.

Different types of agricultural work may require different track widths.

A simple adjustment to the track is obtained by fastening the wheel rim to the axle shaft (4) with the concave part facing inwards or outwards by inverting the position of the wheels on the axle to keep the tops of the tread facing the drive direction.

If the wheels have an adjustable track rim, you can also remove the wheel (2) from the well (1) and refit it in a different position. The connecting brackets (3) are off-centre to the well axle (1) so that different track widths can be determined according to the refitting configuration. This adjustment is not possible for fixed track rims since the wheel (2) and the well (1) are one single piece.

In practice, not all track widths can be used since the tyre may not have enough space.

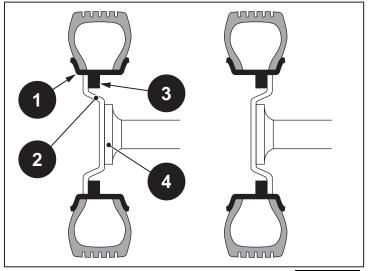


Fig. 5.58



## Warning

When adjusting the track widths, make sure that the tread is correctly positioned for the forward drive direction. The position of the tread is indicated by an arrow on the side of the tyre.



## Warning

Use suitable lifting equipment to support the wheels and wear suitable protective clothing.

Work on one wheel at a time and only move on to the next after completely securing the previous one.

## Checking the maximum steering angle



This procedure is only applicable for steering wheel models.



#### Warning

After adjusting the track widths, it is important to check the maximum steering angle.

Carry out the following procedure.

- Lift the front end off the ground so that the front axle can reach maximum oscillation. See the "Lift points" section in the chapter "General safety rules" for information on how to lift the tractor safely.
- Turn on the engine and turn the steering wheel to full lock, both left and right.
- Make sure that the tyres (or mudguards, if steered) remain at a minimum distance of 2 cm from the bodywork (or from the mudguards, if fixed).

If this distance is not correct, you must adjust the steering angle and if necessary, adjust the front mudguards (see the "Front mudguards" section).



## 5.8.4.1 Track widths

## Axle width

The "axle width" is the distance between the mating surfaces of the axle shafts (without wheels).

## **Transcar SN:**

1	Width the flanges	oetween	front	axle	1090 mm
В	Width bet	1090 mm			

## **Transcar RS:**

Α	Width	between	front	axle	1332 mm
	flanges				
В	Width b	1292 mm			

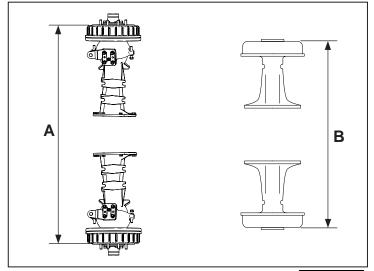


Fig. 5.59



## **Track widths**

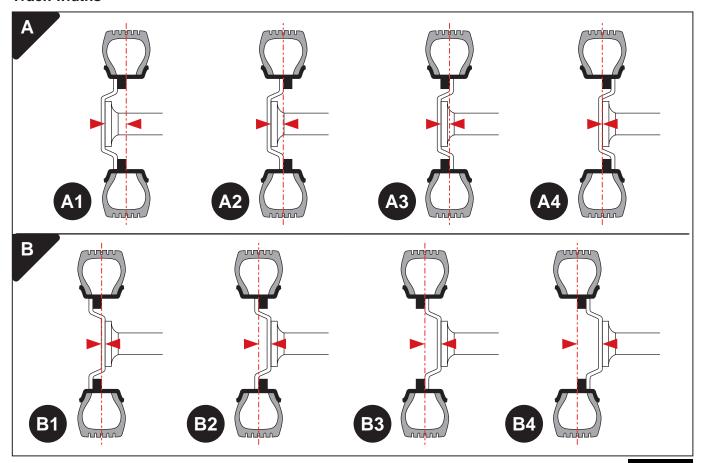


Fig. 5.60

- A Internally mounted flange
- B Externally mounted flange

#### **Transcar SN:**

Set	Axle	Tyre	Wheel	1A	2A	ЗА	4A	1B	2B	3B	4B
				(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
1	Front	10.0/75-15,3"	9.00x15.3"	1.012	/	/	/	1.184*	/	/	/
	Rear	10.0/75-15,3"	9.00x15.3"	1.012	/	/	/	1.184*	/	/	/

#### **Transcar RS:**

Set	Axle	Tyre	Wheel	1A	2A	ЗА	4A	1B	2B	3B	4B
				(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
1	Front	260/70-15,3"	9.00x15.3"	1.254	/	/	/	1.426*	/	/	/
	Rear	260/70-15,3"	9.00x15.3"	1.214	/	/	/	1.386*	/	/	/

- \* Base version
- † Not recommended
- ‡ Non possible
- ^ Special, available as an option
- Set Tyre combinations



If the track widths are lower than the factory track widths, you may have to adjust the steering angle and remove the front mudguards (if present).



## 5.8.5 Adjusting steering angle

Note

This procedure is only applicable for steering wheel models.

The machine is delivered with optimised steering characteristics according to the original equipment covers.

When adjusting the track widths, the tyres may come into contact with the bodywork when the wheels are on full lock. Turn the specific adjuster screws to correct this problem.

Warning

This must be done by qualified personnel using suitable equipment.



Adjustment must be carried out with the axle on full lock (on a wedge, first on one wheel and then on the other).

## Version with steering wheels

Carry out the following procedure.

- Steer the wheels.
- Tighten or loosen the screw (1) until there is a distance of at least 2 cm between the tyre and the bodywork.
- Once the distance is correct, block the screw by securely tightening the checknut (2).

Carry out the procedures described above for both front wheels.

Once you have completed the procedure, check again that there is a distance of at least 2 cm between the tyre and the bodywork on both sides

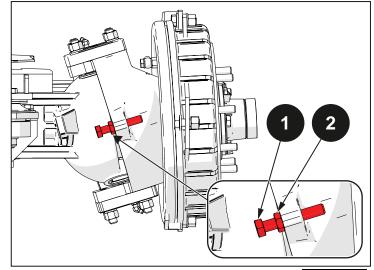


Fig. 5.61



## **Articulated version**

Carry out the following procedure.

- Steer the wheels.
- Tighten or loosen the screw (1) to attain a distance of 2.8 cm (see figure).
- Once the distance is correct, lock the adjuster screw (1) in the newly set position by tightening the check nut (2) fully.

The adjustment procedure must be performed on both the right and left hand sides of the centre articulation joint.

Once you have completed the procedure, check again that there is a distance of at least 2 cm between the tyre and the bodywork on both sides

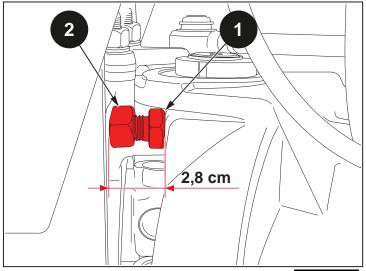


Fig. 5.62



## 5.9 Towing trailers



#### Danger

Stopping distances increase with speed and with the weight of the towed weight. Drive slowly and allow more time and distance to stop safely.



## Danger

The total towed weight must not exceed the combined weight of the tractor, the ballast and the operator. Apply counterweights or ballast weights to the wheels as described in the operator manual of the implement or of the tractor.



#### **Danger**

Towing an excessive load may cause loss of traction and loss of control on slopes. Reduce the weight towed by the tractor when working on slopes.



### Danger

Never carry persons or allow children in or on the towed implement



#### **Danger**

Use only homologated towing hitches. Only tow with a machine with a suitable towing hitch. Towed implements must only be hitched to the approved hitching point.



### Danger

If it is not possible to reverse up a slope when towing a load, this means that the gradient is too steep for working with a towed load. Reduce the load towed or abandon the task.



## Danger

Never negotiate a downhill gradient with the machine in neutral.



#### **Danger**

Keep out of the area between the tractor and the towed vehicle.



#### **Danger**

Do not make sudden turns. Work with particular caution when turning or working on poor surfaces. Take extreme care when reversing.



Set the towing hitch to the correct height for the weight of the load towed.

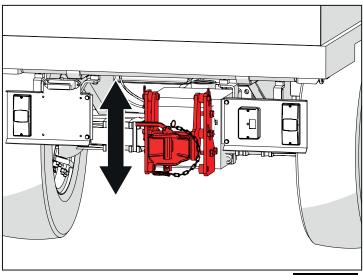


Fig. 5.63



## 5.10 Ballast weights

## 5.10.1 Liquid ballast

The driving wheels are ballasted by pouring water into the tyres.



Warning

The use of liquid ballast requires special tools and specific training. Have the procedure done by your dealer or a tyre service centre.



Warning

NEVER fill a tyre with water to over 90% of its volume. Overfilling with water may damage the tyre.



Warning

It is preferable to use tyres with inner tubes.

If using tubeless tyres, ask your dealer for information on lubricating the disc to prevent corrosion.



Warning

Use water with an antifreeze solution in cold weather.



**!** Warning

Do not use alcohol as liquid ballast.



Danger

Do not exceed a road speed of 32 km/h (20 mph) when using liquid ballast.



#### To fill with water:

- rotate the wheel so that the valve is at the top;
- unscrew the removable valve core carefully;
- fill the tyre with water using the specific tool;
- occasionally stop filling with water and wait for the air to escape;
- fill the front tyres to 40% or 75%, depending the amount of ballast needed;
- fill the rear tyres to no more than 40%;
- tighten the movable valve fitting;
- Inflate the tyre to the normal operating pressure.



## Warning

The tyres must be filled to the same level on both sides of the axle.

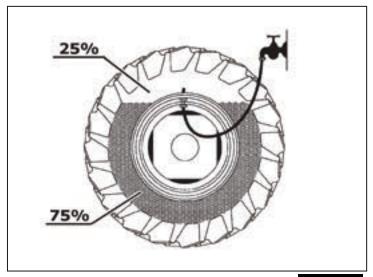


Fig. 5.64

#### How to drain out the water:

- rotate the wheel so that the valve is at the bottom;
- unscrew the removable valve core carefully;
- let the water drain out;
- connect a suitable fitting to the valve with a length of tube reaching the bottom of the tyre to complete draining the tyre;
- inflate the tyre until all the water remaining in the tyre is expelled;
- tighten the movable valve fitting;
- Inflate the tyre to the normal operating pressure.

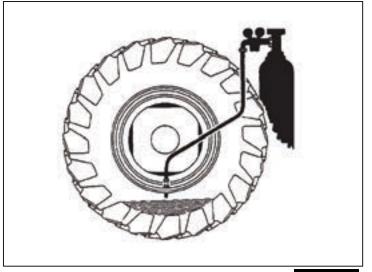


Fig. 5.65



# **6 : Service procedures**

# Index

6.1	Service	e intervals	6-3
	6.1.1	Check and clean	6-4
	6.1.2	Replacement intervals	6-6
	6.1.3	Technical engine maintenance operation (Transcar 80)	6-8
6.2	Gener	al maintenance and inspection	6-10
	6.2.1	Opening the engine cowl	6-10
	6.2.2	Refuelling	6-10
	6.2.3	Engine oil level top up	6-11
	6.2.4	Check the tightness of the screws and connectors	6-12
	6.2.5	Bodywork maintenance	6-12
	6.2.6	Engine checks and inspections	6-13
	6.2.7	Cleaning and replacing the air filter	6-13
	6.2.8	Changing the engine oil	6-15
	6.2.9	Engine oil dilution (Transcar 60/80)	6-16
	6.2.10	Replacing the engine oil filter cartridge (Transcar 40)	6-17
	6.2.11	Replacing the engine oil filter cartridge (Transcar 60/80)	
	6.2.12	Checking and adjusting service brake pedal travel	6-18
	6.2.13	Checking and adjusting clutch pedal travel	6-19
	6.2.14	Checking the seatbelt	6-19
	6.2.15	Adjusting the valve clearance	6-19
	6.2.16	Checking engine idle speed	6-20
	6.2.17	Oil separation circuit (Transcar 60/80)	6-20
	6.2.18	Air intake system (Transcar 40)	6-21
	6.2.19	Air intake system and intercooler pipe (Transcar 60/80)	6-22
6.3	Coolin	g system maintenance	6-23
	6.3.1	Cleaning the cooling system	6-23
	6.3.2	Engine coolant level check	6-24
	6.3.3	Changing the engine coolant (Transcar 40)	6-25
	6.3.4	Changing the engine coolant (Transcar 60/80)	6-26
	6.3.5	Checking the cooling circuit hoses	
	6.3.6	Replacing the cooling circuit hoses	6-28
	6.3.7	Bleeding the cooling system	6-29

## **SERVICE PROCEDURES**



6.4	Fuel s	ystem maintenance	6-30
	6.4.1	Changing the fuel filter (Transcar 40)	6-30
	6.4.2	Changing the fuel filter (Transcar 60/80)	6-31
	6.4.3	Checking and replacing the fuel pipes	6-31
	6.4.4	Bleeding the fuel system (Transcar 40)	6-32
	6.4.5	Bleeding the fuel system (Transcar 60/80)	6-33
	6.4.6	Draining water from the fuel filter (Transcar 60/80)	6-34
	6.4.7	Emptying sediment from the fuel tank	6-34
	6.4.8	Fuel tank maintenance	6-35
6.5	Electr	ical system maintenance	6-36
	6.5.1	Battery	6-37
	6.5.2	Checking the alternator belt (Transcar 40)	6-38
	6.5.3	Checking the alternator Poly-V belt (Transcar 60/80)	6-39
	6.5.4	Lights	6-40
	6.5.5	Fuses and relays	6-43
6.6	Tracto	or hydraulic system maintenance	6-45
	6.6.1	Checking oil level in differential lock circuit	6-45
	6.6.2	Oil level check of the front differential	
	6.6.3	Oil level check of the rear differential	6-46
	6.6.4	Oil suction line filter maintenance	6-46
	6.6.5	Changing the front differential oil	6-47
	6.6.6	Changing the rear differential oil	6-48
	6.6.7	Checking the service brake circuit tank oil level	6-49
6.7	Lubrio	ation and grease points	6-50
	6.7.1	Greasing points	6-50
6.8	Techn	ical maintenance in case of long term storage	6-51



#### 6.1 Service intervals

See the table for the parts subject to service, the parts involved and the service period.



Warning

All work must be performed with the engine off and at ambient temperature.



Warning

The oil level must always be checked and topped up with the engine in a horizontal position.



Warning

To prevent oil spillage, before starting the engine, always:

- check that all dipsticks are fitted correctly;
- check that the following are fitted and tighten correctly:
  - all oil drain plugs and;
  - all oil filler caps.



Note

After maintaining, cleaning or repairing the tractor, reinstall all protective covers or plates before starting it up.



## 6.1.1 Check and clean

## Transcar 40

		Inspection	n interval				
Unit	Description of procedure	Hours	10	50	300	900	5000
		Months		12	12	12	
	Engine oil		Х				
	Coolant		Х				
	Radiator heat exchange surfaces		Х				
	Cooling circuit hoses				X		
	Intake air hoses				Х		
Engino	Fuel tank					Х	
Engine	Alternator belt				Х		
	Fuel pipes		X				
	Fuel tank filter		Х				
	Engine air filter - External		X				
	Engine air filter- Safety		X				
	Starter motor and alternator (1)						X
	Transmission oil - Rear Differential			Х			
Transmission	Front differential oil			Х			
	Oil suction line filter			Х			
Differential lock	Differential lock oil			X			
Brakes	Brake Oil		X				
	Tyre pressure			X			
Bodywork	Tightening torques for wheel fasteners			Х			
-	Clutch pedal travel		Х				
	Brake pedal travel		Х				

<sup>(1) -</sup> Have the procedure performed by an authorised GOLDONI service centre



## Transcar 60/80

		Inspection	n interval				
Unit	Description of procedure	Hours	10	50	300	900	5000
		Months		12	12	12	
	Engine oil		Х				
	Coolant		X				
	Radiator heat exchange surfaces		Х				
	Cooling circuit hoses				Х		
	Intake air hoses				Χ		
	Air intake system and intercooler pipe				X		
Engine	Oil separation circuit				Х		
	Fuel tank					Х	
	Alternator belt				Х		
	Fuel pipes		Х				
	Fuel tank filter		Х				
	Engine air filter - External		Х				
	Engine air filter- Safety		X				
	Air filter clogging sensor		X				
Cab	Cab air filter (dust filter)		X				
	Transmission oil - Rear Differential			X			
Transmission	Front differential oil			Х			
	Oil suction line filter			X			
Differential lock	Differential lock oil			X			
Brakes	Brake Oil		X				
	Tyre pressure			Х			
Bodywork	Tightening torques for wheel fasteners			Х			
-	Clutch pedal travel		Х				
	Brake pedal travel		Х				



## 6.1.2 Replacement intervals

#### Transcar 40

		Replace	ment	interva	l							
Unit	Description of procedure	Hours	50 *	200	300		600	900	1.200	1.200	5.000	10.000
	procedure	Months	12 *	12	12	12	24	12		24		
	Engine oil (1)		Χ	Х								
	Engine oil filter (1)		Х	Х								
	Fuel filter			Х								
	Coolant									Х		
	Alternator belt (2)						Х					
	Engine Air Filter - External (1) (5)				х							
	Engine Air Filter- Safety (6)					Х						
Engine	Calibrating and cleaning injectors (3)								X			
	Cleaning interior of radiator (3)								Х			
	Replacing fuel pipes (3)								X			
	Partial engine overhaul (3)										Х	
	Complete engine overhaul (3)											X
	Transmission oil - Rear Differential							Х				
Transmission	Front differential oil							Х				
	Oil suction line filter (4)											
Differential lock	Differential lock oil					Х						
Brakes	Brake Oil					Х						

- \* For the first time only
- (1) In heavy duty working conditions, such as when working in dusty environments and operating under extreme loads, change every 150 operating hours.
- (2) In case of infrequent use, change every two years
- (3) Have the procedure performed by an authorised GOLDONI service centre
- (4) Replace in case of damage to gasket and/or filter
- (5) Replace filter after cleaning three times, or at least once every 12 months
- (6) Replace external air filter after cleaning three times, or at least once every 12 months



## Transcar 60/80

		Repla	cement	interv	al			,			
Unit	Description of procedure	Hours	50 *	300		900	900	1.200	1.200	4.000	8.000
	procedure	Months	12 *	12	12	12	24		24		
	Engine oil (1)			Х							
	Engine oil filter (1)		Χ	Х							
	Fuel filter			Х							
	Coolant								Χ		
	Alternator belt (2)						X				
	Engine Air Filter - External (1) (5)			X							
Engine	Engine Air Filter- Safety (6)				Х						
	Cleaning interior of radiator (3)							Х			
	Particulate filter									Х	
	Partial engine overhaul (3)									X	
	Complete engine overhaul (3)										Х
	Transmission oil - Rear Differential					Х					
Transmission	Front differential oil					Х					
	Oil suction line filter (4)										
Differential lock	Differential lock oil				Х						
Brakes	Brake Oil				Х						

- \* For the first time only
- (1) In heavy duty working conditions, such as when working in dusty environments and operating under extreme loads, change every 150 operating hours.
- (2) In case of infrequent use, change every two years
- (3) Have the procedure performed by an authorised GOLDONI service centre
- (4) Replace in case of damage to gasket and/or filter
- (5) Replace filter after cleaning three times, or at least once every 12 months
- (6) Replace external air filter after cleaning three times, or at least once every 12 months



## 6.1.3 Technical engine maintenance operation (Transcar 80)



#### Note

The engine maintenance procedures and the respective intervals are indicated as follows. See the specific sections for detailed descriptions of the operations involved.

## Maintenance during running-in (first 50 hours)

Frequency *	Component	Task	Procedure
	Engine oil (1)	Check level	Top up if necessary
	Coolant (3)	Check level	Top up if necessary
Every 10	Air filter	Check cleanliness	Clean with low pressure compressed air
hours (every day)	All liller	Check the clogging indicator on the filter housing	Clean the filter or replace with a new filter if necessary
	Engine and vehicle cooling system (radiators, intercooler, fan)	Check cleanliness	Clean with a soft-bristled brush Clean with low pressure compressed air
After first 50 hours (at end of running-in)	Oil filter (2)	Replacement	-

- \* On tractors with no counter, determine service intervals on the basis of equivalent full working days: one equivalent full working day = 12 operating hours.
- (1) In heavy duty working conditions, such as when working in dusty environments and operating under extreme loads, change the engine oil and oil filter every 150 operating hours. Replace the engine oil and oil filter at least once every year even if the engine has not reached the operating hours specified as the service interval.
- (2) Replace the filter at least once every 12 months even if the engine has not reached the operating hours specified as the service interval.
- (3) Replace the fluid at least once every 24 months even if the engine has not reached the operating hours specified as the service interval.

## Normal scheduled maintenance (after running-in)



#### Warning

The engine oil must be changed immediately if the generic error warning lamp illuminates, accompanied by the electronic engine control unit error 3020 "Critical engine oil mass", even if the interval indicated in the maintenance schedule has not been reached.





Frequency (hours) *	Component	Task	Procedure
10 (every day)	Engine oil (1)	Check level	Top up if necessary
	Coolant (3)	Check level	Top up if necessary
	Air filter	Check cleanliness	Clean with low pressure compressed air
		Check the clogging indicator on the filter housing	Clean the filter or replace with a new filter if necessary
	Engine and vehicle cooling system (radiators, intercooler, fan)	Check cleanliness	Clean with a soft-bristled brush. Clean with low pressure compressed air
300	Engine oil (1)	Replacement	-
	Oil filter (2)	Replace the cartridge	-
		Replace main cartridge	-
	Air filter	Check cleanliness of safety cartridge	Clean with low pressure compressed air
		Check dust ejector system	-
	Fuel filter (2)	Replacement	-
	Air intake system and intercooler pipe	Check cleanliness Check seal tightness of pipes	-
	Oil separation circuit	Check seal tightness of pipes	-
	Intake throttle valve (TVA)	Check cleanliness	Have the procedure performed by an authorised service centre
900	Poly-V drive belt (4)	Replacement	-
	Fuel tank	Clean fuel tank and check function of filler cap	-
	Air filter	Replace clogging filter sensor	-
1.200	Coolant (3)	Replace	-
4.000	Particulate filter	Perform regeneration	Have the procedure performed by an authorised service centre
	Engine	Perform partial engine overhaul	Have the procedure performed by an authorised service centre
8.000	Engine	Perform complete engine overhaul	Have the procedure performed by an authorised service centre

- \* On tractors with no counter, determine service intervals on the basis of equivalent full working days: one equivalent full working day = 12 operating hours.
- (1) In heavy duty working conditions, such as when working in dusty environments and operating under extreme loads, change the engine oil and oil filter every 150 operating hours. Replace the engine oil and oil filter at least once every year even if the engine has not reached the operating hours specified as the service interval.
- (2) Replace the filter at least once every 12 months even if the engine has not reached the operating hours specified as the service interval.
- (3) Replace the fluid at least once every 24 months even if the engine has not reached the operating hours specified as the service interval.
- (4) Replace the belt at least once every 24 months even if the engine has not reached the operating hours specified as the service interval.



## 6.2 General maintenance and inspection

#### 6.2.1 Opening the engine cowl

Fit a suitably sized hex head wrench (1) in the hole and turn clockwise to release the lock.

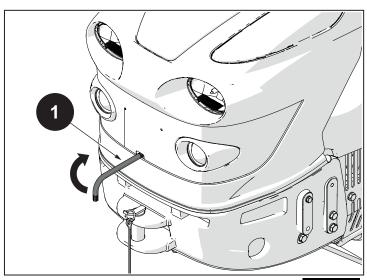


Fig. 6.1

#### 6.2.2 Refuelling



Danger

Only refuel with the engine off.

The engine is designed to run with standard fuels available throughout Europe (compliant with EN 590 specifications). BIODIESEL (compliant with the specifications of UNI EN 14214) may be used in proportions up to 7% mixed in a standard fuel type available in Europe (as defined by the standard EN 590).

Use a funnel when refuelling to prevent the risk of spillage. Make sure that the container used for refuelling is clean and contains no residue or contaminants. If necessary, filter the fuel appropriately.

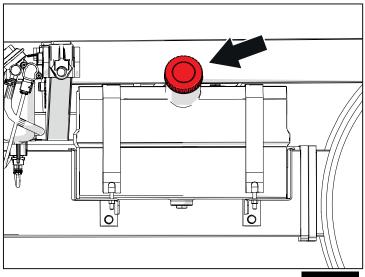


Fig. 6.2



Warning

Do not use fuels with characteristics differing from those indicated. Use only low sulphur fuels. Sulphur content must not exceed 10-50 ppm (parts per million).

Using fuel with a higher sulphur content than the value indicated will compromise the diesel particulate filter.

Do not use fuel contaminated with water or other substances as this may damage the engine.



#### Engine oil level top up 6.2.3



### Attention

Wear protective gloves as the oil and dipstick may cause burns if hot.

The engine oil dipstick (1) is situated on the bottom right hand side of the engine.

- Start the engine and warm up to operating temperature (70 - 80°C).
- Turn off the engine and remove the key from the ignition switch.
- Ensure that the engine is perfectly level.
- Wait a few minutes for all the oil to drain back into the sump.
- Remove the dipstick (1) and check the oil le-
- If necessary, top up via the filler (2). Fill to the correct level, adding only small quantities of oil at a time (100 to 200 ml) to prevent the risk of filling beyond the maximum permissible fill level.

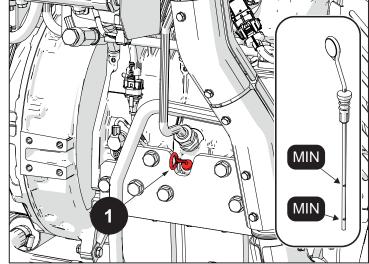


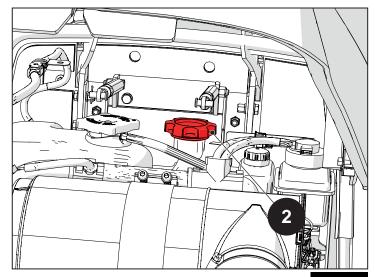
Fig. 6.3



# Warning

The oil level must be between the MIN and MAX markings on the dipstick (1).

Don't mix oils of different makes or characteristics.





## 6.2.4 Check the tightness of the screws and connectors

Proceed as follows.

- Wait a few minutes with the engine at idle speed to warm the engine to operating temperature.
- Run the engine to warm to operating temperature (70 to 80°C).
- Switch the engine off and wait for it to cool.
- Check the tightness of the fastener screws of the main components.
- Check the tightness of the connectors in the circuit.
- Check the tightness of the clamps.
- Check for fluid leaks.

To check the pipes, press or bend the pipes gently along the full length of the pipes themselves and, in particular, near fastener clamps.

Replace any pipes with signs of ageing, cracks or leakage, and which are no longer sufficiently elastic.



## Warning

Contact an authorised GOLDONI service centre if any damaged pipes are found.

## 6.2.5 Bodywork maintenance



## Attention

When using a pressure cleaner, do not direct the jet of water at the following:

- Electrical system components
- Tyres
- Hydraulic pipes
- Radiator
- Electrical components
- Soundproofing seals
- Any other components which could be damaged by high pressure water

Periodically check the condition of the bodywork. Abrasions and deep scoring must be repaired by specialized personnel to ensure long life. Check for residual water in hidden parts of the bodywork.

Clean the bodywork with a normal solution of water and a specific shampoo:

- When needed, if the tractor is used in a normal environment.
- Frequently, if it is used in places near the sea.
- Immediately after using organic substances or chemicals.

Clean the mudguards and bumpers regularly and remove any mud.



## Note

Do not discard fluids like fuels, lubricants, coolants or other fluids in the environment.



#### 6.2.6 **Engine checks and inspections**

Some of the maintenance procedures, checks and inspections which must be performed on the engine during normal operation are indicated in the following list.

- bleed fuel system;
- check tightness of screws and connectors;
- check engine oil level;
- check engine coolant level;
- check belt tension;
- change engine oil;
- change coolant;
- change engine oil cartridge;
- change fuel filter;
- clean diesel particulate filter.

#### Cleaning and replacing the air filter 6.2.7



Attention

Stop the engine and wait until it has cooled down before starting any maintenance procedure.



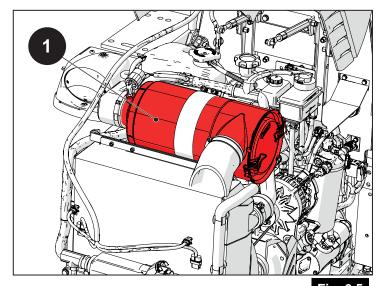
The filter clogging indicator lamp is situated on the dashboard instrument.



This lamp illuminates to indicate that the air filter is clogged and must be serviced or replaced.

Proceed as follows.

- Open the cowl to access the filter (1).





- Release the clips (2) and remove the cover (3).

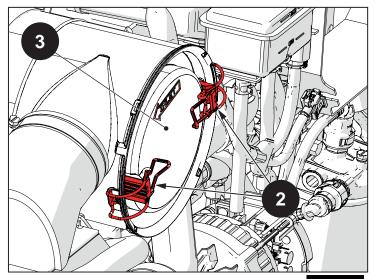
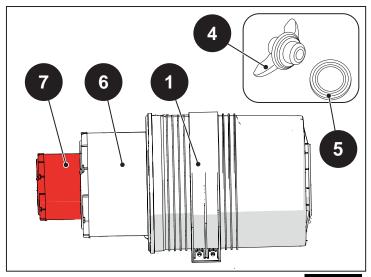


Fig. 6.6

- Undo the wing nut (4) and remove together with the gasket (5).
- Remove the outer cartridge (6) from the filter (1).
- Clean the outer cartridge (6) with compressed air directed from the interior of the cartridge outwards.
- Remove the inner cartridge (7) and clean with the same procedure used for the outer cartridge.
- Check the state of wear of both cartridges and replace if necessary.
- Refit the cartridge, fit the gasket (5) and then tighten the wing nut (4).



Also replace the safety cartridge (7) every second or third time that the main cartridge (6) is replaced.





#### 6.2.8 Changing the engine oil

Attention

Wear protective gloves as the oil and dipstick may cause burns if hot.



Warning

The oil must be changed with the engine in a perfectly level position.



Warning

Preferably perform a manual regeneration cycle of the diesel particulate filter before changing the engine oil.

#### Proceed as follows.

- Start the engine and warm up to operating temperature (70 - 80°C).
- Turn off the engine and remove the key from the ignition switch.
- Wait for the engine to cool sufficiently to prevent the risk of burns.
- Place a suitable sized container underneath the oil sump.
- Unscrew the filler cap (2).
- Undo the drain plug (1) and wait for all the oil to drain into the pan.
- Replace the gasket and refit and tighten the plug (1).



Warning

Tighten the plug (1) to a torque of 55 Nm (5.5 kgm).

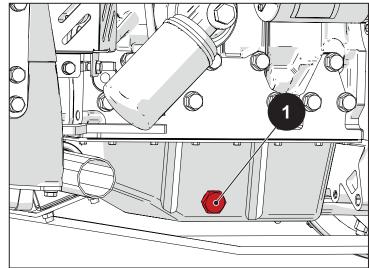
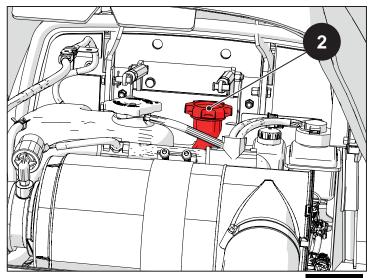


Fig. 6.8

- Fill with oil to the correct level as indicated on the dipstick.
- Refit and tighten the filler cap (2).
- Start the engine and warm up to operating temperature (70 - 80°C). Check for oil leaks.
- Turn off the engine.
- Wait a few minutes for all the oil to drain back into the sump.
- Check the oil level.





## 6.2.9 Engine oil dilution (Transcar 60/80)



Note

This procedure is only applicable for Transcar 60/80 tractors.

Reset parameters in electronic engine control unit (must be performed after an engine oil change).



Warning

The "Oil dilution calculation" parameter must be reset after every oil change.



Warning

This parameter is reset with the diagnostic tool used by authorised GOLDONI service centres or official dealers.

#### Check:

If the procedure has been performed successfully, the low engine oil pressure warning lamp flashes three times with a flash duration of 1 second and intervals of 0.5 seconds.



Note

This procedure is not possible with certain tractor configurations.



Warning

Dispose of harmful materials correctly. Dispose of in compliance with applicable legislation.

Use the oils and lubricants recommended by the manufacturer (see "Lubricants, fuels and coolants").



## 6.2.10 Replacing the engine oil filter cartridge (Transcar 40)

This procedure is only applicable for Transcar 40 tractors.

Proceed as follows.



## Warning

Do not use power tightening tools.



### Note

When changing the oil filter, keep and dispose of the used filter separately from other waste.

- Turn off the engine and remove the key from the ignition switch.
- Wait for the engine to cool sufficiently to prevent the risk of burns.
- Place a suitable container underneath to collect any escaping oil.
- Unscrew the filter (1) and replace.
- Check that condition of the gasket (2) and replace if necessary.
- Lubricate the gasket of the new cartridge before fitting.
- Fit the oil filter, tightening it by hand.

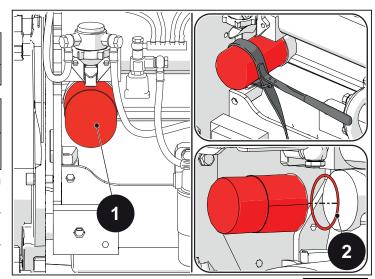


Fig. 6.10



## 🔼 Warning

Tighten the screw to a torque of 25 Nm (2.5 kgm).

- Start the engine and run at idle speed for a few minutes to warm the engine to operating temperature (70 -
- Turn off the engine and remove the key from the ignition switch.
- Wait a few minutes for all the oil to drain back into the sump.
- Check that the oil level is correct and top up if necessary.
- Check for oil leaks.



## 🔼 Warning

If any oil leaks are noted, stop the engine immediately and contact an authorised GOLDONI service centre.



#### Warning

Dispose of harmful materials correctly. Dispose of in compliance with applicable legislation in the country of use.



## 6.2.11 Replacing the engine oil filter cartridge (Transcar 60/80)

Note

This procedure is only applicable for Transcar 60/80 tractors.

#### Proceed as follows.

- Turn off the engine and remove the key from the ignition switch.
- Wait for the engine to cool sufficiently to prevent the risk of burns.
- Place a suitable container underneath to collect any escaping oil.
- Unscrew the filter (1) and replace.
- Check that condition of the gasket (2) and replace if necessary.
- Lubricate the gasket of the new cartridge before fitting.
- Fit the oil filter, tightening it by hand.



Tighten the screw to a torque of 25 Nm (2.5 kgm)

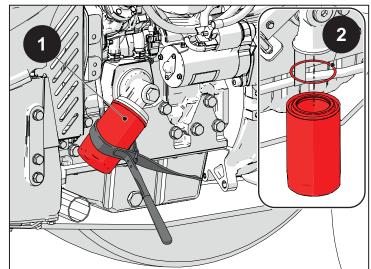


Fig. 6.11

- Start the engine and run at idle speed for a few minutes to warm the engine to operating temperature (70 80°C).
- Turn off the engine and remove the key from the ignition switch.
- Wait a few minutes for all the oil to drain back into the sump.
- Check that the oil level is correct and top up if necessary.
- Check for oil leaks.



## Warning

If any oil leaks are noted, stop the engine immediately and contact an authorised GOLDONI service centre.



Dispose of harmful materials correctly. Dispose of in compliance with applicable legislation.

## 6.2.12 Checking and adjusting service brake pedal travel

Make the adjustment when:

- Brake pedal travel is excessive or too light.
- When the braking of one of the wheels is unbalanced compared to the other wheels.
- When the braking distances increase compared to the same conditions of use.



Danger

The adjustment procedure may only be carried by the dealer or specialised personnel.



## 6.2.13 Checking and adjusting clutch pedal travel

Periodically check the dead zone of the control. The pedal must have a dead zone 20 mm. If the free play is not within this range, the clutch pedal must be adjusted. The total travel of the pedal is 130 mm.



## **Danger**

The adjustment procedure may only be carried by the dealer or specialised personnel.

Adjust the dead zone as follows:

- Remove the protective cover behind the clutch pedal.
- Remove the retainer clip (1).
- Unscrew the fork (2) to increase the dead zone or tighten to reduce the dead zone.
- After adjusting the dead zone correctly, fit and fasten the clip (1) and refit the cover.

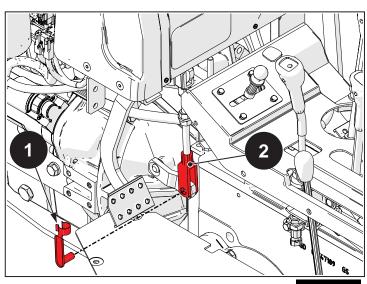


Fig. 6.12

After adjusting pedal travel, it may be necessary to adjust the position of the pressure plate (3) of the sensor (4). Have this adjustment procedure performed by an authorised service centre.

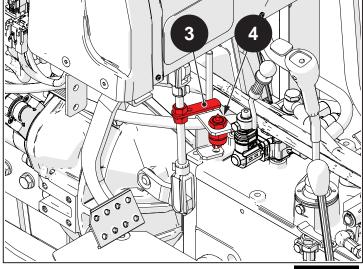


Fig. 6.13

## 6.2.14 Checking the seatbelt

Check the seat belt and the respective fasteners at least once a year. If the belt is cut, broken, excessively/abnormally worn, faded, rusted or scratched, or if its circlip or winding apparatus is damaged, replace it immediately. For your safety, only use the accessories indicated for this machine when replacing the belt.

## 6.2.15 Adjusting the valve clearance

Checked and adjusted by dealer only.



## 6.2.16 Checking engine idle speed

Position the lever (1) completely down and make sure that the number of engine revolutions stabilizes at the idle speed. If not, contact an authorized workshop.

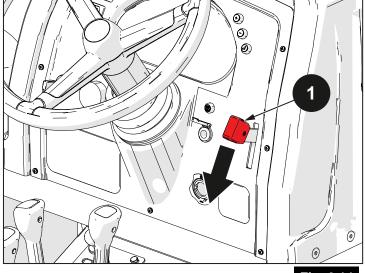


Fig. 6.14

## 6.2.17 Oil separation circuit (Transcar 60/80)



## Note

This procedure is only applicable for Transcar 60/80 tractors.

Check the condition of the pipe (1) and check that the relative clamp is tightened correctly (2). Tighten the clamp if not tightened sufficiently. Replace the pipe if it is worn or damaged.



## Warning

Have the replacement procedure performed by an authorised service centre.

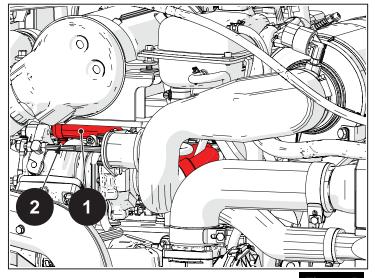


Fig. 6.15



## 6.2.18 Air intake system (Transcar 40)

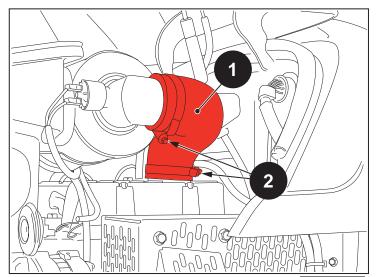
Check the condition of the pipe (1) and check that the relative clamps are tightened correctly (2). Tighten the clamps (2) if not tightened sufficiently.

To check the pipes, press or bend the pipes gently along the full length of the pipes themselves and, in particular, near fastener clamps. Replace any pipes with signs of ageing, cracks or leakage, and which are no longer sufficiently elastic.

Check the state of the air filter and check if is contaminated with foreign matter or liquid: remove any foreign matter; replace the air filter if damaged. See the section "Cleaning and replacing the air filter" for the correct procedure for cleaning the air filter.



Have the replacement procedure performed by an authorised service centre.





## 6.2.19 Air intake system and intercooler pipe (Transcar 60/80)



This procedure is only applicable for Transcar 60/80 tractors.

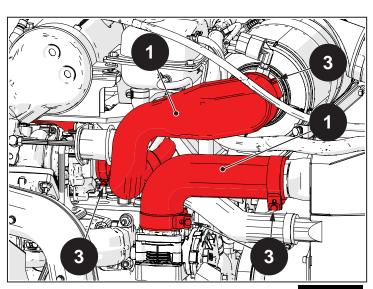
Check the condition of the pipes (1) and hoses (2), and check that the relative clamps (3) are tightened correctly. Tighten the clamps (3) if not tightened sufficiently.

To check the pipes, press or bend the pipes gently along the full length of the pipes themselves and, in particular, near fastener clamps. Replace any pipes with signs of ageing, cracks or leakage, and which are no longer sufficiently elastic.

Check the state of the air filter and check if is contaminated with foreign matter or liquid: remove any foreign matter; replace the air filter if damaged. See the section "Cleaning and replacing the air filter" for the correct procedure for cleaning the air filter.



Have the replacement procedure performed by an authorised service centre.



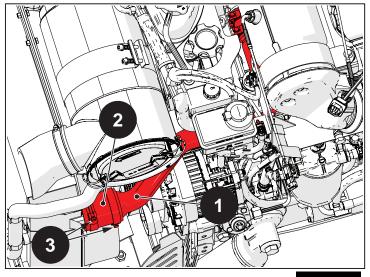


Fig. 6.18



## 6.3 Cooling system maintenance



**Attention** 

The radiator must not come into contact with acids, alkalis or other corrosive substances.



In winter, regularly check that the antifreeze concentration is correct for the ambient temperature conditions.



#### Attention

Before starting up the engine, check whether the coolant in the radiator (1) needs topping up and make sure there are no leaks.

Make sure the radiator cover is fixed in place.

Make regular checks on the radiator core for weeds, dirt, grease or other contaminants, and remove them.

Check the thermostat is working properly, as problems could affect the circulation of the cooling water and reduce the cooling effect.

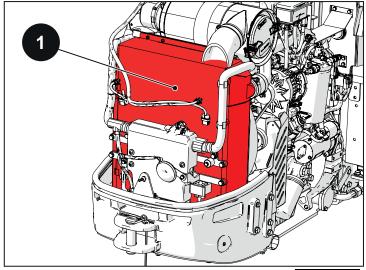


Fig. 6.19

## 6.3.1 Cleaning the cooling system

Clean with a soft-bristled brush, removing all grass and debris.

Blow a jet of compressed air (maximum pressure 3 BAR) from the inside towards the outside.



## Warning

Do not user a pressure washer to clean the cooling system as this may damage the components of the system itself.



#### Attention

Stop the engine and wait until it has cooled down before proceeding with any servicing operations.

Never open the cap of the radiator expansion tank while the engine is hot, as the coolant will still be very hot and under pressure and may cause burns or scalding.



## 6.3.2 Engine coolant level check



#### For Transcar 40 tractors:

The coolant circuit is under pressure. Wait for the engine to cool before checking the cooling system, and even once the engine is cool, open the radiator or expansion tank cap with extreme caution.

On versions with an electric cooling fan, keep away from the fan when the engine is still hot as the fan may start without warning even when the engine is off.

#### Proceed as follows.

- Start the engine and warm up to operating temperature (70 80°C).
- Turn off the engine and remove the key from the ignition switch.
- Wait for the engine to cool sufficiently.
- Check that the level of the coolant in the tank
   (2) is above the minimum level mark with cold engine (MIN).
- Unscrew the filler cap (1).



#### Attention

Open the cap slowly and carefully to safely release the pressure in the system.

- If necessary, top up via the filler (1). The fluid level in the reservoir must not exceed the maximum cold engine level (MAX).
- Screw the plug back on and tighten it fully.

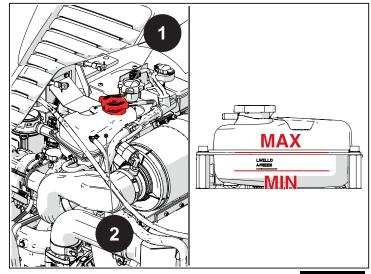


Fig. 6.20



## 🔼 Warning

See "Lubricants, fuels and coolants" for the correct quantity and type of fluid.



## 6.3.3 Changing the engine coolant (Transcar 40)

Note:

This procedure is only applicable for Transcar 40 tractors.



## Attention

The coolant circuit is under pressure. Wait for the engine to cool before checking the cooling system, and even once the engine is cool, open the radiator or expansion tank cap with extreme caution.

On versions with an electric cooling fan, keep away from the fan when the engine is still hot as the fan may start without warning even when the engine is off.

#### Proceed as follows.

- Drain the coolant from the radiator.
- Close the drain plug (1) of the radiator.

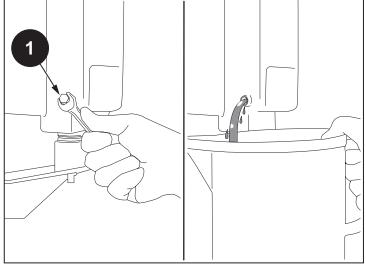


Fig. 6.21

- Remove the relative drain plug (2) from the engine block and empty the coolant from the engine.
- Refit the plug (2) on the engine block once the fluid has drained completely, fitting a new copper gasket and tightening to a torque of 40 Nm.

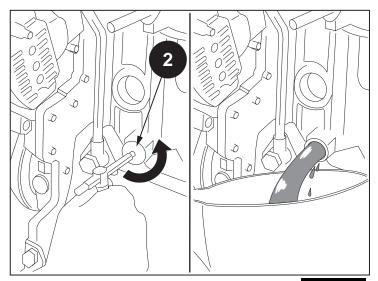


Fig. 6.22



- Remove the cap (3) and pour coolant into the radiator.



## Warning

Use only the coolant types specified by the manufacturer. See the section "Lubricants, fuels and coolants" in chapter 3.

- The level of coolant must be approximately 5 mm above the pipes inside the radiator. Refit the radiator cap (3).
- On engines with a separate expansion tank, fill up to the maximum level marking.
- See the relative section for the procedure to bleed the system.





## Warning

Before starting the engine again, make sure that the plug (2) on the engine and the cap (3) on the radiator are fitted and tightened correctly, to prevent coolant from escaping from the system.

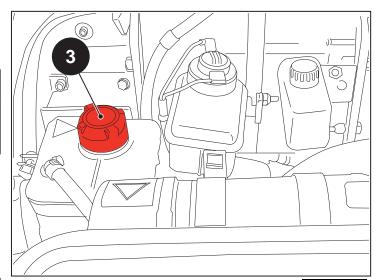


Fig. 6.23



## Warning

Dispose of harmful materials correctly. Dispose of in compliance with applicable legislation.

#### 6.3.4 Changing the engine coolant (Transcar 60/80)



## Note

This procedure is only applicable for Transcar 60/80 tractors.

Proceed as follows.

- Wait a few minutes with the engine at idle speed to warm the engine to operating temperature. The cooling circuit is now at operating pressure.
- Turn off the engine and remove the key from the ignition switch.



#### Attention

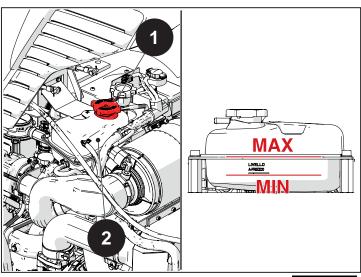
Wait for the engine to cool sufficiently to prevent the risk of burns.

- Unscrew the filler cap (1).



## **Attention**

Open the cap slowly and carefully to safely release the pressure in the system.





- Undo the screws (2) and remove the guard (3).
- Place a suitable sized container underneath the radiator, then turn on the tap (4) on the radiator's lower left side.
- Wait for all the fluid to drain into the pan.
- Close the tap (4). Refit the guard (3).
- Fill the system with new fluid. See "Lubricants, fuels and coolants" for the correct quantity and type of fluid.

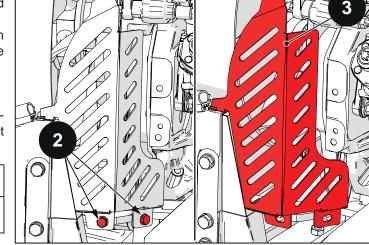


Fig. 6.25

Warning

The fluid must reach the base of the threaded radiator cap neck.

- Screw the plug (1) back on and tighten it fully.
- Start the engine and run at idle speed for a few minutes to warm the engine to operating temperature (70 80°C).



### Warning

If the level drops, add new fluid to keep the level between the minimum and maximum markings.

- Switch the engine off and wait for it to cool sufficiently.
- Check the coolant level and top up if necessary.

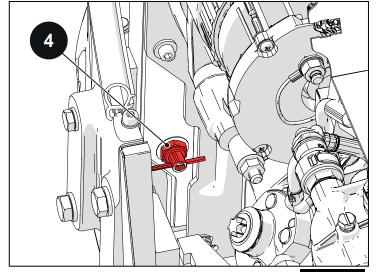


Fig. 6.26



Narning

Dispose of harmful materials correctly. Dispose of in compliance with applicable legislation.



## 6.3.5 Checking the cooling circuit hoses

- Press the hoses between your fingers to check for wear.
- Replace the hoses if they are worn, following the procedures described in the relative section.

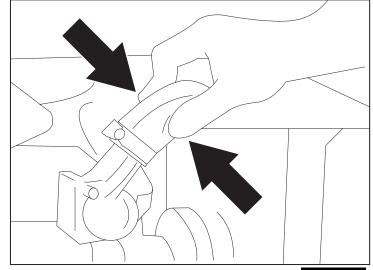


Fig. 6.27

### 6.3.6 Replacing the cooling circuit hoses

- Drain the coolant from the radiator.
- Close the drain plug of the radiator.

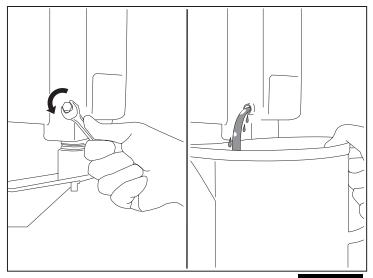
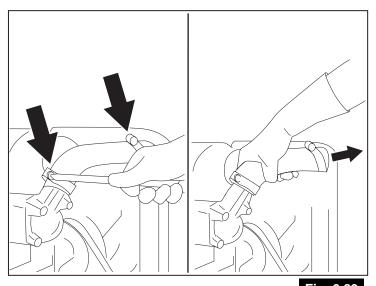


Fig. 6.28

- Loosen the hose fastener clamps.
- Remove the hoses.





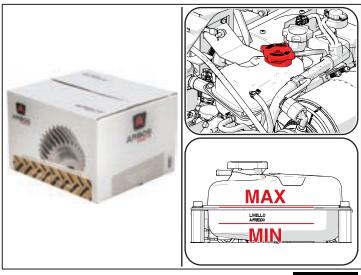
- Fit new hoses and clamps.



#### Warning

When refitting, make sure that the clamps are fitted and tightened correctly to prevent coolant from escaping from the system.

- Remove the cap and pour coolant into the radiator.
- The level of coolant must be approximately 5 mm above the pipes inside the radiator. Refit the radiator cap.
- On engines with a separate expansion tank, fill up to the maximum level marking.
- See the relative section for the procedure to bleed the system.



### Fig. 6.30

### 6.3.7 Bleeding the cooling system

Start the engine with the cap on the radiator or expansion tank removed and leave running at idle speed to allow the coolant to circulate and force out any air bubbles trapped in the circuit. The coolant level will progressively drop during this procedure and then stabilise at a lower level. Stop the engine and top up. After a few hours of operation, leave the engine to cool and check the coolant level again.



## 6.4 Fuel system maintenance



### Danger

All fuels are flammable.

Spilling or dropping fuel onto hot surfaces and electrical components may cause a fire.

To prevent the risk of explosion and fire, do not smoke and do not permit naked flames in the vicinity whenever working with the fuel system.



### Danger

The fumes released by fuel are highly toxic. All operations involving fuel must be performed outdoors or in a well ventilated space.

Keep your face at a safe distance from the filler to prevent the risk of inhaling harmful fumes.



### Danger

Fuel is extremely harmful for the environment. Take all precautions to prevent environmental contamination.

### 6.4.1 Changing the fuel filter (Transcar 40)



#### Note

This procedure is only applicable for Transcar 40 tractors.

- Removing and replacing the fuel filter.
- Bleed the air from the fuel circuit (see "Bleeding the fuel circuit")..
- Start the engine and check for any fuel leaks.



#### **Note**

When changing the fuel filter, keep and dispose of the used filter separately from other waste.

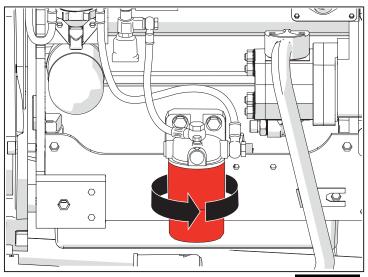


Fig. 6.31



### Attention

If any fuel leaks are noted, stop the engine immediately and contact an authorised GOLDONI service centre.



### Warning

Dispose of harmful materials correctly. Dispose of in compliance with applicable legislation.



#### 6.4.2 Changing the fuel filter (Transcar 60/80)

Note

This procedure is only applicable for Transcar 60/80 tractors.

These models are equipped with a filter (1) and a prefilter (2), which must both be replaced. Proceed as follows.

- Turn off the engine and remove the key from the ignition switch.
- Wait for the engine to cool sufficiently to prevent the risk of burns.
- Place a suitable container underneath to collect any escaping oil.
- Unscrew the filter (1) and replace.
- Fill the new filter with the fuel contained in the old filter.
- Lubricate the gasket of the new filter before
- Refit and tighten the new filter.

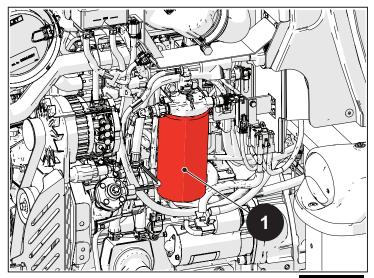


Fig. 6.32

- Place a suitable container underneath to collect any escaping oil.
- Unscrew the prefilter (2) and replace.
- Fill the new prefilter with the fuel contained in the old prefilter.
- Lubricate the gasket (3) of the new prefilter before fitting.
- Fit and tighten the new prefilter.
- Bleed the air from the fuel circuit (see "Bleeding the fuel circuit")...
- Start the engine and check for any fuel leaks.

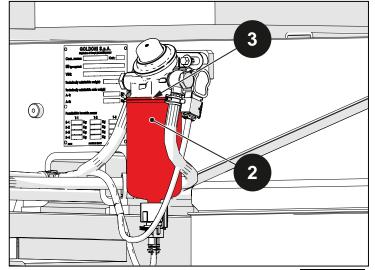


Fig. 6.33



**Attention** 

If any fuel leaks are noted, stop the engine immediately and contact an authorised GOLDONI service centre.



Warning

Dispose of harmful materials correctly. Dispose of in compliance with applicable legislation.

### Checking and replacing the fuel pipes

Check that there are no leaks from the fuel pipes. Contact an authorised GOLDONI service centre if any leaks are found.



## 6.4.4 Bleeding the fuel system (Transcar 40)

Note

This procedure is only applicable for Transcar 40 tractors.

Undo and remove the screw (1).

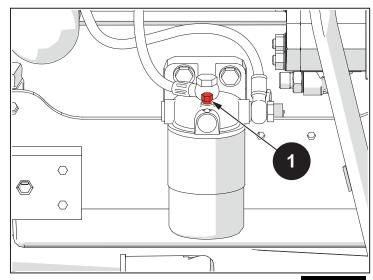


Fig. 6.34

Turn the ignition switch into the first position to power the solenoid valve.

Pump fuel by hand using the lever (2) on the fuel pump.



Danger

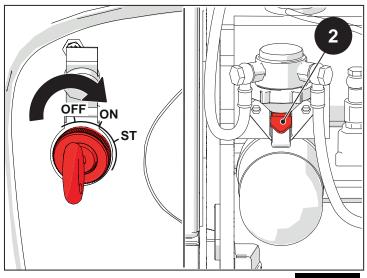
Do not start the engine.



Danger

Never use the manual fuel pump lever while the engine is running.

Tighten the screw (1) on the fuel filter after bleeding the circuit.





#### Bleeding the fuel system (Transcar 60/80) 6.4.5

This procedure is only applicable for Transcar 60/80 tractors.



Warning

This procedure must be performed after each fuel filter cartridge replacement.

Proceed as follows.

- Turn off the engine and remove the key from the ignition switch.



#### **Attention**

Wait for the engine to cool sufficiently to prevent the risk of burns.

- Place a suitably sized drain pan underneath.
- Loosen the screw (1).



#### **Attention**

Do not loosen the connectors of the high pressure fuel circuit pipes.

- Manually operate the pump (2) to expel air from the circuit.
- Check that the fuel escaping from the bleed screw (1) is clean and contains no air bubbles.

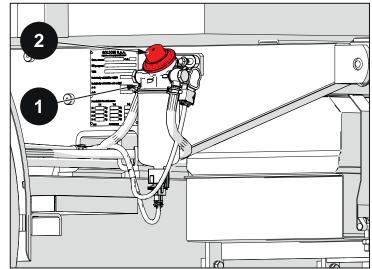


Fig. 6.36



# Warning

Take care not to drain all the fuel contained in the filter. If the fuel filter is emptied, remove the filter, fill it manually with fuel, refit and repeat the bleeding procedure.

- Tighten the screw (1).
- Wipe off all residual fuel before starting the engine.



### 6.4.6 Draining water from the fuel filter (Transcar 60/80)

Note

This procedure is only applicable for Transcar 60/80 tractors.

Carry out the following procedure if the "water in fuel" alarm warning lamp (2) illuminates:

- Turn off the engine and remove the key from the ignition switch.



### Attention

Wait for the engine to cool sufficiently to prevent the risk of burns.

- Place a suitably sized drain pan underneath.
- Unscrew the water in fuel sensor (1) at the bottom of the fuel filter and drain the fuel from the filter until it contains no water.
- Refit and tighten the sensor (1).

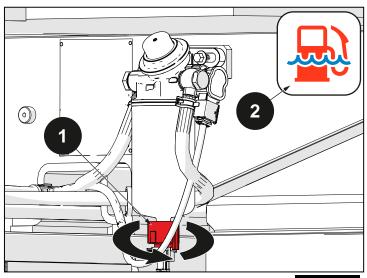


Fig. 6.37



### Warning

Take care not to drain all the fuel contained in the filter. In this case remove the filter, fill it manually with oil and repeat the bleeding procedure.

### 6.4.7 Emptying sediment from the fuel tank

Park the tractor on level ground, remove the drain plug below the fuel tank (1) and empty the sediment at the bottom of the tank.



### Danger

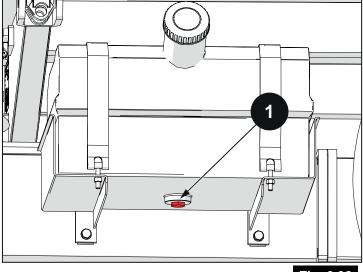
The fuel tank must only be drained with the machine switched off and with a cold engine.

Do not smoke near fuel or when the tank is being filled.



### Warning

Use a pipe and a funnel to avoid releasing the fuel that is flowing out.





### 6.4.8 Fuel tank maintenance

### Cleaning

Clean the zone surrounding the tank cap.

When necessary, clean the fuel filter (1) shown in the figure.

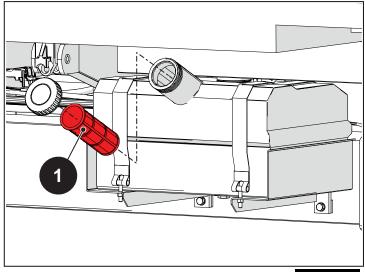


Fig. 6.39

### **Checking and replacing**

Replace the fuel cap with a genuine spare if it is missing or damaged.

Check the tank is not dented or scuffed. If damaged, replace the tank with an original spare part.



The procedure to replace the tank must be carried out solely by the dealer or specialised personnel. Have the procedure performed by an authorised GOLDONI service centre.



### 6.5 Electrical system maintenance



#### Attention

Keep the battery away from naked flames. The gas released by the electrolyte is explosive.

Keep away from vibrations and fire. Before carrying out maintenance work on the electrical system, disconnect the negative cable (-). If the battery needs to be disassembled, disconnect the positive cable (+).

Turn the ignition switch to OFF to switch off the tractor and then wait 2 minutes before disconnecting the battery. Failing to wait may cause severe damage to the electronic engine control unit



#### Attention

The electrolyte contained in the battery is corrosive: avoid contact between electrolyte and the eyes, skin and clothing. If the acid comes into contact with your eyes, rinse with water immediately and go to a hospital as soon as possible to avoid any risk of permanent injury.

When storing the battery after use, check regularly that the breather vent is in working order to prevent the battery from swelling or bursting.

When charging and discharging the battery, ensure that the area is sufficiently ventilated to evacuate any acid mist and combustible gases released during the charging process. In addition to minimising the corrosive effect of the acids released from the battery, exchanging contaminated indoor air with fresh outdoor air also prevents the risk of ignition of the combustible gases released.

The battery temperature must not exceed 45°C when charging. To avoid the risk of explosion, lower the temperature with a water bath and temporarily reduce the charging current or charging voltage.

The indoor space in which the battery is charged must be adequately ventilated. This is because the battery releases hydrogen whilst charging and, if the concentration of hydrogen in the air reaches 4%~7%, there may be an explosion if a fire breaks out. In particular, do not smoke or keep naked flames in the room.

Avoid short circuiting when connecting the charge cable, as this may cause a fire.



### Note

Store batteries in a dry, clean and well ventilated place at a temperature between 5 and 40°C.

Keep the batteries out of direct sunlight and at least 2 m from any heat source (heaters etc.).

Protect from rain, dust and other contaminants. Avoid external short-circuit discharge.

Do not overturn or lay the batteries on their sides. Avoid impact or stress due to other machinery.

Batteries must be stored with a full charge. Do not store batteries in an almost discharged state.

Do not tilt the battery when setting it down. Never turn the battery upside down or knock the battery.

Check the battery voltage every three months. Charge the battery when the voltage falls below 12.5V, to avoid hard charging after long-term storage (which could reduce the battery lifespan).

Frequently check the colour of the hydrometer on the battery cap. Carry out maintenance and replacement on the basis of the colour.

Connect the positive terminal of the battery to the positive terminal of the charger, and connect the negative terminal of the battery to the negative terminal of the charger. Do not invert the connections.

Set the battery down. Fix the charging connections.



### 6.5.1 Battery

### Checking condition of maintenance-free battery

#### Installing the battery

The battery is situated in front of the radiator. Open the cowl to access the battery for maintenance.

#### Cleaning the battery

With the engine switched off, wipe the battery with a damp cloth. Clean and tighten the contacts if necessary.

### Removing the battery



#### Attention

Wait **2 minutes** after switching the engine off (ignition switch OFF). Failing to do so may cause severe damage to the electronic engine control unit.



### Attention

To prevent the risk of fire, disconnect the negative terminal first to allow the battery to be moved for removal, and connect the positive terminal first when installing the battery.

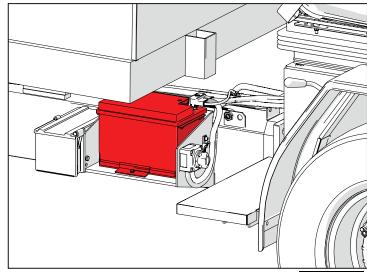


Fig. 6.40

- Disconnect the negative cable first, and then disconnect the positive cable.
- Undo the screw (1) and then remove the washer (2) and the retainer bracket (3).
- Remove the battery lifting it.

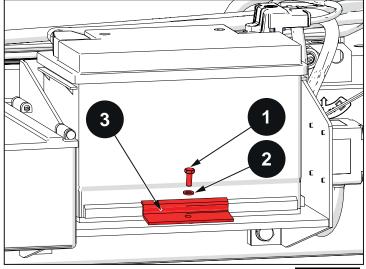


Fig. 6.41

### **Specifications for replacement battery**

To replace the battery, consult your dealer.

- Battery voltage: 12V - Start current: 680 A



#### **Battery charge modes**

The charge modes normally used are constant current charging, constant voltage charging with limited current etc. Constant voltage, limited current charging is recommended for maintenance-free batteries.

#### 1) Constant current charge

After charging the battery to a voltage of 16V with a 12A current, switch to a 6A current to complete the charge. The charging cycle ends once the battery voltage has stabilised for 1 to 2 hours (with a **min** difference of 0.03 V between the two voltage values). Alternatively, the battery is charged for 3-5 hours at a current of 6 A once the voltage has reached 16 V.

#### 2) Constant voltage charge

14.8V~15.5V with constant voltage; the maximum current must not exceed 30A. Continue charging for 3 hours once the charge current reaches **min** 0.5 A. The total charging time must not exceed 24 hours.

### 6.5.2 Checking the alternator belt (Transcar 40)



### **Danger**

Only check after isolating the positive battery cable to prevent the risk of the starter motor receiving power and turning due to an accidental short circuit.

Use a commercially available torque wrench to apply a tension of 10 kg. Replace the belt if the resulting deflection exceeds 1 cm.

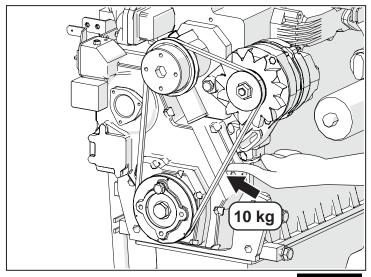


Fig. 6.42

Use a DENSO BTG-2 tension gauge to measure the tension in the position indicated in the figure. The value measured must be between 20 and 25 kg. Tighten the belt if the value measured is less.

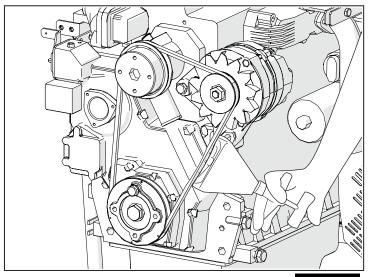


Fig. 6.43



Loosen the alternator fastener bolts.

Force the alternator outwards and tighten the fastener bolts to a torque of 40 Nm.

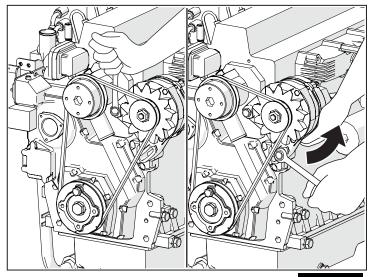


Fig. 6.44

After adjusting, check the belt tension again:

- A Use a commercially available torque wrench to apply a tension of 10 kg. The resulting belt deflection must be less than 1 cm.
- B Use a DENSO BTG-2 tension gauge to measure the tension in the position indicated in the figure. The value measured must be between 20 and 25 kg.

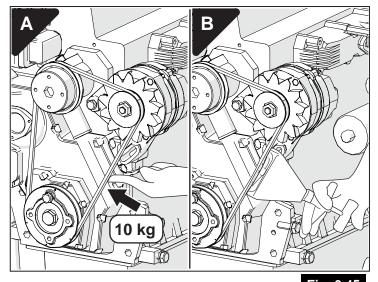


Fig. 6.45

### 6.5.3 Checking the alternator Poly-V belt (Transcar 60/80)



This procedure is only applicable for Transcar 60/80 tractors.

Check that the belt shows no signs of wear or cracking.



Attention

The procedure to replace the belt with a linear belt tensioner requires the use of special tools and must only be performed by specially skilled personnel. Have this procedure performed by a GOLDONI service centre.



### **6.5.4** Lights

### Replacing the high beam headlight bulbs

Proceed as follows.

- Lift the cowl.
- Disconnect wiring connector (1).
- Undo the nut (2) and remove the complete headlight unit from the cowl.



#### Attention

The nuts (2) also hold compressed springs in place, which may be projected unexpectedly during removal. Wear eye protection during removal and take care not to lose the springs.

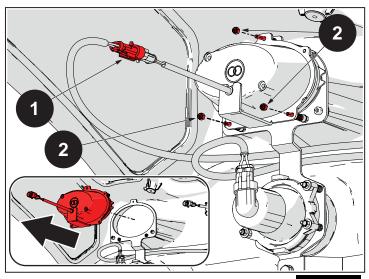


Fig. 6.46

- Undo the screws (3) and remove the cover
- Detach the clip (5) and then turn the cover anticlockwise (6).
- Replace the old bulb with an new original component and then refit and tighten the cover (6) and fasten the clip (5).
- Fit the cover (4) and fasten by tightening the screws (3).
- Fit the complete headlight unit on the cowl and tighten the nuts (2) to fasten it in place.
- Close and lock the cowl.

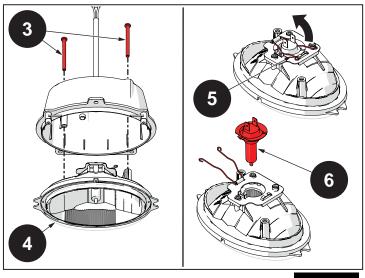


Fig. 6.47

### Calibrating the headlights



### Warning

This procedure may only be performed by specialised personnel using specific tools. Have the procedure performed by an authorised GOLDONI service centre.



### Replacing the low beam headlight bulbs

Proceed as follows.

- Lift the cowl.
- Disconnect wiring connector (1).
- Turn the cover (2) anticlockwise to remove the bulb.
- Replace the old bulb with an new original component and then refit and tighten the cover (2) and reconnect the connector (1).
- Close and lock the cowl.

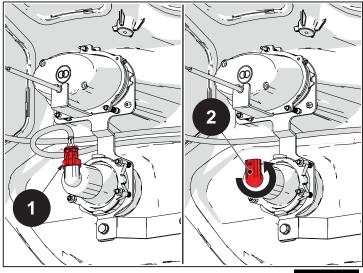


Fig. 6.48

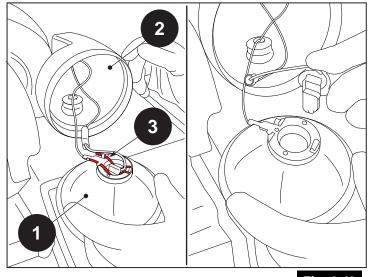
### Replacing a rear work light bulb



This procedure is applicable for tractor versions with no cab.

#### Proceed as follows.

- Remove the bulb holder (1) from the housing (2).
- Detach the clip (3) and remove the bulb.
- Replace the bulb with an new original component, and then fasten the clip (3) to secure the bulb in its fitting.
- Fit the bulb holder (1) in the housing (2). Ensure that the rubber casing fits correctly around the full circumference of the bulb holder.





### Replacing the side marker and lateral turn indicator light bulbs

Proceed as follows.

- Undo the screws (1) and remove the bulb holder cover (2).
- Turn the bulb anticlockwise while pushing inwards to unscrew from the bulb holder.
- Replace the old bulb with an new original component.
- Refit the bulb holder cover (2) and tighten the screws (1) to fasten the holder in place.

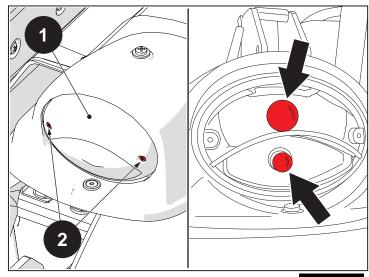
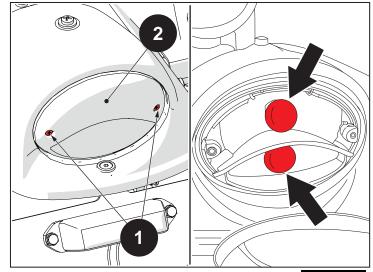


Fig. 6.50

### Replacing the tail light, rear turn indicator and brake light

Proceed as follows.

- Undo the screws (1) and remove the bulb holder cover (2).
- Turn the bulb anticlockwise while pushing inwards to unscrew from the bulb holder.
- Replace the old bulb with an new original component.
- Refit the bulb holder cover (2) and tighten the screws (1) to fasten the holder in place.





### Replacing the license plate light bulb

Proceed as follows.

- Undo the screws (1) and remove the bulb holder cover (2).
- Turn the bulb anticlockwise while pushing inwards to unscrew from the bulb holder.
- Replace the old bulb with an new original component.
- Refit the bulb holder cover (2) and tighten the screws (1) to fasten the holder in place.

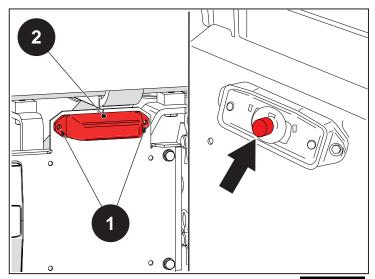


Fig. 6.52

#### **Fuses and relays** 6.5.5

All the electrical circuits are protected by fuses. Each fuse bears a label showing its amperage. Use the colour code to distinguish the various types of fuse and easily select the right spare part.



Warning

Identify and resolve the cause of the short circuit before replacing a fuse.



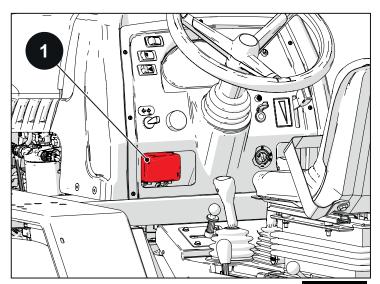
Warning

Do not replace the old fuse with a new one with a higher rated value. This may damage the machine. Contact a GOLDONI service centre if the fuse with the correct rating maintains the same power load but continues to blow.

#### Fuse box

The entire electrical system is protected by a fuse

The fuse box is situated on the centre steering column section, under the steering wheel.





### Functions of fuse box (1), figure 6.53:

	<u></u>	
Α	Hazard warning lights	10A
В	Sensor switch	10A
С	Horn, rotating beacon	10A
D	Dashboard (battery)	10A
E	Turn indicator lights	10A
F	Dashboard (ignition switch)	5A
G	Vehicle ECU (battery)	10A
Н	Engine ECU (ignition switch)	5A
ı	Vehicle ECU (ignition switch)	5A
J	Diagnostic port	5A
L	Brake light	10A
М	High beam headlights	10A
N	Engine control unit	10A
0	LH parking light	10A
Р	LH low beam headlight	10A
Q	Engine control unit	10A
R	RH parking light	10A
S	RH low beam headlight	10A
Т	Lambda sensor	15A
U	Charge sockets	10A
V	Fuel pre-heat	20A
W	Fuel filter relay	-
Х	Dashboard LED relay	-
Υ	Start enable relay	-
Z	Starter relay	-

A	В	<b>G</b>
	<b>3</b>	<b>(3</b> )
G	<b>a</b>	0
0	•	M
0	0	(A)
0	() ()	8
<b>O</b>	O	V
	8	V
×	V	2

Fig. 6.54

### Glow plug fuse and relay

They are placed on the upper side of the fuel tank, close to the battery.

1	Glow plug relay	-
2	Glow plug fuse	60A

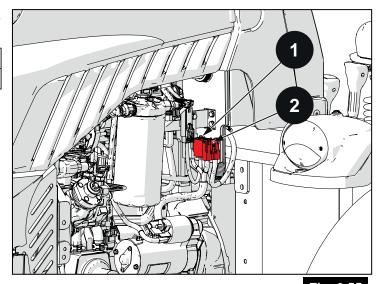


Fig. 6.55



## 6.6 Tractor hydraulic system maintenance

### 6.6.1 Checking oil level in differential lock circuit

The hydraulic differential lock circuit oil reservoir is situated near the air filter at the front of the machine.

- Release and lift the cowl.
- Check that the reservoir is always filled correctly. The reservoir does not have level indicator markings.

The fluid must always be just below the filler cap (1).

- If necessary, top up via the filler cap neck (1).
- Tighten the filler cap (1) completely.
- Close the cowl.

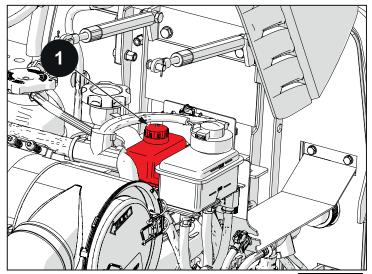
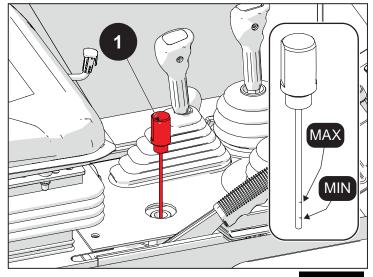


Fig. 6.56

### 6.6.2 Oil level check of the front differential

Park the tractor on level ground, undo the dipstick (1) and check the oil level. The level of the oil must be under the marking (MAX). If the level of the oil is close to the end of the dipstick (MIN) or if the oil does not touch the stick, top up with oil until the level is brought back near to the marking (MAX), but avoid to exceed it. Run the engine for 5 minutes after adding the oil before checking the level again.





#### Oil level check of the rear differential 6.6.3

Park the tractor on level ground, undo the dipstick (1) and check the chassis oil level. If the level is below the bottom notch (MIN), add transmission oil to bring the level between the bottom (MIN) and top (MAX) notches on the dipstick (1). Run the engine for 5 minutes after adding the oil before checking the level again.



Do not overfill the gearbox as this will cause overheating and damage.

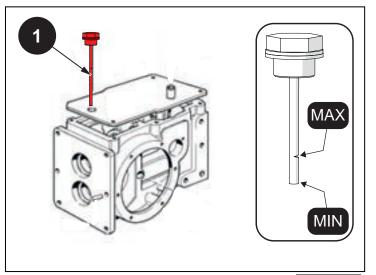


Fig. 6.58

#### Oil suction line filter maintenance 6.6.4



Protect hands because if the oil is too hot, it may cause burns.

To clean the filter:

- Undo the bolts (1) fastening the cover.
- Remove the filter.
- Wash with gasoline or diesel fuel.
- Dry with compressed air.
- Fit the cover back on and close it.

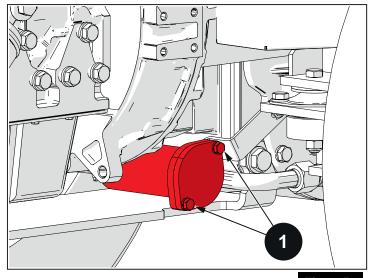


Always place a drain pan under the drain point of the filter being drained.



### Warning

Do not discard fluids like fuels, lubricants, coolants or other fluids in the environment.





## 6.6.5 Changing the front differential oil

Proceed as follows.

- Unscrew the filler cap (1).
- Place a suitably sized container under the drain plug (2), undo the plug and let the oil drain out.
- Refit and tighten the drain plug (2).
- Add fresh oil via the filler cap hole (1).
- Allow the oil to settle before checking the level again.



Dispose of waste oil in accordance with the laws and regulations in force.

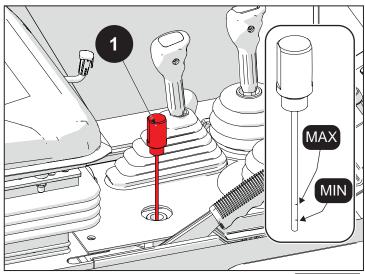
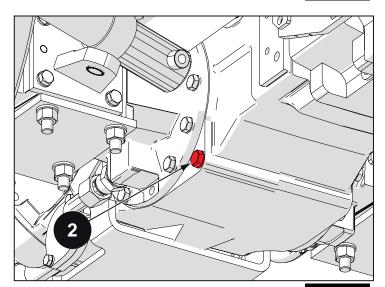


Fig. 6.60





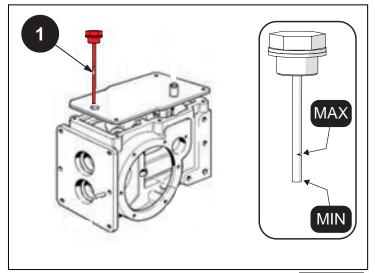
# 6.6.6 Changing the rear differential oil

Proceed as follows.

- Unscrew the filler cap (1).
- Place a suitably sized container under the drain plug (2), undo the plug and let the oil drain out.
- Refit and tighten the drain plug (2).
- Add fresh oil via the filler cap hole (1).
- Allow the oil to settle before checking the level again.



Dispose of waste oil in accordance with the laws and regulations in force.



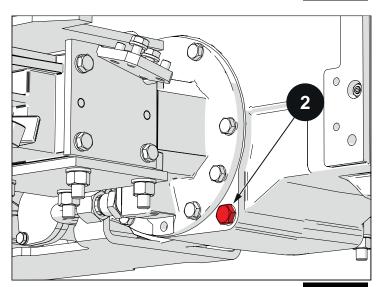


Fig. 6.63

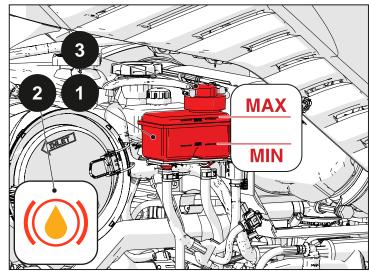


## 6.6.7 Checking the service brake circuit tank oil level

A sensor device measuring the brake fluid level is incorporated in the filler cap of the service brake fluid tank (1); if the level is lower than normal, an indicator lamp (2) illuminates on the dashboard to warn that oil must be added.

Check the oil level in the service brake tank (1) manually as follows.

- Open the cowl.
- Check the oil level in the tank (1) is above the MIN marking. If necessary, top up with oil with the specifications indicated via the filler cap neck (3). Do not exceed the MAX level marking.
- Close the cowl.





## 6.7 Lubrication and grease points

### 6.7.1 Greasing points

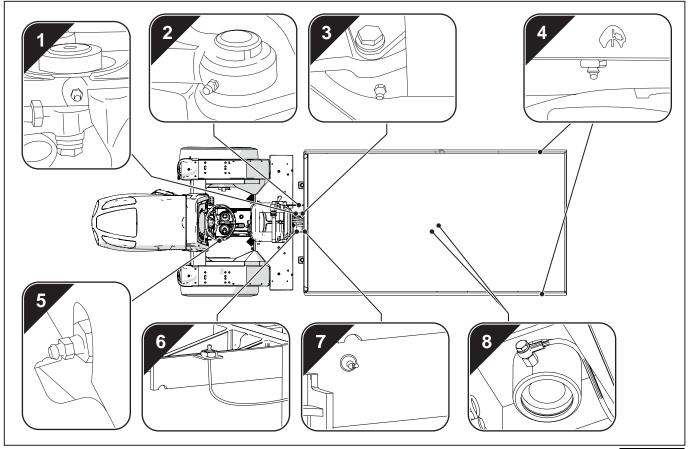


Fig. 6.65

- Axial central joint;
- Centre joint, 2 grease nipples (bottom and top);
- Instructions applicable for versions with centre articulation
- Steering cylinders
- Instructions applicable for versions with centre articulation
- Emergency and parking brake cable
- Tipper bed lift cylinder joints
- Rear tipper bed mounts

Add new grease in the points shown. Perform whenever needed or at least every 50 operating hours.



Only the models with wheel steering have grease nipples (2) and (3), they are placed on both front final drive units.



Lower the lift before lubricating the components.



Use the lubricant grease recommended by the manufacturer.



### 6.8 Technical maintenance in case of long term storage

### Prolonged periods with the tractor not in use

Before and during periods when the vehicle/equipment in which the engine is installed is not used, a number of maintenance procedures must be performed to keep the engine in proper working order.

Carry out the following in the case of short periods with the engine not in use:

- check electrical contacts and protect if necessary with anti-corrosion spray;
- check battery charge and the battery electrolyte level;
- perform any scheduled maintenance procedures necessary.



The engine should be started and warmed to operating temperature (70 to 80°C) at least once per month.

If the engine is used for an emergency application, observe the mandatory intervals for periodically starting and running the engine required by specific legislation: if no specific intervals are indicated, it is advisable to start and run the engine once every month.

If the tractor is not to be used for a period exceeding a month, take the following precautions:

- Clean the tractor as a whole and the bodywork components in particular. Protect painted parts with silicone based wax and protect unpainted metal parts with protective lubricant. Park the tractor in a covered, dry and, if possible, well ventilated place.
- Seal/cover the air intakes, exhaust, crankcase filler cap, fuel tank, radiator overflow hose, transmission filler cap and hydraulic system filler cap with plastic bags and adhesive tape.
- Empty the fuel tank and fill completely with new diesel fuel.
- Change the engine oil and, if necessary, the filter.
- Drain the coolant from the radiator and engine.
- Clean the fuel filter.
- Lubricate all parts with grease nipples. Grease all parts necessary.
- Grease all exposed mechanical surfaces, such as the lift cylinders and the steering cylinder rod, with a light film of grease.
- Lower the lift.
- Ensure that all controls are in the neutral position and all electric switches are off.
- Do not leave the key in the ignition switch.
- Remove the batteries and place them in a cool, dry place away from direct sunlight. Keep the batteries charged.
  - Spread stringy protective grease on the terminals and terminal clamps
- Place stands or other suitable supports under the axles to keep the wheels off the ground. Preferably keep the tyres deflated when the tractor is raised off the ground. If not, check the tyre pressure periodically.
- Release the ancillary drive belt tension and remove the belt from the air conditioner pulley.
- Cover the tractor with a cloth. Due not use waterproof materials such as waxed canvas or plastic sheeting, as they will trap moisture and encourage corrosion.

Take the following additional precautions if it is necessary to keep the tractor outdoors.

- Cover the instrument panel, control levers and seat with cardboard to protect them against sunlight.
- Clean the tractor thoroughly, touching up any scratched or chipped paintwork.
- Wax the tractor bodywork or cover the entire tractor.
- Lift the tractor to raise the tyres from the ground and cover the tyres to protect them against heat and sunlight.



Disconnect the battery ground connection only if the tractor is to be out of use for brief periods (20 to 90 days).



### Preparing the tractor for operation after storage

- Remove all the covers placed on the tractor prior to storage.
- Uncover all the apertures sealed/covered with plastic and tape.
- Remove all dirt and debris which may have accumulated during storage, especially in the area around the engine and inside the engine compartment.
- Inspect the tyres and check inflation pressure. If the tractor was kept on stands, inflate the tyres to the specified pressure and lower the tractor to the ground.
- Set the drive belt tension correctly.
- Check around and underneath the tractor for any signs of leaks.
- Check the transmission/hydraulic oil level. Add oil if necessary.
- Check the engine oil level. If necessary, top up or change in accordance with the respective service intervals.
- Change the engine oil filter in accordance with the respective service intervals.
- Check the coolant level. If necessary, top up or change in accordance with the respective service intervals.
- Top up the fuel tank.
- Change the fuel filter in accordance with the respective service intervals.
- Change the air filter in accordance with the respective service intervals.
- Check the tightness of the hydraulic connectors.
- Check the condition of the rubber hoses and the respective hose clamps.
- Perform all maintenance procedures required on a daily basis or at intervals of 10 hours, and any other main-
- Check battery charge and the battery electrolyte level.
- Check the condition of the electrical contacts.
- Install the batteries and connect the cables.
- Check engine operation.
- Start the engine and run at idle speed and at zero load for a few minutes.



#### Note

While the engine is running at idle speed, check all the instruments and indicator lamps to ensure that the engine is operating correctly.

- If no malfunctions are noted, warm the engine to operating temperature (70 to 80°C).
- Check the systems and functions of the tractor, including the air conditioner.
- Switch off the engine and check again that the engine oil and coolant levels are correct.



### Warning

If any signs of oil leakage are found, do not start the engine until the cause of the problem has been identified and the necessary repairs made.



### Warning

Certain lubricants and engine components deteriorate over time even if the engine is not in use. The replacement intervals for these lubricants and components must therefore be determined in accordance with age rather than operating hours.

The maximum lifespans of certain components and lubricants, after which they no longer maintain the necessary chemical and physical properties for operation, are given indicatively as follows.

1 year - Lubricant oil

1 year - Fuel filter cartridge

2 years - Coolants



# 7: Possible faults and solutions

# Index

7.1	Troubleshooting	7-	2
<i>,</i>		,	_



# 7.1 Troubleshooting

The following information is given to facilitate the identification and rectification of faults and malfunctions which may occur during use.

While some of these problems may be resolved by the user, all others require specific technical skills and may only be performed by qualified personnel with proven experience in the specific field.



An active visual and/or audible warning signal indicates that a fault or malfunction has been identified. Stop the engine immediately and refer to the documentation provided by the constructor of the vehicle/equipment in which the engine is installed.

### Faults, causes and solutions

Problem	Cause	Solution
	Flat battery	Charge or replace the battery
The instrument panel	Blown fuse	Replace the fuse
does not switch on and the engine does not	Electrical cables disconnected or no electrical continuity in cables	Check electrical connections
start when the ignition	Engine speed sensor fault	Replace the sensor
is turned to on/start		Have the procedure performed by an authorised service centre
	Air in fuel circuit	Bleed the system (see "Bleeding fuel circuit")
		Replace the injectors
	Injectors fouled or faulty	Have the procedure performed by an authorised service centre
		Replace the valve
Engine does not start	Fuel pressure regulator valve faulty	Have the procedure performed by an authorised service centre
	Ignition switch fault	Replace the ignition switch
		Have the procedure performed by an authorised service centre
	Water and/or contaminants in fuel	Have the procedure performed by an authorised service centre
	Fuel filter clogged	Replace the filter (see "Changing fuel filter")
Storter meter rune		Check the starter motor
Starter motor runs without cranking engine	Electromagnet fault	Have the procedure performed by an authorised service centre
	Flat battery	Charge or replace the battery
Ctoutou mostou door	Interrupted electrical connection	Check electrical connections
Starter motor does not turn		Replace the worn brushes
Carri	Worn brushes	Have the procedure performed by an authorised service centre

### **POSSIBLE FAULTS AND SOLUTIONS**



Problem	Cause	Solution
	Air in fuel circuit	Bleed the system (see "Bleeding fuel circuit")
	Fuel filter clogged	Replace the filter (see "Changing fuel filter")
	Injection pump faulty	Have the procedure performed by an authorised service centre
Engine cuts out after	Fuel pressure regulator valve faulty	Replace the valve
starting		Have the procedure performed by an authorised service centre
	Water and/or contaminants in fuel	Have the procedure performed by an authorised service centre
	Electrical cables disconnected or no electrical continuity in cables	Check electrical connections
	Fuel filter clogged	Replace the filter (see "Changing fuel filter")
	Air in fuel circuit	Bleed the system (see "Bleeding fuel circuit")
	Injection pump faulty	Have the procedure performed by an authorised service centre
	Injectors fouled or faulty	Replace the injectors
Engine cannot reach		Have the procedure performed by an authorised service centre
operating speed	Water and/or contaminants in fuel	Have the procedure performed by an authorised service centre
	Air filter clogged	Clean or replace the filter
	Insufficient engine intake air flow	Have the procedure performed by an authorised service centre
	Engine overheating	Have the procedure performed by an authorised service centre
	Overload	Reduce load
	Injectors fouled or faulty	Replace the injectors
Black smoke from		Have the procedure performed by an authorised service centre
exhaust pipe		Replace the turbocharger
	Turbocharger defective	Have the procedure performed by an authorised service centre



Problem	Cause	Solution
	Oil level too high	Correct oil level
Small quantity of white		Check compression
smoke from exhaust pipe	Piston rings worn	Have the procedure performed by an authorised service centre
	Valve guides worn	Have the procedure performed by an authorised service centre
	Cylinder head gasket blown	Have the procedure performed by an authorised service centre
		Replace pump
	Water pump faulty	Have the procedure performed by an authorised service centre
Large quantity of white		Replace the belt
smoke from exhaust pipe		Have the procedure performed by an authorised service centre
		Replace the valve
	Thermostat valve faulty	Have the procedure performed by an authorised service centre
	Low coolant level	Top up if necessary (see "Checking engine coolant level")
	Pressure gauge fault	Check pressure gauge and replace if necessary
		Have the procedure performed by an authorised service centre
Pressure gauge	Insufficient oil level	Top up oil to correct level (see "Checking engine oil level")
indicates low engine oil pressure and the		Check pump and replace if necessary
relative indicator lamp lights		Have the procedure performed by an authorised service centre
	Sensor fault	Check sensor and replace if necessary.
		Have the procedure performed by an authorised service centre
	Engine oil filter clogged	Change the engine oil filter (see "Changing engine oil filter cartridge")
	Low coolant level	Top up engine coolant to correct level (see "Checking engine coolant level")
	Filler cap overpressure valve stuck	Replace the cap
Engine coolant	Water pump faulty	Replace pump
temperature indicator lamp illuminates		Have the procedure performed by an authorised service centre
	Thermostat valve faulty Have the pro-	Replace the valve
		Have the procedure performed by an authorised service centre

## POSSIBLE FAULTS AND SOLUTIONS



Problem	Cause	Solution
Engine coolant		Replace the belt
temperature indicator lamp illuminates		Have the procedure performed by an authorised service centre
	Fuel filter clogged	Replace the filter (see "Changing fuel filter")
	Air in fuel circuit	Bleed the system (see "Bleeding fuel circuit")
		Replace pump
	Injection pump faulty	Have the procedure performed by an authorised service centre
Loss in power	Injectors fouled or faulty	Replace the injectors
Loss III powor		Have the procedure performed by an authorised service centre
	Air filter clogged	Clean or replace the filter
	Engine overheating	Have the procedure performed by an authorised service centre
	Insufficient engine intake air flow	Have the procedure performed by an authorised service centre
Battery warning lamp	Alternator not charging the battery	Check the alternator and replace if necessary
lights		Have the procedure performed by an authorised service centre
		Switch off the engine
Oil pressure warning lamp lit	Insufficient engine oil pressure	Have the procedure performed by an authorised service centre
Water in fuel indicator lamp lit		
	Water in fuel filter	Drain the water from the fuel filter (see "Draining water from the fuel filter").
Engine warning lamp lit		
	Engine fault	Have the procedure performed by an authorised service centre
Diesel Particulate Filter		
warning lamp lit		5 5
====3>	Diesel Particulate Filter clogged	Perform an Diesel Particulate Filter regeneration cycle, see chapter "INSTRUCTIONS FOR USE".



### **POSSIBLE FAULTS AND SOLUTIONS**

an ARBOS Company	



an ARBOS Company



**Goldoni S.p.A. a s.u.**Via Canale, 3 - 41012 Migliarina di Carpi - Modena - Italy • T +39 0522 640111 - F +39 0522 699002 **goldoni.com**